

SPICER®

WEATHERLY INDEX 084

T210-CM60

May 1990

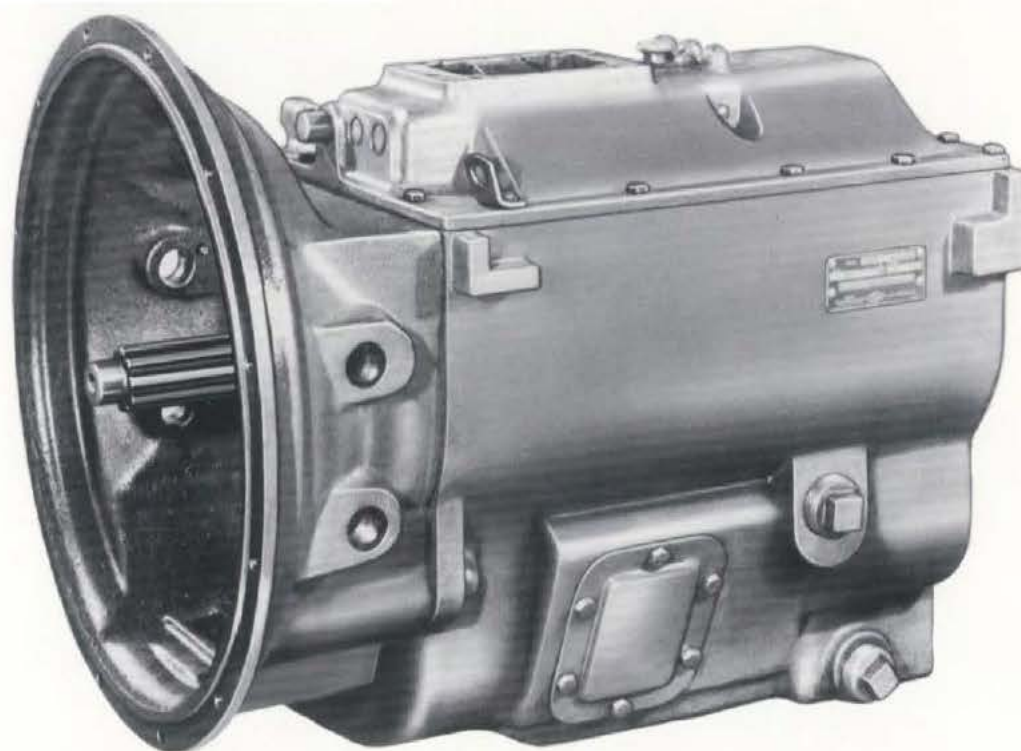
Supersedes T210-CM60

Dated April 1980

CM60 Series

Main Transmission

Parts List



CM60 Series Main Transmission

For parts or service call us
Pro Gear & Transmission, Inc.



1 (877) 776-4600

(407) 872-1901

parts@eprogear.com

906 W. Gore St.

Orlando, FL 32805





MODEL CM60

RATIO TABLE and IDENTIFICATION

T210-CM60

CONTENTS

RATIO TABLE and IDENTIFICATION	1
GEARS and RELATED PARTS	2-5
DRIVE GEAR GROUP	2
MAINSHAFT GROUP	2-3
COUNTERSHAFT GROUP	4-5
REVERSE IDLER GROUP	4-5
DRIVE GEAR TABLE	6
MAINSHAFT REAR BEARING CAP CHART	7
DRIVE GEAR BEARING CAP CHART	7
CASE, GROUP and RELATED PARTS	8-10
DRIVE GEAR BEARING CAP GROUP	8-9
CLUTCH HOUSING GROUP	8-9
CASE GROUP	8-9
MAINSHAFT REAR BEARING CAP GROUP	10
COUNTERSHAFT REAR BEARING CAP GROUP	10
CLUTCH HOUSING DIMENSIONS	11
SHIFTER HOUSING ASSEMBLY	12-13
REMOTE CONTROL ASSEMBLY	14-15
COMPANION FLANGE and END YOKES	16
SHIFT LEVER and DOME ASSEMBLY	17
CLUTCH RELEASE and TABLE	18-19
OVERHAUL KITS—MAJOR and MINOR	20-21
SUPERSESSON and REPLACEMENT LIST—CM60 to ES65-5	22-25
TABULATED BILLS of MATERIAL	26-71

RATIO TABLE

MODEL CM60 and CM62 SERIES							
SPEEDS	MODELS						
	6052-A	6052-B	6052-C	6052-D	6252-B	6253-A	6253-B
1st	7.28	7.28	6.68	7.28	5.06	5.70	5.06
2nd	4.09	4.38	3.52	4.09	3.05	3.00	3.05
3rd	2.41	2.71	1.97	2.28	1.78	1.78	1.78
4th	1.44	1.61	1.17	1.28	1.33	1.00	1.00
5th	1.00	1.00	1.00	1.00	1.00	.85	.69
Rev.	7.28	7.28	6.68	7.28	5.06	5.70	5.06

IDENTIFICATION

The Name Plate (NP-96) affixed to the LEFT side of the Transmission is stamped with information:

SERIAL
B/M No. MODEL

In requesting more information on these transmissions, furnish the B/M No. and the Serial Number.

Abbreviations used in this parts list include:

N.S. — Not Shown
N.S.S. — Not Sold Separately
N.R. — Not Required
A.R. — As Required

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

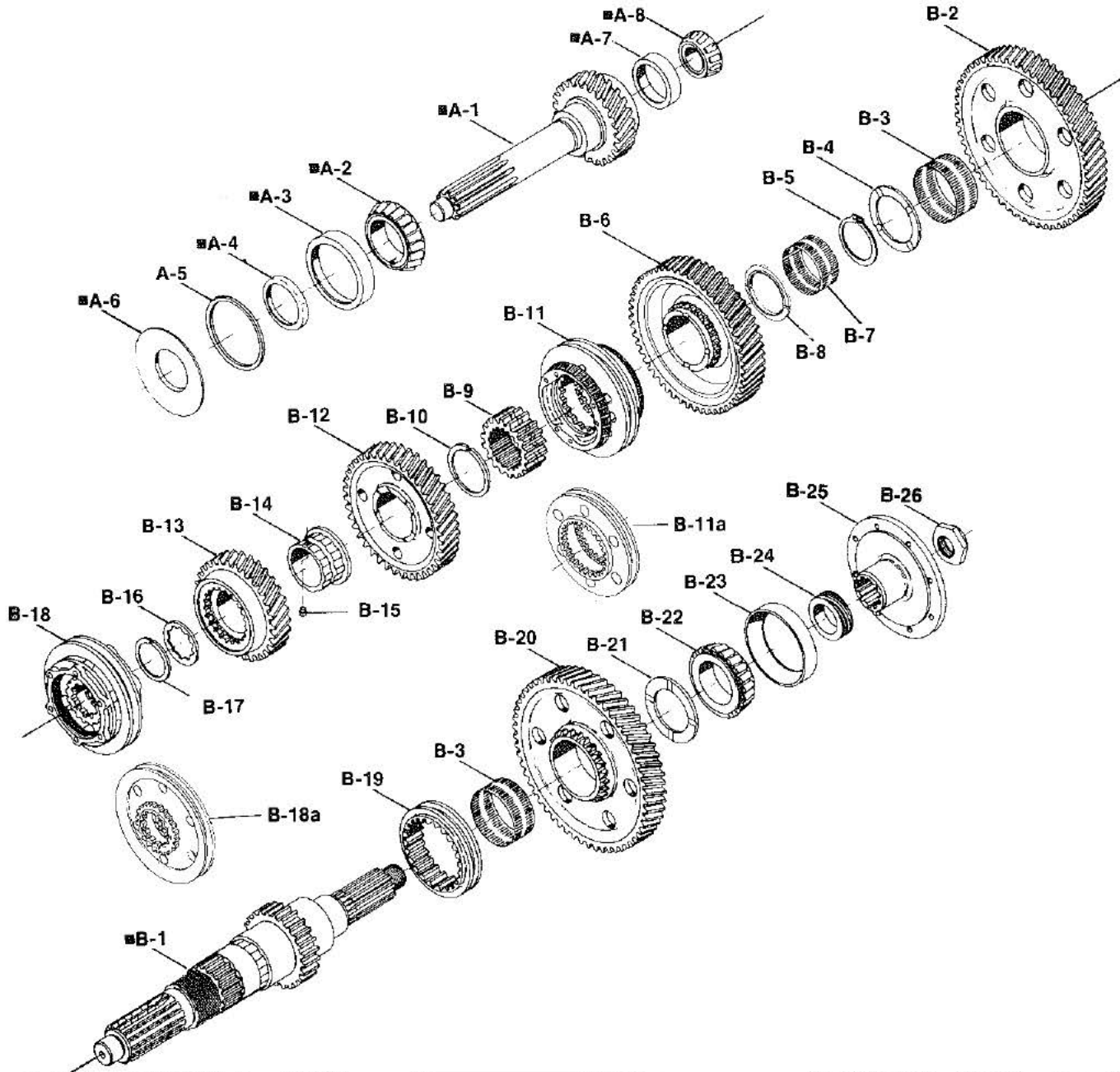
MODEL CM60

GEARS and RELATED PARTS

SPICER®



T210-CM60



Ref. No.	Part Number	Part Description	Qty.
A-1■	See Tab Bills	Drive Gear Group—Input	
A-2■	550930	Gear—Main Drive (see Drive Gear Table Page)	1
A-3■	550929	Cone—Main Drive Gear Bearing	1
N.S.	313240-3X	Cup—Main Drive Gear Bearing	1
A-4■	47-468-2*	Baffle and Shim Kit	1
A-5	47-228-2-2*	Baffle—Oil Ring Drive Gear	1
A-6■	47-468-1*	Spacer/Shim	1
A-7■	550228	Baffle—Bearing Cap	1
A-8■	550183	Cup Bearing—Drive Gear Pocket	1
		Cone Bearing—Drive Gear Pocket	1

* Included in 313240-3X Kit.

■ Use 313240-3X Baffle and Shim Kit when any of these parts are replaced, since the end play will be affected. Recommended end play is .003" / .008".
N.S.—Not Shown

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

GEARS and RELATED PARTS

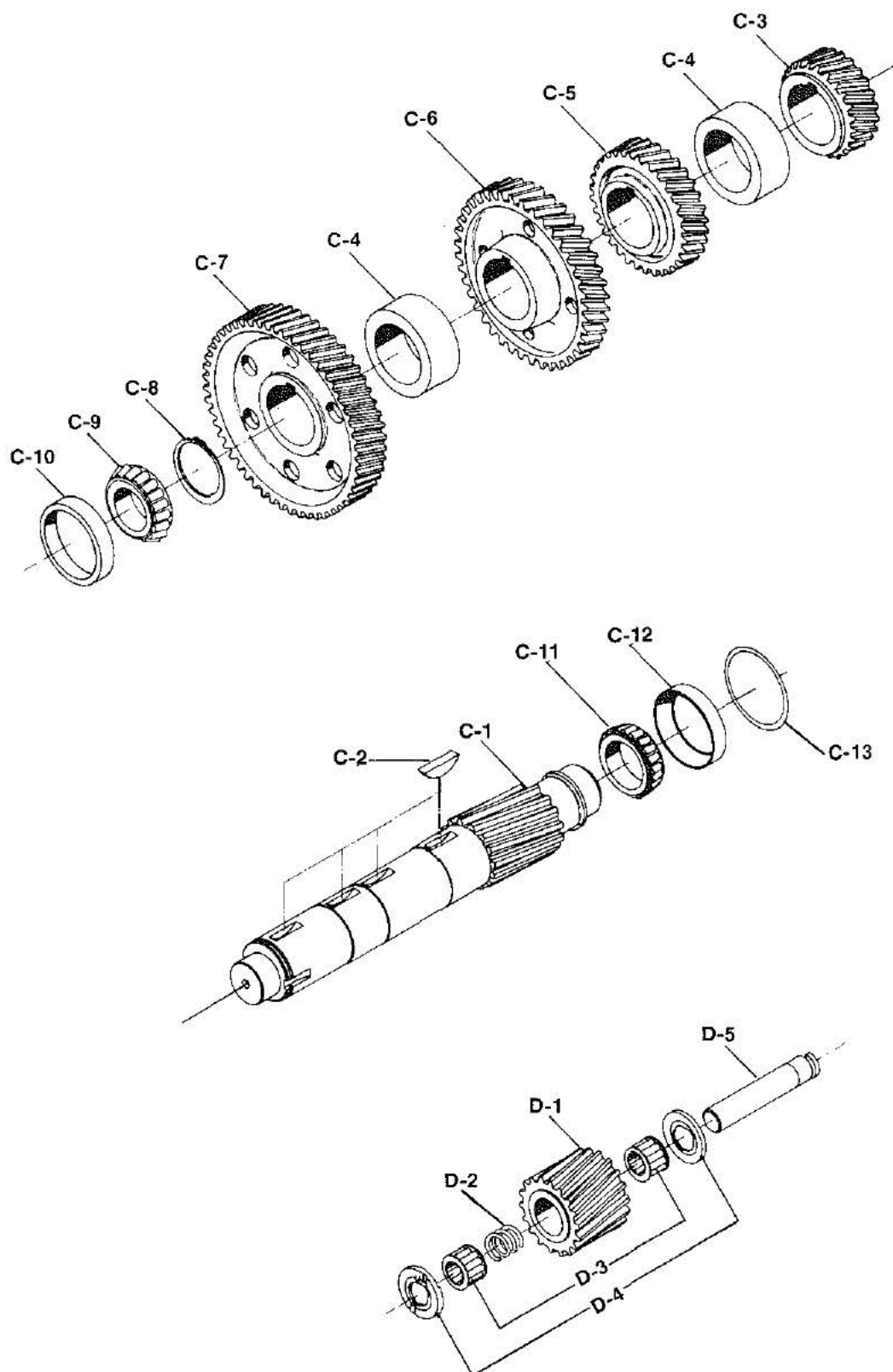
T210-CM60

Ref. No.	Part Number	Part Description	Qty.
Mainshaft Group—Output			
B-1 ■	63-362-4	Mainshaft (overall length 22 9/32") Before S/N—27999647	1
or	63-362-3	Mainshaft (overall length 22 13/32") (Ford) Before S/N—2799647	1
or	63-362-5	Mainshaft (overall length 22 9/32") Starting & After S/N—2799647	1
or	63-362-6	Mainshaft (overall length 22 13/32") (Ford) Starting & After S/N—2799647	1
B-2	63-8-1	Gear—1st Speed (57T)	1
or	63-8-23	Gear—1st Speed (57T) Special Back Tapered Clutch Teeth	1
B-3	550938	Bearing—1st and Rev. Gear Needle Assy.	2
B-4	330884	Thrust Washer—1st and 2nd Gear	1
B-5	63-381-1	Snap Ring	1
B-6	63-8-4	Gear—2nd Speed (47T) 6052A, 6052D Before S/N—2799647	1
or	63-8-15	Gear—2nd Speed (48T) 6052B,6252B,6352B Before S/N—2799647	1
or	63-8-16	Gear—2nd Speed (46T) 6052C,6253A Before S/N—2799647	1
or	63-8-24	Gear—2nd Speed (47T) 6052A,6052D Starting & After S/N—2799647	1
or	63-8-26	Gear—2nd Speed (48T) 6052B,6252B,6253B Starting & After S/N—2799647	1
or	63-8-25	Gear—2nd Speed (46T) 6052C,6253A Starting & After S/N—2799647	1
B-7	550983	Bearing—Split Needle 2nd Speed Gear Starting and After S/N—2799647	1
B-8	63-47-1	Thrust Washer—Split Needle Bearing Starting & After S/N—2799647	1
B-9	62-466-14	Clutch Gear—2nd and 3rd	1
B-10	62-381-8	Snap Ring	1
B-11	310227X	Synchronizer—2nd and 3rd	1
or	310795X	Synchronizer—2nd and 3rd (Special) (Not Synchronized on 2nd)	1
B-11a	62-466-17	Clutch Collar (used in units with no Synchronizers)	1
B-12	63-8-21	Gear—3rd Speed (40T) 6252B,6253B	1
or	62-8-40	Gear—3rd Speed (39T) 6052A	1
or	62-8-43	Gear—3rd Speed (37T) 6052C	1
or	62-8-66	Gear—3rd Speed (38T) 6052D,6253A	1
or	62-8-82	Gear—3rd Speed (41T) 6052B	1
B-13	62-8-42	Gear—4th Speed (30T) 6052A	1
or	62-8-49	Gear—4th Speed (24T) 6253B	1
or	62-8-50	Gear—4th Speed (32T) 6052B	1
or	62-8-51	Gear—4th Speed (35T) 6252B	1
or	62-8-68	Gear—4th Speed (25T) 6253A	1
or	62-8-78	Gear—4th Speed (28T) 6052C,6052D	1
B-14	62-37-29	Spacer—Sleeve 4th Gear	1
B-15	425-SP	Pin—Spacer Sleeve	1
B-16	1001-W	Thrust Washer—4th Gear	1
B-17	62-381-4	Snap Ring—4th Speed Thrust Washer	1
B-18	312766X	Synchronizer—4th & 5th 6052A,6052B,6052C,6052D,6253B	1
or	313007X	Synchronizer—4th & 5th 6252B,6253A	1
B-18a	62-466-23	Clutch Collar—4th & 5th (used in units with no Synchronizers)	1
B-19	63-465-4	Clutch Collar—1st and Reverse	1
or	63-465-3	Clutch Collar—1st & Rev. (used in units with Back Tapered Clutch teeth)	1
B-20	63-8-3	Gear—Reverse (57T)	1
or	63-8-22	Gear—Reverse (57T) Special with Back Tapered Clutch Teeth	1
B-21	330871	Thrust Washer	1
B-22	550612	Cone—Mainshaft Rear	1
B-23	550929	Cup—Mainshaft Rear	1
B-24	See Tab Bills	Speedometer Drive Gear	1
or	62-37-22	Spacer—used in place of Speedometer Drive Gear	1
B-25	See Tab Bills	Flange or Yoke—U-Joint	1
B-26	500898	Nut—1 1/4"-18 Hex Head Self-locking	1

■ Use 313240-3X Baffle and Shim Kit when any of these parts are replaced,

since the end play will be affected. Recommended end play is .003"/.008".

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

GEARS and RELATED PARTS

T210-CM60

Ref. No.	Part Number	Part Description	Qty.
		Countershaft Group	
C-1	63-30-1	Countershaft (15T)	1
C-2	500010-8	Woodruff Key	4
C-3	63-196-1	Gear—2nd Speed (22T) 6052A,6052D	1
or	63-196-14	Gear—2nd Speed (21T) 6052B,6252B,6253B	1
or	63-196-16	Gear—2nd Speed (23T) 6052C,6253A	1
C-4	63-37-1	Spacer—2nd, 3rd, 4th and 5th Speeds	2
C-5	55-196-33	Gear—3rd Speed (31T) 6052A	1
or	62-196-54	Gear—3rd Speed (29T) 6052B	1
or	62-196-31	Gear—3rd Speed (33T) 6052C	1
or	62-196-43	Gear—3rd Speed (32T) 6253A,6052D	1
or	62-196-35	Gear—3rd Speed (30T) 6252B,6253B	1
C-6	62-196-29	Gear—4th Speed (40T) 6052A	1
or	62-196-15	Gear—4th Speed (38T) 6052B	1
or	62-196-52	Gear—4th Speed (42T) 6052C,6052D	1
or	63-196-18	Gear—4th Speed (46T) 6253B	1
or	63-196-19	Gear—4th Speed (44T) 6253A	1
or	63-196-24	Gear—4th Speed (35T) 6252B	1
C-7	63-1-1	Gear—Countershaft Drive (46T) 6052A,6052B,6052D	1
or	63-1-3	Gear—Countershaft Drive (44T) 6052C	1
or	63-1-4	Gear—Countershaft Drive (42T) 6253A	1
or	63-1-6	Gear—Countershaft Drive (40T) 6253B	1
C-8	70-381-6	Snap Ring—Countershaft Drive Gear	1
C-9	550934	Cone—Front Bearing	1
C-10	550933	Cup—Front Bearing	1
C-11	550936	Cone—Taper Rear Bearing	1
C-12	550935	Cup—Taper Rear Bearing	1
C-13	313439X	Shim Kit to Adjust Countershaft End Play	1
		Reverse Idler Group	
D-1	63-5-1	Gear—Reverse Idler	1
D-2	97-37-1	Bearing Spacer	1
D-3	550886	Bearing—Roller Assy.	2
D-4	974-W	Thrust Washer	2
D-5	63-60-1	Shaft—Reverse Idler	1

Listed below are Service Kits used to upgrade any CM-60 Transmission built before Serial No. 2799647. Kits include (1) 550983 Split Needle Bearing, (1) 63-47-1 Split Thrust Washer, (1) 2812 Bulletin and (1) each 2nd Speed Mainshaft Gear and Mainshaft as shown for the respective Models. These Kits are not included in the Overhaul Kits.

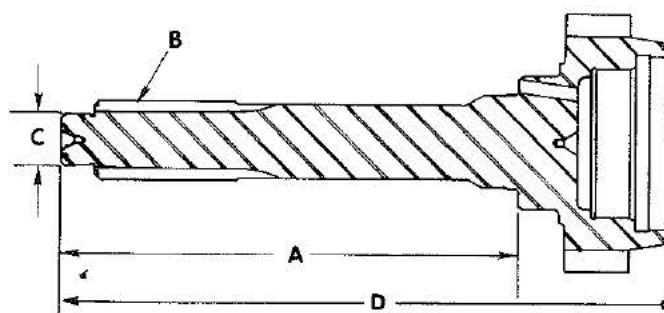
313597X	CM6052-A & D	63-8-24 2nd Gear, 63-362-5 Mainshaft	1
313598X	CM6052-A & D (Ford M/S)	63-8-24 2nd Gear, 63-362-6 Mainshaft	1
313599X	CM6052-C	63-8-25 2nd Gear, 63-362-5 Mainshaft	1
313602X	CM6052-C (Ford M/S)	63-8-25 2nd Gear, 63-362-6 Mainshaft	1
313603X	CM6052-B, 6252-B, 6253-B	63-8-26 2nd Gear, 63-362-5 Mainshaft	1
313604X	CM6052-B, 6252-B, 6253-B (Ford M/S)	63-8-26 2nd Gear, 63-362-6 Mainshaft	1

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

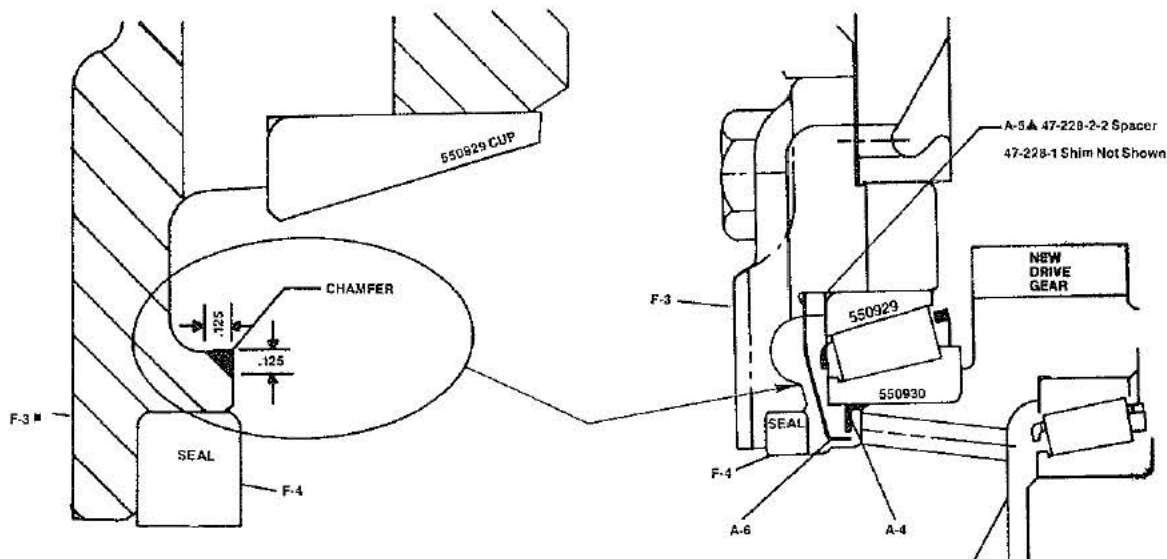
DRIVE GEAR TABLE

SPICER®



Teeth	"D" Overall Length	A Length	B Spline Dia. Teeth	C- Pilot Size	Drive Gear Part No.	Old Superseded Part No.
24	12 15/32"	9.425"	1 1/2"-10	.983"	63-35-48-1X*	63-35-14
24	13 13/32"	10.362"	1 1/2"-10	.983"	63-35-37-1X*	63-35-15
24	11 31/32"	8.925"	1 1/2"-10	.983"	63-35-45-1X*	63-35-3
24	12 15/16"	9.896"	1 1/2"-10	.983"	63-35-38-1X*	63-35-18
24	12 15/16"	9.896"	1 3/4"-10	1.180"	63-35-47-1X*	63-35-13
24	11 31/32"	8.925"	1 3/4"-10	.983"	63-35-53-1X*	63-35-30
24	13 13/32"	10.362"	1 3/4"-10	1.180"	63-35-34-1X*	63-35-1
24	13 13/32"	10.362"	1 3/4"-10	.983"	63-35-57-1X*	63-35-55
25	12 15/32"	9.425"	1 1/2"-10	.983"	63-35-49-1X*	63-35-21
25	13 13/32"	10.362"	1 1/2"-10	.983"	63-35-39-1X*	63-35-23
25	12 15/16"	9.896"	1 1/2"-10	.983"	63-35-40-1X*	63-35-24
25	12 15/16"	9.896"	1 3/4"-10	1.180"	63-35-52-1X*	63-35-29
25	13 13/32"	10.362"	1 3/4"-10	1.180"	63-35-46-1X*	63-35-8
25	13 13/32"	10.362"	1 3/4"-10	.983"	63-35-56-1X*	63-35-54
28	12 15/16"	9.896"	1 3/4"-10	1.180"	63-35-50-1X*	63-35-25
28	13 13/32"	10.362"	1 3/4"-10	1.180"	63-35-35-1X*	63-35-10
30	13 13/32"	10.362"	1 3/4"-10	1.180"	63-35-36-1X*	63-35-12

* Includes Drive Gear and 313240-3X Baffle & Shim Kit.



■ NOTE: old bearing caps have to be modified, when used with NEW DRIVE GEAR as shown in illustration above.
 ▲ Use 313240-3X Spacer/Shim Kit, recommended end play is .003" / .008".

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

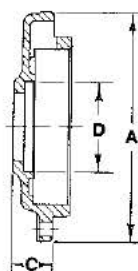
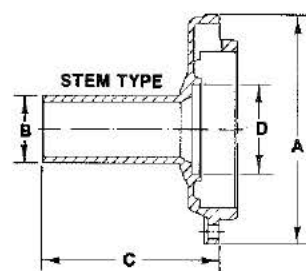
REAR BEARING CAP and DRIVE GEAR BEARING CAP CHARTS

T210-CM60
REAR BEARING CAP CHART
BEARING CAP ASSEMBLY INCLUDES See page 10 for items H-4, H-5, H-3, H-6

Service Part Number	Oil Seal H-4	Casting Number	Speedometer Bushing H-5	Page 10 Gasket H-3	Screws H-6	Qty.	Brake Type
63-19-6-2X	60-463-8	C63-19-7	60-475-1	63-223-3	545001-1	(4)	—
63-19-8-2X	60-463-8	C63-19-9	30-475-1	63-223-6	{ 545001-1 545008-1	(4) (2)	DCM
63-19-10-2X	60-463-8	C63-19-4	30-475-1	63-223-3	545001-1	(4)	—
63-19-27-2X	60-463-8	C63-19-7	60-475-1	63-223-3	{ 545001-1 545001-7	(3) (1)	—
63-19-33-2X	63-463-1	C63-19-35	—	63-223-7	545001-1	(6)	12" x 4"
63-19-37-2X	71-463-12	C63-19-29	60-475-1	63-223-6	{ 545001-1 545008-1 545008	(4) (1) (1)	—
63-19-38-2X } BSSN2816795	63-463-1	C63-19-39	—	63-223-7	545001-1	(6)	—
63-19-38-1X } ASSN2216795	63-463-1	C63-19-39	—	63-223-7	545001-1	(6)	—
63-19-40-2X	60-463-8	C63-19-41	—	63-223-3	{ 545001-1 545008-1	(4) (2)	DCM
63-19-42-2X	60-463-8	C63-19-43	—	63-223-6	545001-1	(4)	—

FRONT BEARING CAP

Old	New
63-19-1-1X	63-19-36-1X
63-19-19-1X	63-19-36-1X
63-19-4-1X	63-19-22-1X
63-19-12-1X	63-19-20-1X
63-19-15-1X	63-19-21-1X
63-19-17-2-1X	63-19-30-2-1X
63-19-17-3-1X	63-19-30-3-1X
63-19-23-1X	63-19-31-1X

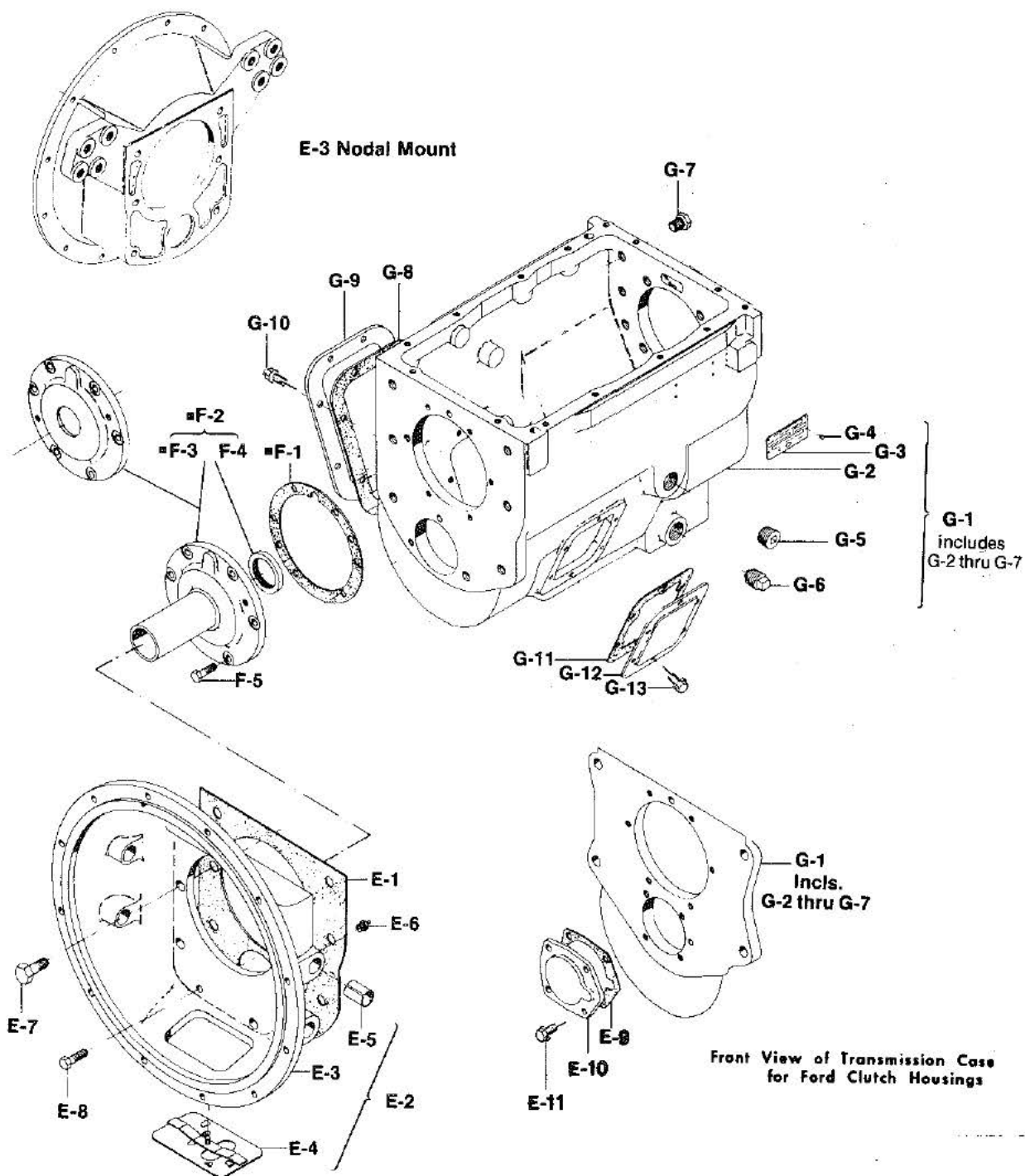

FLAT TYPE

STEM TYPE

NOTE: old bearing caps have to be modified, when used with NEW DRIVE GEAR as shown in illustration page 6.

FRONT BEARING CAP CHART

A Outside Diameter	B Stem Diameter	C Length	D Oil Seal Bore Diameter	FRONT BEARING CAP	
				Casting Number	Assembly Includes Oil Seal F-2
FLAT TYPE				PULL TYPE RELEASE	
7 5/8"	—	15 1/16"	2 1/2"	C63-19-2-1	63-19-36-1X
STEM TYPE				PUSH TYPE RELEASE	
7 7/32"	1 15/16"	6 7/32"	2 1/2"	C63-19-13	63-19-20-1X
7 5/8"	1 15/16"	6 7/32"	2 1/2"	C63-19-16	63-19-21-1X
7 5/8"	1 7/8"	5 29/32"	2 1/2"	C63-19-5	63-19-22-1X
7 5/8"	2 1/4"	5 27/32"	2 1/2"	C63-19-18	63-19-30-2-1X
7 5/8"	2 1/4"	6 13/32"	2 1/2"	C63-19-18	63-19-30-3-1X
7 5/8"	1 7/8"	5 3/8"	2 1/2"	C63-19-5	63-19-31-1X

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



■ Use 313420-3X Baffle and Shim Kit when any of these parts are replaced since the end play will be affected. The recommended end play is .003"/.008".

SPICER®**MODEL CM60****CASE GROUP and RELATED PARTS****T210-CM60**

Ref. No.	Part Number	Part Description	Qty.
F-1 ■ or F-2 ■ F-3 ■ F-4 ■ F-5	63-223-2 63-223-4 See Tab Bills N.S.S. 60-463-10-1X 545002-4	Drive Gear Bearing Cap Group Gasket Gasket (Ford) Bearing Cap and Oil Seal Assy. (includes F-3 & F-4) Bearing Cap Oil Seal (includes installation sleeves) Bolt—3/8"-16 x 1 1/8" Hex Head Self-locking	1 1 1 1 1 6
E-1 E-2 E-3 E-4 E-5 E-6 E-7 or E-8 or	63-352-2 See Tab Bills N.S.S. 46-96-2-1X 128C-20 500169-5 545008 545008-3 545028 545028-1	Clutch Housing Group Gasket—Clutch Housing Clutch Housing Assy. (includes E-3 thru E-5) Clutch Housing (see Clutch Housing table Page) Hand Hole Cover Assy. Bushing—Clutch Release Zerk Fitting—Grease Bolt—5/8"-11 x 1 1/4" Hex Head Self-locking Bolt—5/8"-11 x 1 3/4" Hex Head Self-locking (Ford Case Dana front) . Bolt—7/16"-14 x 1 1/4" Hex Head Self-locking Bolt—7/16"-14 x 1 5/8" Hex Head Self-locking (Ford Case Dana front)	1 1 1 1 4 2 7 7 1 1
E-9 E-10 E-11	63-223-5 63-22-2 330800	Countershaft Front Bearing Cap (Ford Case with Apron Front) Gasket Bearing Cap Bolt—3/8"-16 x 3/4" Hex Head Self-locking	1 1 4
G-1 G-2 G-3 G-4 N.S. G-5 G-6 or G-7 G-8 G-9 G-10 G-11 G-12 G-13	See Tab Bills N.S.S. NP-96 252-SP NP-196 500100 62-39-3 62-39-4 266-D 97-324-2 73-267-1 545012 97-324-1 50-267-2 330800	Case Group Case Assembly—(Includes G-2 thru G-7) Case (C63-15-2-1 63-15-1-1X)(C63-15-12 63-15-11-1X) (C63-15-6-1 63-15-15-1X) Nameplate Pins—Nameplate Patent Plate Plug—Filler Drain Plug—Magnetic Square Head (63-15-1-1X) Drain Plug—Magnetic Recessed Head (63-15-11-1X 63-15-15-1X) ... Plug—5/8"-11 x 7/16" Hex Head Gasket—PTO Aperture (8 bolt) Cover—PTO Aperture (8 bolt) Bolt—7/16"-14 x 3/4" Flanged Hex Head Self-locking Gasket—PTO Aperture (6 bolt) Cover—PTO Aperture (6 bolt) Bolt—3/8"-16 x 3/4" Hex Head Self-locking	1 1 1 4 1 1 1 1 1 3or5 1 1 8 1 1 6

■ Use 313240-3X Baffle and Shim Kit when any of these parts are replaced,
since the end play will be affected. Recommended end play is .003"/.008".
N.S.S.—Not Sold Separately.
N.S.—Not Shown

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

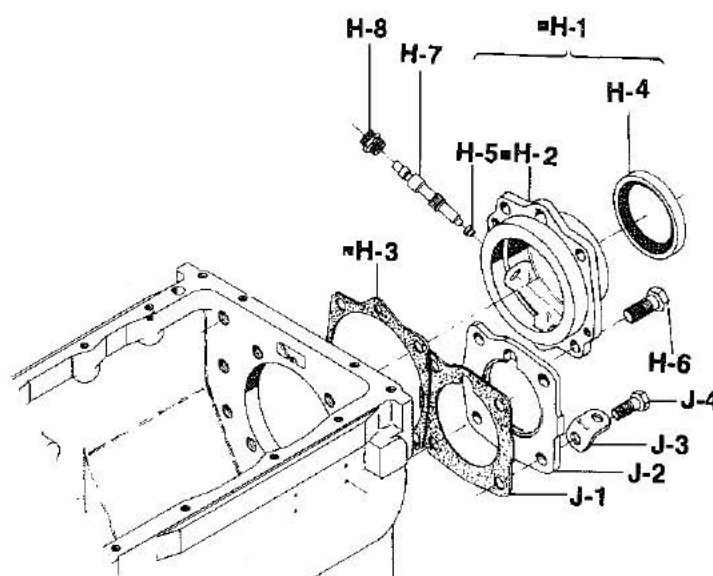
MODEL CM60

SPICER®



T210-CM60

REAR, BEARING CAP GROUP and RELATED PARTS



Ref. No.	Part Number	Part Description	Qty.
Mainshaft Rear Bearing Cap Group			
H-1 ■	See Tab Bills	Cap Assy.—Rear Bearing	1
H-2 ■	N.S.S.	Cap—Rear Bearing (See table page 7)	1
H-3 ■	63-223-3	Gasket	1
or	63-223-6	Gasket—(used with Brake mounting)	1
or	63-223-7	Gasket—(for Electronic Speedo Cap for Ford)	1
H-4	63-463-1	Oil Seal—(Ford only)	1
or	60-463-8	Oil Seal—(3.756" O.D.)	1
or	71-463-12	Oil Seal—(3.543" O.D.)	1
H-5	60-475-1	Bushing—Speedometer (5/16" I.D. Flanged)	1
or	30-475-1	Bushing—Speedometer (1/4" I.D.)	1
H-6	545001-1	Bolt—1/2"-13 × 1 3/8" (See Bearing Cap table for Qty.)	A/R
	545001-7	Bolt—1/2"-13 × 1 7/8" (See Bearing Cap table for Qty.)	A/R
	545008	Bolt—5/8"-11 × 1 1/4" (See Bearing Cap table for Qty.)	A/R
	545008-1	Bolt—5/8"-11 × 1 1/2" (See Bearing Cap table for Qty.)	A/R
or	330180-10	Stud—1/2"-20 × 2 1/8" (used with Ford Bearing Cap)	6
and	500371-5	Nut—1/2"-20 Hex (used with Ford Bearing Cap)	4
H-7	See Tab Bills	Gear—Speedometer Driven	1
or	55-334-1	Plug—(used when there is no Speedometer Driven Gear)	1
N.S.	545106	Plug—Speedometer Outlet (Ford only)	1
or	545021	Plug—Electronic Sensor Hole	1
H-8	55-451-1	Sleeve—1 1/4" long—Speedometer Driven Gear	1
or	44-473-1	Sleeve—5" long—Speedometer Driven Gear	1
or	97-454-2-1X	Sleeve—1 1/4" long—Speedometer Driven Gear (with Seal)	1
Countershaft Rear Bearing Cap Group			
J-1	63-223-1	Gasket	1
J-2	63-22-1	Cap—Bearing	1
J-3	330564-3	Hook—Lift	1
J-4	545001	Bolt—1/2"-13 × 1 1/2" Hex Head Self-locking	4

N.S.—Not Shown

N.S.S.—Not Sold Separately

■ Use 313240-3X Baffle and Shim Kit when any of these parts are replaced, since the end play will be affected. Recommended end play is .003"/.008".

A/R—As Required

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

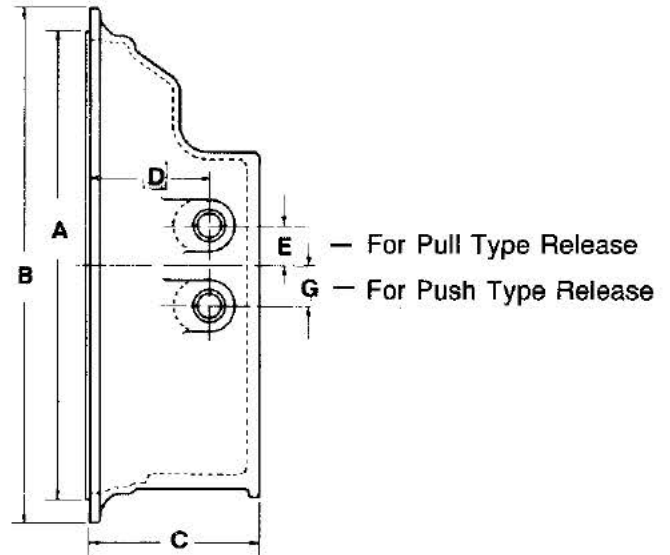


MODEL CM60

CLUTCH HOUSING DIMENSIONS

T210-CM60

SAE		
Size No.	A Pilot Dia.	B O.D.
1	20 ¹ / ₈ "	21 ³ / ₄ "
2	17 ⁵ / ₈ "	19 ¹ / ₄ "
3	16 ¹ / ₈ "	17 ³ / ₄ "



CLUTCH HOUSING				RELEASE SHAFT HOLE				
Service Assembly No.	Bushing Number	Casting Part Number	S A E	C Length	C/L Dia.	D E Front Face	G Above C/L	Below C/L
312098X ◀	128C-20	C62-518-25	2	6"	1"	35/8"	—	2 1/2"
62-518-27-1X	128C-20	C102C-430-3	2	5 1/16"	1"	3" 2 17/32"	1 1/2" —	— 25/8"
62-518-29-1X	128C-20	C62-518-13	2	6 1/2"	1"	33/4" 35/8"	1 1/2" —	— 2 1/2"
62-518-30-1X	128C-20	C62-518-13	2	6 1/2"	1"	43/16" 35/8"	1 1/2" —	— 2 1/2"
62-518-31-1X ■	128C-20	C73-518-5	2	6 1/2"	1"	43/16" 35/8"	1 1/2" —	— 2 1/2"
62-518-32-1X	128C-20	C102C-521	1	6 1/2"	1"	33/4" 33/4"	1 1/2" —	— 25/8"
62-518-35-1X ▶	128C-20	C62-518-13	2	6 1/2"	1"	43/16" 35/8"	1 1/2" —	— 2 1/2"
73-518-3	—	C73-518-2	2	5 5/8"	1"	23/4"	3"	—
313243 ▶ 6 Bolt Apron	—	As Purchased	2	6 1/2"	1"	3 19/32"	—	2 1/2"
313249 ▶ 4 Bolt Apron Slanted 15 deg.	—	As Purchased	2	6 1/2"	1"	3 19/32"	—	2 1/2"

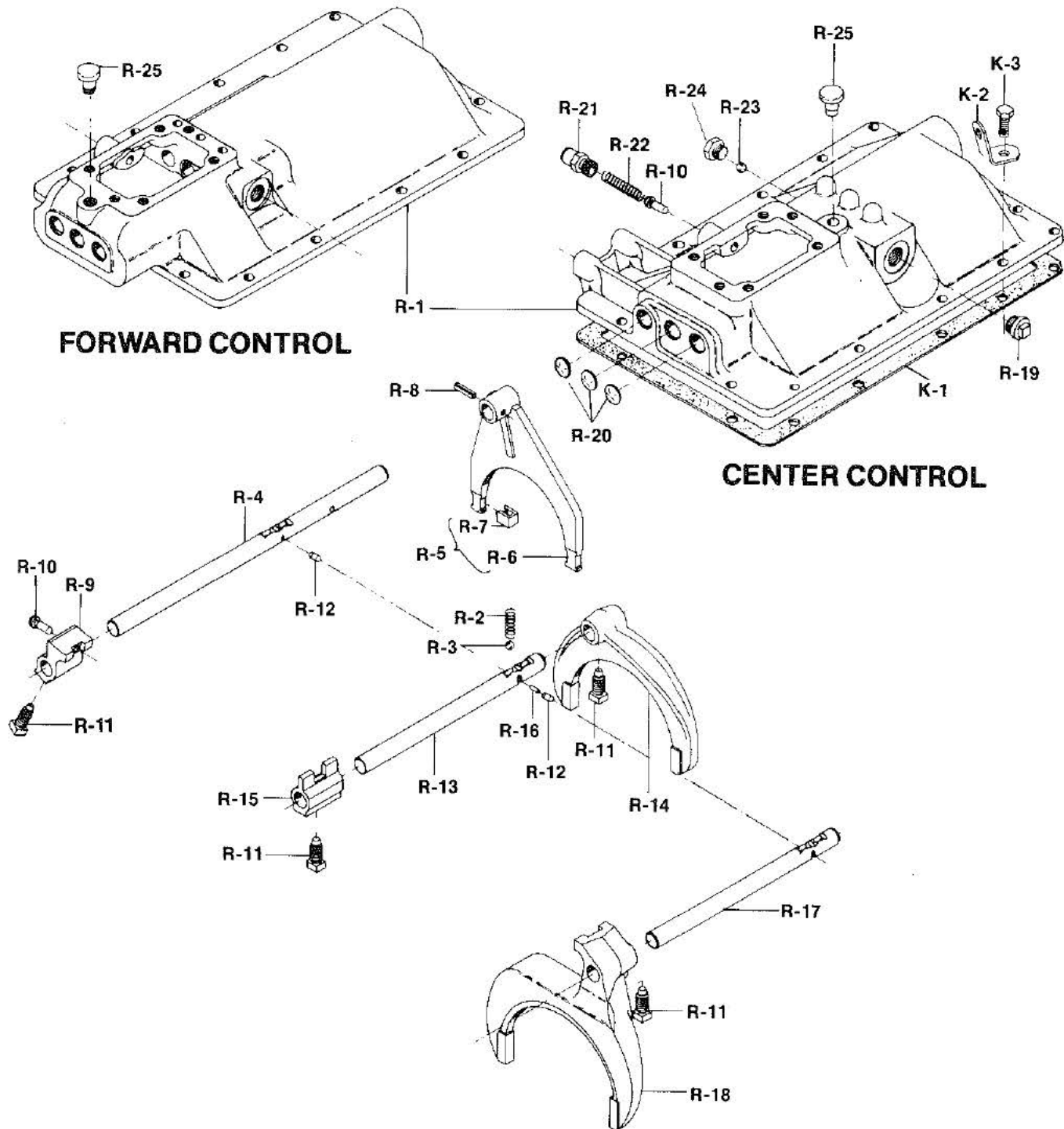
◀ Nodal Mounting
■ Side Nodal Mounting
▶ Special Ford only

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SHIFTER HOUSING ASSEMBLY

SPICER®



PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

SHIFTER HOUSING ASSEMBLY

T210-CM60

Ref. No.	Part Number	Part Description	Center				Forward					
			63-16-1-1X	63-16-1-2X+	63-16-9-1X	63-16-9-2X*	63-16-3-1X	63-16-3-2X	63-16-3-4X*	63-16-3-5X	63-16-3-6X++	63-16-3-7X**
	See Tab Bills	Shifter Housing Assembly	1	1	1	1	1	1	1	1	1	1
R-1	63-16-1	Shifter Housing (Casting No. C63-16-2)	1	1								
or	63-16-9	Shifter Housing (Casting No. C63-16-2-1)			1	1						
or	63-16-3	Shifter Housing (Casting No. C63-16-4)					1	1	1	1	1	1
R-2	47-72-1	Spring—Shift Rod Poppet Ball	3	3	3	3	3	3	3	3	3	3
R-3	50-80-1	Ball—Shift Rod Poppet	3	3	3	3	3	3	3	3	3	3
R-4	63-67-5	Shift Rod—1st and Reverse	1	1	1	1						
or	63-67-2	Shift Rod—1st and Reverse					1	1	1	1	1	1
R-5	63-66-1-1X	Shift Fork & Clip Assy.—1st and Reverse	1	1	1	1	1	1	1	1	1	1
R-6	N.S.S.	Shift Fork	1	1	1	1	1	1	1	1	1	1
R-7	46-486-1	Clip	2	2	2	2	2	2	2	2	2	2
R-8	500598-15	Roll Pin—1st and Reverse Shift Rod	1	1	1	1	1	1	1	1	1	1
R-9	63-354-1	Shift Rod Bracket—1st and Reverse	1	1	1	1	1	1	1	1	1	1
R-10	62-438-2	Pin—1st and Reverse Shift Finger Plunger	2	2	2	2	2	2	2	2	2	2
R-11	545063	Screw—Shift Fork and Bracket	4	4	4	4	4	4	4	4	4	4
R-12	32-12-1	Interlock	2	2	2	2	2	2	2	2	2	2
R-13	62-67-22	Shift Rod—2nd and 3rd	1	1	1	1						
or	62-67-13	Shift Rod—2nd and 3rd					1	1	1	1	1	1
R-14	62-66-25	Shift Fork—2nd and 3rd	1	1	1	1						
or	62-66-20	Shift Fork—2nd and 3rd					1	1	1	1	1	1
R-15	62-354-4	Shift Rod Bracket—2nd and 3rd	1	1	1	1	1	1	1	1	1	1
R-16	289-SP	Pin—Interlock	1	1	1	1	1	1	1	1	1	1
R-17	63-67-4	Shift Rod—4th and 5th	1	1	1	1						
or	63-67-3	Shift Rod—4th and 5th					1	1	1	1	1	1
R-18	62-66-27	Shift Fork—4th and 5th	1	1	1	1						
or	62-66-22	Shift Fork—4th and 5th					1	1	1	1	1	1
R-19	545021	Plug—Interlock	1	1	1	1	1	1	1	1	1	1
R-20	500166-12	Expansion Plug—7/8" dia.	3	3	3	3	3	3	3	3	3	3
R-21	38P-1	Retainer—1st and Reverse Shift Finger Plunger	1	1	1	1	1	1	1	1	1	1
R-22	30-72-6	Spring—1st and Reverse Shift (28 lbs.—2 1/8")	1				1					
or	62-72-8	Spring—1st and Reverse Shift (60 lbs.—2 1/64")		1								
or	63-72-1	Spring—1st and Reverse Shift (31 lbs.—1 27/32")			1	1	1		1			1
or	82-72-3	Spring—1st and Reverse Shift (15 lbs.—2 3/8")								1		
R-23	50-80-4	Ball—Back-up Switch	1	1	1	1				1	1	
R-24	330366	Plug—Back-up Switch Hole	1	1	1	1	1	1	1	1	1	1
R-25	312268	Breather Assembly	1	1	1	1						
or	4328X	Breather Assembly					1	1	1	1	1	1
		Parts Listed Below are not Included in Assembly										
K-1	62-155-8	Gasket—Shifter Housing	1	1	1	1	1	1	1	1	1	1
K-2	330564-1	Lift Hook	2	2	2	2	2	2	2	2	2	2
K-3	545002-4	Bolt—3/8"-16 x 1 1/8" Hex Head Self-locking	14	14	14	14	14	14	14	14	14	14

* This Shifter Housing has 5th Speed locked out with a 55-203-15 Sleeve

** This Shifter Housing has Rev., 4th & 5th Speed locked out with (1) 22-203-6 Sleeve and (2) 55-203-15 Sleeve (4th & 5th)

+ Service this Shifter Housing with 63-16-1-1X by replacing 1st & Rev. Spring 30-72-6 with 62-72-8 included with 63-16-1-1X Assy.

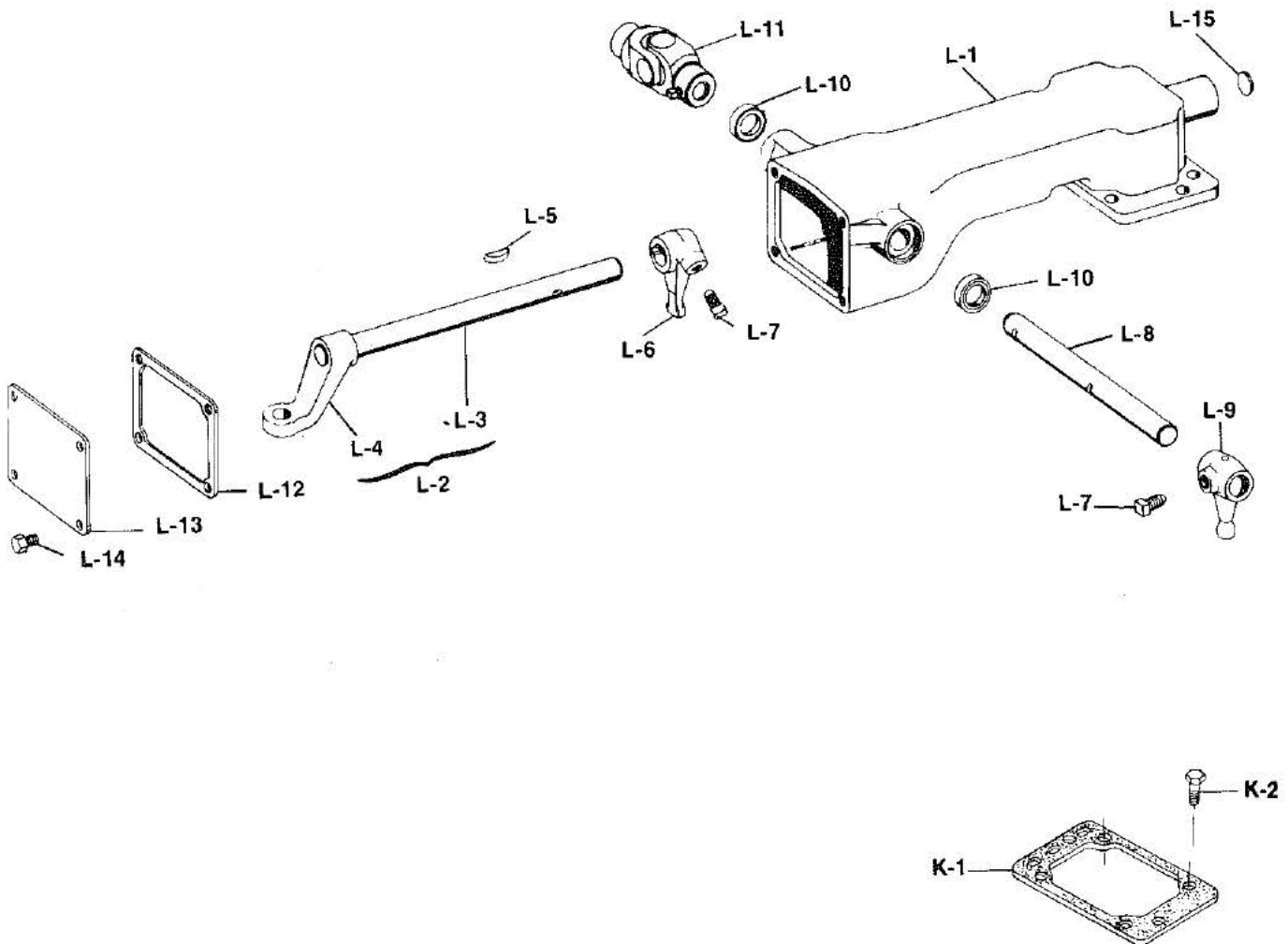
+ +Service this Shifter Housing with 63-16-3-5X by removing the 1st and Rev. Spring 82-72-3
N.S.S. Not Sold Separately

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60
REMOTE CONTROL ASSEMBLY
High Rod Type



T210-CM60



PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

SPICER®

MODEL CM60

REMOTE CONTROL ASSEMBLY

High Rod Type

T210-CM60

Ref. No.	Part Number	Part Description	47-16-8-2X	47-16-8-3X	47-16-8-4X	47-16-8-5X	47-16-9-2X	47-16-9-3X	47-16-10-4X	311656-11X
	See Tab Bills	Cover and Joint Assembly—Remote Control	1	1	1	1	1	1	1	1
	47-16-8-1X	Cover Assembly (Casting No. 62-16-78)	1	1	1	1				
	47-16-9-1X	Cover Assembly (Casting No. 62-16-78-1X)					1	1		
	47-16-10-1X	Cover Assembly (Casting No. 62-16-96)							1	
	311860X	Cover Assembly (Casting No. 62-19-96)								1
L-1	N.S.S.	Remote Control Cover	1	1	1	1	1	1	1	1
N.S.	82-24-3	Bushing—Remote Control Cover	4	4	4	4	4	4	4	4
L-2	310647X	Shift Finger Rod and Bracket Assembly	1	1	1	1				
or	310879X	Shift Finger Rod and Bracket Assembly					1	1		
or	311661X	Shift Finger Rod and Bracket Assembly							1	1
L-3	N.S.S.	Rod—Shift Finger	1	1	1	1	1	1	1	1
L-4	N.S.S.	Bracket—Shift Finger Rod	1	1	1	1	1	1	1	1
L-5	500007-19	Woodruff Key—#11	1	1	1	1	1	1	1	1
L-6	62-6-24	Finger—Inner Shift	1	1	1	1	1	1	1	1
L-7	545011	Bolt—7/16"-20 x 7/8" Head Hex Self-locking	2	2	2	2	2	2	2	
or	545063	Bolt—7/16"-20 x 13/16" Square Head Self-locking								2
L-8	82-65-5	Rod—Remote Control Shift	1	1	1	1	1	1		
or	82-65-22	Rod—Remote Control Shift (counter sunk spots at 90 deg.)							1	1
L-9	82-6-7	Finger—Outer Shift	1	1	1	1	1	1	1	1
L-10	28P-19	Seal—Remote Control Shift Rod	2	2	2	2	2	2	2	2
L-11	10380-SF	U-Joint Assembly—Control	1	1			1	1		1
L-12	82-118-1	Gasket—Aperture Cover	1	1	1	1	1	1	1	1
L-13	82-96-1	Aperture Cover	1	1	1	1	1	1	1	1
L-14	545005-1	Bolt—5/16"-18 x 5/8" Hex Head Self-locking	4	4	4	4	4	4	4	4
L-15	500166-16	Expansion Plug—1 1/16"	1	1	1	1	1	1	1	1
N.S.	311903X	Boot Kit—Remote Control		1		1		1		
N.S.	82-483-1	Boot		1		1		1		
N.S.	82-483-2	Boot—cup type		1		1		1		
N.S.	LW-3	Lockwire		3		3		3		
		Parts Listed below are not Included in Assembly								
K-1	62-155-7	Gasket—Shifter Housing to Control Cover	1	1	1	1	1	1	1	1
K-2	545028-4	Bolt—7/16"-14 x 1 1/4" Hex Head Self-lockint	4	4	4	4	4	4	4	4

N.S.—Not Shown

N.S.S.—Not Sold Separately

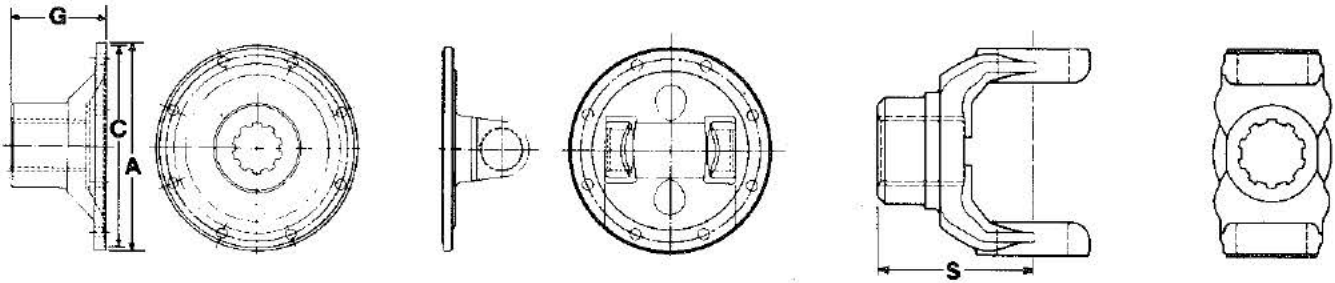
PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

COMPANION FLANGES, FLANGE YOKES and END YOKES—CASE TABLE



T210-CM60



COMPANION FLANGE

FLANGE YOKE

END YOKE

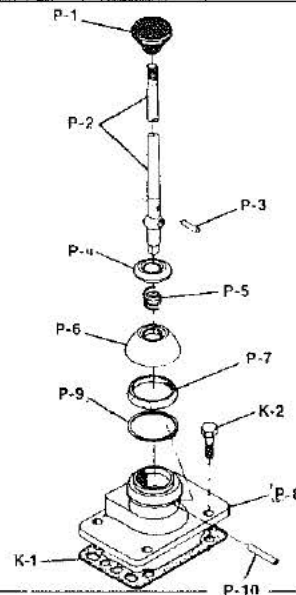
Companion Flanges and End Yokes						
Joint Series	A Flange Diameter	Companion Flange	G End of Hub to Flange Face Length	C Pilot Diameter F-Female	Mates with Flange Yoke	
					Part No.	Series
1550	5 7/8"	4-1-3781	3 5/8"	F-3 3/4"	4-2-669	1550
1610	6 7/8"	5-1-3141	3 5/8"	F-6 5/8"	5-2-279	1480
1710	8"	6-1-2221	3 1/4"	F-7 3/4"	5-2-779 6-2-749	1650 1700
1810	8"	6.5-1-2121	3 3/4"	F-7 3/4"	6-2-779 6.5-2-359	1710 1810

End Yokes

Joint Series	End Yoke Part No.	S End of Hub to Center Line Length	Momentary Joint Angle
1610	5-4-1661	5.000"	22°
1610	5-4-7041-1 *	5.280"	22 1/2°
1710	6-4-2361	5.250"	22°
1710	6-4-3831	5.156"	25°
1710	6-4-3831-1 *	5.160"	25°

* Half-round Yokes

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



Ref. No.	Part Number	Part Description	47-16-3-1X	47-16-3-3X	47-16-3-25X	47-16-4-7X	47-16-5-9X	47-16-5-21X	47-16-5-22X	47-16-5-38X	47-16-7-10X	47-16-7-31X	47-16-7-29X
	See Tab Bills	Lever and Dome Assembly—Shift	1	1	1	1	1	1	1	1	1	1	1
P-1	39Q-27	Handle—Shift Lever	1	1	1	1	1	1	1	1	1	1	1
P-2	25Q-1121	Shift Lever—26 1/4" Straight	1	1	1	1	1	1	1	1	1	1	1
	25Q-1122	Shift Lever—29 1/4" Straight						1					
	25Q-1621	Shift Lever—30" Straight						1	1				
	25Q-1537	Shift Lever—35" Straight						1	1				
	25Q-1896	Shift Lever—28" Bent		1									
	25Q-2075	Shift Lever—29 3/16" Bent					1						
	25Q-2163	Shift Lever—31 29/64" Bent								1			
	25Q-2330	Shift Lever—Lower Lever—5.20" Straight									1		
	25Q-2388	Shift Lever—24 5/8" Bent			1							1	
	25Q-2316	Shift Lever—Lower Lever 9 7/16" Straight											1
	25Q2315	Shift Lever—26 1/4" Bent											1
N.S.	55Q-5	Grommet—Shift Lever (boot)						1	1	1	1	1	1
N.S.	55Q-14	Grommet—Shift Lever (boot)											1
	47-16-3X	Dome Assembly—2 5/8" overall height	1	1	1								
	47-16-4X	Dome Assembly—3 5/32" overall height				1							
	47-16-5X	Dome Assembly—3 5/8" overall height					1	1	1	1			
	47-16-7X	Dome Assembly—5 5/32" overall height									1	1	1
	47-16-7-28X	Dome Assembly—5 5/32" overall height											1
P-3	286-SP	Pin—Shift lever collar	1	1	1	1	1	1	1	1	1	1	1
P-4	55Q-7	Collar—Compression	1	1	1	1	1	1	1	1	1	1	1
P-5	56Q-25	Spring—Compression	1	1	1	1	1	1	1	1	1	1	1
P-6	54Q-13	Cup—Compression	1	1	1	1	1	1	1	1	1	1	1
P-7	69Q-6	Washer—Friction	1	1	1	1	1	1	1	1	1	1	1
P-8	47-16-3	Dome—Shift Lever (C62-16-24-1)	1	1	1								
	47-16-4	Dome—Shift Lever (C62-16-30-1)				1							
	47-16-5	Dome—Shift Lever (C62-16-67)					1	1	1	1			
	47-16-7	Dome—Shift Lever (C62-16-125)									1	1	1
P-9	62-381-7	Snap Ring—Rock Shaft	1	1	1	1	1	1	1	1	1	1	1
P-10	53Q-15	Shaft—Shift lever rock	1	1	1	1	1	1	1	1	1	1	1
N.S.	500008-15	Key—Shift Lever Upper End											1
N.S.	500389-7	Nut—Shift Lever Upper End											1
N.S.	500024-7	Cotter Pin—Upper Shift Lever											1
Parts not included in Assembly													
K-1	62-155-7	Gasket—Dome to Shifter Housing	1	1	1	1	1	1	1	1	1	1	1
K-2	545028-4	Screw—7/16"-14 x 1 1/4" Hex head self-locking	4	4	4	4	4	4	4	4	4	4	4

N.S.—Not Shown

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

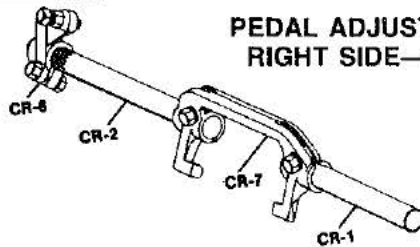
MODEL CM60

SPICER®

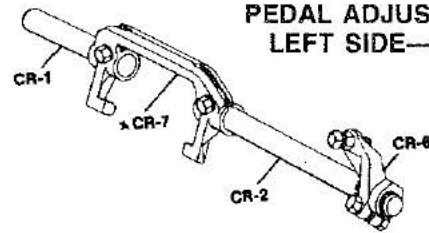


T210-CM60

CLUTCH RELEASE CODE TABLE



PEDAL ADJUSTING ARM
RIGHT SIDE—310473X



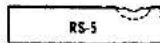
PEDAL ADJUSTING ARM
LEFT SIDE—310233X

CR-1 SHORT SHAFT

Part No.	Length
106C-1071	4.062"
106C-1141	5.125"
106C-1142	6.125"
106C-1185	5.750"
106C-1216	4.750"
106C-1278	4.812"
106C-1360	5.312"
106C-1498	6.500"
106C-1544	7.000"
330601-1	6.250"

CR-2 LONG SHAFT (Cont'd)

Part No.	Type	Length
106C-1083	RS-8	7.969"
106C-1094	RS-8	8.469"
106C-1123	RS-8	12.968"
106C-1169	RS-8	9.125"
106C-1315	RS-8	7.625"
106C-1367	RS-8	10.312"
106C-1375	RS-8	6.781"
106C-1417	RS-8	7.250"
106C-1422	RS-8	7.500"
106C-1490	RS-8	16.000"
106C-1515	RS-5	11.375"
106C-1529	RS-5	8.312"
330610-5	RS-8	9.469"
330610-11	RS-8	10.750"
46-510-9	RS-5	7.125"
330610-10	RS-8	9.500"



CR-2 LONG SHAFT

Part No.	Type	Length
106C-438	RS-5	14.000"
106C-588	RS-5	7.000"
106C-617	RS-8	10.469"
106C-839	RS-8	11.469"
106C-939	RS-8	10.000"
106C-953	RS-8	9.750"
106C-959	RS-8	11.968"
106C-960	RS-8	8.719"
106C-1046	RS-8	8.968"
106C-1047	RS-8	9.469"

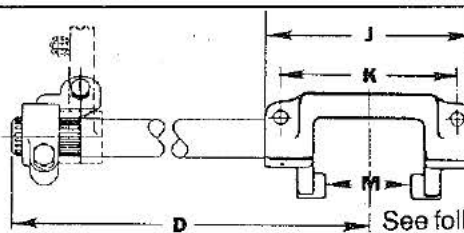
CR-6 PEDAL ADJ. ARM

310233X	For Left Side Mtg.
310473X	For Right Side Mtg.
47-526-1-1X*	Lever Type 7 1/4"
310873X*	Lever Type 7 1/2"

*Lever type can be used on either right or left side.

THRU SHAFT (used with Push Type Clutch)

Part No.	Type	Length
106C-1566	Splined	19.125"
106C-1550	Keyed	16.375"
106C-1558	Keyed	19.000"
106C-1578	Splined	19.500"
49-510-1	Keyed	19.120"
97-510-2	Splined	19.313"



See following page for "D" dimensions.

CLUTCH RELEASE YOKES

CR-7	Forging No.	Used With	Type	J	K	M
105C-64	F105C64	Spicer 15 1/2" SP	Pull	8.000"	6.500"	4.895"
105C-68	F105C99	Spicer 14" SP	Pull	7.125"	5.750"	4.132"
105C-117 ¹	F105C118	Spicer & Others	Push	8.375"	7.000"	4.885"
105C-124 ²	F105C125	Spicer AL & AR	Push	3.750"	2.125"	2.885"
105C-132 ²	F105C118	Spicer & Others	Push	8.375"	7.000"	4.885"
105C-137	F105C138	Spicer 15 1/2" and 14" 2P	Pull	8.000"	6.500"	4.895"
85-509-3 ³	F105C118	Spicer & Others	Push	8.375"	7.000"	4.885"

¹Machined washer surface on yoke front

²Machined washer surface on yoke rear (for clearance)

³Same as ¹ above except contains spring holes in lugs

■ Use 7743X Clutch Release Bearing and (2) 2306-12 Springs.

★ CLUTCH RELEASE YOKE ATTACHING PARTS—

Use one KEY 10-30, two SCREWS 330231 and two LOCK WASHERS 500356-12

NOTE: When changing from a two plate to single plate clutch or vice versa, a different bearing cap will be required.



MODEL CM60

CLUTCH RELEASE CODE TABLE

T210-CM60

Rel.Code See Tab Bill	CR-7 Yoke ★	Shaft		Adjustable Arm	D Dim. (In.)	Rel.Code See Tab Bill	CR-7 Yoke ★	Shaft		Adjustable Arm	D Dim. (In.)
		CR-1 Short	CR-2 Long					CR-1 Short	CR-2 Long		
1	105C-64	106C-1142	106C-1047	310233X	11.969	60	105C-137	106C-1185	106C-617	310233X	12.969
2	105C-64	106C-1185	106C-438	—	16.500	61	105C-137	106C-1185	106C-839	310233X	13.969
3	105C-64	106C-1185	106C-939	310233X	12.500	62	105C-137	106C-1185	106C-939	310233X	12.500
4	105C-64	106C-1185	106C-1046	310233X	11.468	63	105C-137	106C-1185	106C-939	310473X	12.500
5	105C-64	106C-1185	106C-1047	310233X	11.969	64	105C-137	106C-1185	106C-953	310473X	12.250
6	105C-64	106C-1185	106C-1047	47-526-1-1X	11.969	65	105C-137	106C-1185	106C-1046	310233X	11.468
7	105C-64	106C-1544	106C-839	310233X	13.969	66	105C-137	106C-1185	106C-1046	310473X	11.468
8	105C-68	106C-1142	106C-438	—	16.125	67	105C-137	106C-1185	106C-1047	310233X	11.969
9	105C-68	106C-1142	106C-617	—	12.594	68	105C-137	106C-1185	106C-1083	310233X	10.469
10	105C-68	106C-1142	106C-617	310233X	12.594	69	105C-137	106C-1185	106C-1094	—	10.969
11	105C-68	106C-1142	106C-839	310233X	13.594	70	105C-137	106C-1185	106C-1094	310233X	10.969
12	105C-68	106C-1142	106C-939	310233X	12.125	71	105C-137	106C-1185	106C-1123	—	15.468
13	105C-68	106C-1142	106C-1046	310233X	11.093	72	105C-137	106C-1185	106C-1123	310233X	15.468
14	105C-68	106C-1142	106C-1047	310233X	11.594	73	105C-137	106C-1185	106C-1367	—	12.812
15	105C-68	106C-1278	106C-438	—	16.125	74	105C-137	106C-1185	106C-1367	310233X	12.812
15A	105C-68	106C-1278	106C-939	310473X	12.125	75	105C-137	106C-1185	106C-1375	310873X	9.281
15B	105C-68	106C-1278	106C-939	310233X	12.125	76	105C-137	106C-1185	106C-1515	—	13.875
16	105C-117	106C-1071	106C-939	310233X	12.750	77	105C-137	106C-1185	106C-1529	—	10.812
17	105C-117	106C-1071	106C-1094	310233X	11.219	78	105C-137	106C-1185	330610-5	—	11.969
18	105C-117	106C-1142	106C-939	310233X	12.750	78A	105C-137	106C-1185	46-510-9	—	9.625
19	105C-117	106C-1185	106C-438	—	16.750	79	105C-137	106C-1216	106C-617	310233X	12.969
20	105C-117	106C-1185	106C-617	310233X	13.219	80	105C-137	106C-1278	106C-438	—	16.500
21	105C-117	106C-1185	106C-839	47-526-1-1X	14.219	81	105C-137	106C-1278	106C-588	—	9.500
22	105C-117	106C-1185	106C-939	310233X	12.750	82	105C-137	106C-1278	106C-588	310233X	9.500
23	105C-117	106C-1185	106C-953	310873X	12.500	83	105C-137	106C-1278	106C-617	310233X	12.969
24	105C-117	106C-1185	106C-960	310233X	11.469	84	105C-137	106C-1278	106C-939	310233X	12.500
25	105C-117	106C-1185	106C-1046	310233X	11.718	84A	105C-137	106C-1278	106C-939	310473X	12.500
26	105C-117	106C-1185	106C-1047	310233X	12.219	85	105C-137	106C-1278	106C-939	310873X	12.500
27	105C-117	106C-1185	106C-1083	—	10.719	86	105C-137	106C-1278	106C-960	310233X	11.219
28	105C-117	106C-1185	106C-1083	310233X	10.719	87	105C-137	106C-1278	106C-1046	—	11.468
29	105C-117	106C-1185	106C-1083	310473X	10.719	88	105C-137	106C-1278	106C-1046	310233X	11.468
30	105C-117	106C-1185	106C-1094	310233X	11.219	89	105C-137	106C-1278	106C-1047	—	11.969
31	105C-117	106C-1185	106C-1094	310873X	11.219	90	105C-137	106C-1278	106C-1047	310233X	11.969
32	105C-117	106C-1185	106C-1169	310233X	11.875	91	105C-137	106C-1278	106C-1083	310233X	10.469
33	105C-117	106C-1185	106C-1315	—	10.375	91A	105C-137	106C-1278	106C-1083	310473X	10.469
34	105C-117	106C-1185	106C-1315	310233X	10.375	92	105C-137	106C-1278	106C-1094	310233X	10.969
35	105C-117	106C-1185	106C-1315	47-526-1-1X	10.375	92A	105C-137	106C-1278	106C-1315	310233X	10.125
35A	105C-117	106C-1185	106C-1375	310873X	9.531	93	105C-137	106C-1278	106C-1375	310233X	9.281
36	105C-117	106C-1185	106C-1417	310233X	10.000	94	105C-137	106C-1278	106C-1422	310233X	10.000
37	105C-117	106C-1185	106C-1417	310873X	10.000	95	105C-137	106C-1278	106C-1529	—	10.812
38	105C-117	106C-1185	106C-1490	310233X	18.750	96	105C-137	106C-1360	106C-1083	—	10.469
39	105C-117	106C-1278	106C-939	310233X	12.750	96A	105C-137	106C-1360	106C-1417	310233X	9.750
40	105C-117	106C-1278	106C-960	310873X	11.469	97	105C-137	106C-1360	106C-1422	310233X	10.000
41	105C-117	106C-1278	106C-1047	310233X	12.219	98	105C-137	106C-1375	106C-438	310233X	16.500
42	105C-117	106C-1278	106C-1094	310233X	11.219	99	105C-137	106C-1498	106C-438	—	16.500
43	105C-117	106C-1278	106C-1315	310233X	10.375	100	105C-137	106C-1498	106C-617	310233X	12.969
44	105C-117	106C-1278	106C-1367	310233X	13.062	101	105C-137	106C-1498	106C-617	310473X	12.969
45	105C-117	106C-1360	106C-1083	310233X	10.719	102	105C-137	106C-1498	106C-939	310233X	12.500
46	105C-117	106C-1360	106C-1315	310233X	10.375	103	105C-137	106C-1498	106C-939	310473X	12.500
46A	105C-117	106C-1360	330610-10	—	12.250	104	105C-137	106C-1498	106C-953	310233X	12.250
47	105C-117	Thru Shaft 106C-1550		—	—	105	105C-137	106C-1498	106C-959	310233X	14.468
48	105C-117	Thru Shaft 106C-1558		—	—	106	105C-137	106C-1498	106C-1046	310233X	11.468
49	105C-124	106C-1185	106C-438	—	14.313	107	105C-137	106C-1498	106C-1047	—	11.969
50	105C-124	Thru Shaft 106C-1566		310233X	—	108	105C-137	106C-1498	106C-1047	310233X	11.969
51	105C-124	Thru Shaft 106C-1566		310473X	—	109	105C-137	106C-1498	106C-1083	310233X	10.469
52	105C-124	Thru Shaft 106C-1566		310873X	—	110	105C-137	106C-1498	106C-1094	—	10.969
52A	105C-124	Thru Shaft 49-510-1		310233X	—	111	105C-137	106C-1498	330610-11	310233X	13.250
53	105C-132	106C-1185	106C-1047	310233X	9.782	112	105C-137	330601-1	106C-939	310233X	12.500
54	105C-132	106C-1185	106C-1083	310233X	8.282	112A	85-509-3	106C-1278	106C-939	310233X	12.750
55	105C-132	106C-1185	106C-1417	310873X	7.563	113	85-509-3	106C-1360	106C-1417	310233X	10.000
56	105C-132	106C-1185	46-510-9	—	7.438	114	85-509-3	Thru Shaft 106C-1578		310233X	—
57	105C-132	106C-1278	46-510-9	—	7.438	114A	85-509-3	Thru Shaft 106C-1578		310473X	—
58	105C-137	106C-1141	106C-1169	310233X	11.625	115	85-509-3	Thru Shaft 106C-1578		310873X	—
59	105C-137	106C-1185	106C-438	—	16.500	116	312916	Thru Shaft 97-510-2		—	—

■ Use 7743X Clutch Release Bearing and (2) 2306-12 Springs.

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

BASIC OVERHAUL KITS

SPICER®



T210-CM60

Part Number	Part Description	Qty.
313400-57X	Major Overhaul Kit	1
500010-8	Woodruff Key—Countershaft 2nd,3rd,4th, & C/S Drive Gear	4
500898	Nut—Mainshaft	1
425-SP	Pin—4th Mainshaft Gear Sleeve	1
313432-20X	Minor Overhaul Kit	1
313429-14X	Shifter Housing Small Parts Repair Kit	1
313401-14X	Thrust Washer Kit	1
313432-20X	Minor Overhaul Kit (Included in Major Overhaul Kit)	1
	Bearings	
500936	Countershaft Rear Taper Cone	1
550183	Rear Output Front Cone	1
550228	Rear Output Front Cup	1
550612	Mainshaft Rear Cone	1
550886	Roller Assy. Reverse Idler Gear	2
550929	Drive Gear Cup	1
550929	Mainshaft Rear Cup	1
550930	Drive Gear Cone	1
550933	Countershaft Front Cup	1
550934	Countershaft Front Cone	1
550935	Countershaft Rear Taper Cup	1
550938	1st and Reverse Mainshaft Needle Assy.	2
550983	Needle Split 2nd Gear	1
60-463-8	Oil Seal—Rear Bearing Cap (3.756" O.D.)	1
60-463-10-1X	Oil Seal Kit (w/installation sleeves)—Drive Gear Brg. Cap	1
545077	Bearing Lubricant—Packet	1
545080	Anaerobic Sealant—Mainshaft Nut	1
2342-5	Service Manual	1
2734	Bulletin—Thrust Washer Installation	1
2759	Bulletin—Drive Gear Replacement	1
2770	Bulletin—Pocket Bearing Lubrication	1
2783	Bulletin—Mainshaft Nut Anaerobic Sealant	1
312475-29X	Gasket Kit	1
313024-22X	Snap Ring Kit	1
313240-3X	Baffle and Shim Kit—Drive Gear	1
313439X	Countershaft Rear Bearing Shim Kit	1
313429-14X	Shifter Housing Small Parts Repair Kit (Included in Major Overhaul Kit)	1
38P-1	Retainer—1st and Rev. Shift Finger Plunger	1
289-SP	Pin—Interlock	1
30-72-6	Spring—1st and Rev. Shift Finger Plunger	1
32-12-1	Interlock	2
32-59-3	Plug—Shift Rod Thimble	1
500166-12	Plug—Shift Rod Hole Expansion	3
500598-15	Pin—1st and Reverse Shift Rod Roll	1
47-72-1	Spring—Shift Rod Poppet Ball	3
50-80-1	Ball—Shift Rod Poppet	3
62-438-2	Pin—1st and Reverse Shift Finger Plunger	2

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

BASIC OVERHAUL KITS

T210-CM60

Part Number	Part Description	Qty.
313401-14X	Thrust Washer Kit (Included in Major Overhaul Kit)	1
330871	Mainshaft Rear	1
974-W	Reverse Idler Bearing	2
330884	1st and 2nd Speed Mainshaft Gear	1
1001-W	4th Speed Mainshaft Gear	1
312475-29X	Gasket Kit (Included in Minor Overhaul Kits)	1
62-155-7	Control Housing	1
62-155-8	Shifter Housing	1
63-223-1	Countershaft Rear Bearing Cap	1
63-223-2	Drive Gear Bearing Cap	1
63-223-3	Mainshaft Rear Bearing Cap	1
63-223-4	Drive Gear Bearing Cap (Ford)	1
63-223-5	Countershaft Front Bearing Cap (Ford)	1
63-223-6	Mainshaft Rear Bearing Cap (Bendix Brake Cap)	1
63-223-7	Mainshaft Rear Bearing Cap (Ford)	1
82-118-1	Remote Control Aperture Cover	1
97-324-1-1X	PTO (6 Bolt) Kit	1
97-324-2-1X	PTO (8 Bolt) Kit	1
2749	Bulletin—Gasket Installation	1
313024-22X	Snap Ring Kit (Included in Minor Overhaul Kit)	1
62-381-4	4th Speed Mainshaft Gear	1
62-381-8	2nd and 3rd Speed Mainshaft Gear	1
63-381-1	1st and 2nd Speed Mainshaft Gear	1
70-381-6	Countershaft Drive Gear	1
313240-3X	Baffle and Shim Kit (Included in Minor Overhaul Kit)	1
47-228-1-1	Mainshaft Bearing	9
47-228-2-2	Mainshaft Front Bearing	1
47-228-2-10	Spacer—Mainshaft Rear	1
47-468-1	Baffle	1
47-468-2	Baffle—Oil Ring	1
2789	Bulletin—Baffle and Shim Kit Installation	1
313439X	Shim Kit—C/S Rear Bearing (Included in Minor Overhaul Kit)	1
63-228-2-1	Shim—Rear Bearing	4
2759	Bulletin—Drive Gear Replacement	1
312477-36X	Small Parts Repair Kit (Not included in any Overhaul Kit)	
50-80-1	Ball—Shift Rod Poppet	3
32-12-1	Interlock	2
500010-8	Key—2nd Countershaft Gear	1
500010-8	Key—3rd, 4th & Countershaft Drive Gear	3
289-SP	Pin—Interlock	1
62-438-2	Pin—1st & Reverse Shift Finger Plunger	2
500598-15	Pin—1st & Reverse Shift Rod Roll	1
500166-12	Plug—Shift Rod Hole Expansion	3
32-59-3	Plug—Shift Rod Thimble	1
38P-1	Retainer—1st & Reverse Shift Finger Plunger	1
70-381-6	Ring—Countershaft Drive Gear Snap	1
63-381-1	Ring—1st & 2nd Mainshaft Gear Snap	1
62-381-8	Ring—2nd & 3rd Mainshaft Clutch Gear Snap	1
62-381-4	Ring—4th Mainshaft Gear Thrust Washer Snap	1
47-72-1	Spring—Shift Rod Poppet Ball	3
30-72-6	Spring—1st & Reverse Shift Finger Plunger	1

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SUPPRESSION LIST OF CM60 TO ES65-5 BILLS OF MATERIAL



T210-CM60

6052A	6052A	6052A	ES65-5A	6052A	6052A	6052A	ES65-5A
301075-1	301253-1	301413-1	301466-24	301075-55	301253-55	301413-55	
301075-2	301253-2	301413-2	301466-37	301075-56	301253-56	301413-56	301466-21
301075-3	301253-3	301413-3		301075-57	301253-57	301413-57	
301075-4	None	None		301075-58	301253-58	301413-58	301466-6
301075-5	None	None		—	301253-59	301413-59	
301075-6	301253-6	301412-6	301466-32	—	301253-60	301413-60	
301075-7	None	None		—	301253-61	301413-61	301466-7
301075-8	301253-8	301413-8	301466-23	—	301253-62	301413-62	
301075-9	None	None		—	301253-63	301413-63	301466-35
301075-10	301253-10	301413-10	301466-38	—	301253-64	301413-64	301466-36
301075-11	301253-11	None		—	301253-65	301413-65	301466-8
301075-12	301253-12	301413-12	301466-26	—	301253-66	301413-66	
301075-13	None	None		—	301253-67	301413-67	301466-9
301075-14	301253-14	None		—	301253-68	301413-68	
301075-15	301253-15	None		—	301253-69	301413-69	
301075-16	301253-16	301413-16		—	301253-70	301413-70	
301075-17	301253-17	301413-17		—	301253-71	301413-71	
301075-18	301253-18	301413-18		—	301253-72	301413-72	
301075-19	301253-19	301413-19	301466-39	—	301253-73	301413-73	301466-28
301075-20	301253-20	301413-20	301466-40	—	301253-74	301413-74	
301075-21	301253-21	301413-21	301466-27	—	301253-75	301413-75	
301075-22	301253-22	301413-22		—	301253-76	301413-76	
301075-23	301253-23	None		—	301253-77	301413-77	
301075-24	301253-24	301413-24		—	301253-78	301413-78	
301075-25	301253-25	301413-25		—	301253-79	301413-79	301466-10
301075-26	301253-26	301413-26		—	301253-80	301413-80	
301075-27	301253-27	301413-27	301466-33	—	301253-81	301413-81	301466-25
301075-28	301253-28	301413-28		—	301253-82	301413-82	
301075-29	301253-29	301413-29		—	301253-83	301413-83	
301075-30	301253-30	301413-30	301466-1	—	301253-84	301413-84	
301075-31	301253-31	301413-31		—	301253-85	301413-85	
301075-32	301253-32	301413-32		—	301253-86	301413-86	
301075-33	301253-33	301413-33		—	301253-87	301413-87	
301075-34	301253-34	301413-34	301466-3	—	301253-88	301413-88	
301075-35	301253-35	301413-35	301466-4	—	301253-89	301413-89	301466-29
301075-36	301253-36	301413-36		—	301253-90	301413-90	301466-30
301075-37	301253-37	301413-37		—	301253-91	301413-91	301466-11
301075-38	301253-38	301413-38		—	301253-92	301413-92	
301075-39	301253-39	301413-39	301466-2	—	301253-93	301413-93	301466-12
301075-40	301253-40	301413-40		—	301253-94	301413-94	301466-13
301075-41	301253-41	301413-41		—	301253-95	301413-95	301466-14
301075-42	301253-42	301413-42		—	301253-96	301413-96	301466-31
301075-43	301253-43	301413-43		—	301253-97	301413-97	301466-15
301075-44	301253-44	301413-44		—	301253-98	301413-98	
301075-45	301253-45	301413-45		—	301253-99	301413-99	
301075-46	301253-46	301413-46		—	—	301413-100	
301075-47	None	None		—	—	301413-101	301466-16
301075-48	301253-48	301413-48	301466-34	—	—	301413-102	
301075-49	None	None		—	—	301413-103	
301075-50	301253-50	301413-50	301466-5	—	—	301413-104	301466-17
301075-51	301253-51	301413-51		—	—	—	301466-18
301075-52	301253-52	301413-52		—	—	—	301466-19
301075-53	301253-53	301413-53		—	—	—	301466-20
301075-54	301253-54	301413-54		—	—	—	301466-22

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

SUPERSESSON LIST OF CM 60 TO ES65-5 BILLS OF MATERIAL

T210-CM60

6052B	6052B	6052B	ES65-5B	6052B	6052B	6052B	ES65-5B
301082-1	301254-1	301414-1		(Cont'd)			
301082-2	301254-2	301414-2	301467-10	—	301254-56	301414-56	
301082-3	None	None		—	301254-57	301414-57	
301082-4	301254-4	None		—	301254-58	301414-58	
301082-5	None	None		—	301254-59	301414-59	
301082-6	None	None		—	301254-60	301414-60	
301082-7	301254-7	None		—	301254-61	301414-61	
301082-8	301254-8	None		—	301254-62	301414-62	
301082-9	301254-9	None		—	301254-63	301414-63	301467-5
301082-10	301254-10	301414-10		—	301254-64	301414-64	
301082-11	301254-11	301414-11		—	—	301414-65	301467-8
301082-12	301254-12	301414-12		—	—	301414-66	301467-6
301082-13	301254-13	301414-13		—	—	301414-67	301467-7
301082-14	None	None		—	—	—	301467-12
301082-15	301254-15	301414-15					
301082-16	301254-16	301414-16					
301082-17	301254-17	301414-17	301467-3	6052C	6052C	6052C	ES65-5E
301082-18	301254-18	301414-18	301467-4	301083-1	301255-1	301415-1	301468-1
301082-19	301254-19	301414-19	301467-9	301083-2	None	None	
301082-20	301254-20	301414-20		301083-3	301255-3	301415-3	
301082-21	301254-21	301414-21		301083-4	301255-4	None	
301082-22	301254-22	301414-22		301083-5	None	None	
301082-23	301254-23	301414-23		301083-6	301255-6	301415-6	
301082-24	301254-24	301414-24		301083-7	301255-7	301415-7	301468-2
301082-25	301254-25	301414-25		301083-8	301255-8	301415-8	301468-5
301082-26	301254-26	301414-26		301083-9	None	None	
301082-27	301254-27	301414-27		301083-10	None	None	
301082-28	301254-28	301414-28		301083-11	301255-11	301415-11	
301082-29	None	None		301083-12	None	None	
301082-30	301254-30	301414-30		301083-13	301255-13	301415-13	
301082-31	301254-31	301414-31		301083-14	301255-14	301415-14	301468-16
301082-32	301254-32	301414-32		301083-15	301255-15	301415-15	
301082-33	301254-33	301414-33	301467-11	301083-16	301255-16	301415-16	301468-6
—	301254-34	301414-34		301083-17	301255-17	301415-17	
—	301254-35	301414-35	301467-1	301083-18	301255-18	301415-18	301468-18
—	301254-36	301414-36		301083-19	None	None	
—	301254-37	301414-37		301083-20	None	None	
—	301254-38	301414-38		301083-21	301255-21	301415-21	
—	301254-39	301414-39		301083-22	301255-22	301415-22	
—	301254-40	301414-40		301083-23	301255-23	301415-23	301468-22
—	301254-41	301414-41		301083-24	301255-24	301415-24	301468-4
—	301254-42	301414-42		301083-25	301255-25	301415-25	
—	301254-43	301414-43		301083-26	301255-26	301415-26	301468-23
—	301254-44	301414-44		301083-27	301255-27	301415-27	
—	301254-45	301414-45		301083-28	301255-28	301415-28	301468-19
—	301254-46	301414-46		301083-29	301255-29	301415-29	
—	301254-47	301414-47		301083-30	None	None	
—	301254-48	301414-48		301083-31	301255-31	301415-31	
—	301254-49	301414-49		301083-32	None	None	
—	301254-50	301414-50		301083-33	301255-33	301415-33	301468-7
—	301254-51	301414-51		301083-34	301255-34	301415-34	301468-8
—	301254-52	301414-52		301083-35	301255-35	301415-35	
—	301254-53	301414-53	301467-2	—	301255-36	301415-36	
—	301254-54	301414-54		—	301255-37	301415-37	
—	301254-55	301414-55					

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SUPERSESSION LIST OF CM60 TO ES65-5 BILLS OF MATERIAL



T210-CM60

6052C	6052C	6052C	ES65-5E	6252A	6252A	6252A	ES65-5
—	None	None		301084-1	301257-1	None	None
—	301255-39	301415-39		301084-2	301257-2	None	None
—	301255-40	301415-40		301084-3	301257-3	None	None
—	301255-41	301415-41	301468-21	301084-4	301257-4	None	None
—	301255-42	301415-42	301468-9	301084-5	301257-5	None	None
—	301255-43	301415-43	301468-26	301084-6	301257-6	None	None
—	301255-44	301415-44		301084-7	301257-7	None	None
—	301255-45	301415-45		301084-8	301257-8	None	None
—	301255-46	301415-46		—	301257-9	None	None
—	None	None					
—	301255-48	301415-48		6252B	6252B	6252B	ES65-5
—	301255-49	301415-49		301085-1	301258-1	301417-1	None
—	301255-50	301415-50	301468-10	301085-2	301258-2	301417-2	None
—	301255-51	301415-51		301085-3	301258-3	301417-3	None
—	301255-52	301415-52		301085-4	None	None	None
—	301255-53	301415-53		301085-5	301258-5	301417-5	None
—	301255-54	301415-54	301468-11	301085-6	301258-6	301417-6	None
—	301255-55	301415-55		301085-7	301258-7	301417-7	None
—	301255-56	301415-56		301085-8	301258-8	301417-8	None
—	301255-57	301415-57	301468-12	301085-9	301258-9	301417-9	None
—	301255-58	301415-58	301468-13	301085-10	301258-10	301417-10	None
—	301255-59	301415-59	301468-20	301085-11	301258-11	301417-11	None
—	301255-60	301415-60	301468-14	301085-12	301258-12	301417-12	None
—	301255-61	301415-61	301468-17	301085-13	301258-13	301417-13	None
—	—	301415-62		301085-14	301258-14	301417-14	None
—	—	301415-63	301468-15	301085-15	301258-15	301417-15	None
—	—	301415-64		301085-16	301258-16	301417-16	None
—	—	—	301468-24	301085-17	301258-17	301417-17	None
—	—	—	301468-25	301085-18	301258-18	301417-18	None
—	—	—	301468-28	301085-19	301258-19	301417-19	None
6052D	6052D	6052D	ES65-5D	301085-20	301258-20	301417-20	None
301157-1	None	None		301085-21	301258-21	301417-21	None
301157-2	301256-2	301416-2	301469-1	301085-22	301258-22	301417-22	None
301157-3	301256-3	301416-3	301469-2	301085-23	301258-23	301417-23	None
—	None	None		301085-24	301258-24	301417-24	None
—	301256-5	301416-5		301085-25	301258-25	301417-25	None
—	301256-6	301416-6		301085-26	301258-26	301417-26	None
—	301256-7	301416-7		301085-27	301258-27	301417-27	None
—	301256-8	301416-8		301085-28	301258-28	301417-28	None
—	301256-9	301416-9	301469-5	301085-29	301258-29	301417-29	None
—	301256-10	301416-10	301469-12	—	301258-30	301417-30	None
—	301256-11	301416-11		—	301258-31	301417-31	None
—	301256-12	301416-12		—	301258-32	301417-32	None
—	301256-13	301416-13		—	301258-33	301417-33	None
—	301256-14	301416-14		—	301258-34	301417-34	None
—	301256-15	301416-15		—	301258-35	301417-35	None
—	301256-16	301416-16	301469-6	—	301258-36	301417-36	None
—	301256-17	301416-17		—	301258-37	301417-37	None
—	301256-18	301416-18		—	301258-38	301417-38	None
—	301256-19	301416-19	301469-7	—	301258-39	301417-39	None
—	301256-20	301416-20	301469-8	—	301258-40	301417-40	None
—	301256-21	301416-21		—	301258-41	301417-41	None
—	—	301416-22		—	301258-42	301417-42	None
—	—	301416-23		—	301258-43	301417-43	None
—	—	301416-24	301469-9	—	301258-44	301417-44	None
—	—	301416-25	301469-10				

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

SPICER®

MODEL CM60

SUPERSESSON LIST OF CM60 TO ES65-5

BILLS OF MATERIAL

T210-CM60

6253A	6253A	6253A	ES65-5	6253B	6253B	6253B	ES65-5
301086-1	301259-1	None	None	301087-5	301260-5	301418-5	None
301086-2	301259-2	None	None	301087-6	301260-6	301418-6	None
301086-3	301259-3	None	None	301087-7	301260-7	301418-7	None
301086-4	None	None	None	301087-8	301260-8	301418-8	None
301086-5	301259-5	None	None	301087-9	301260-9	301418-9	None
301086-6	None	None	None	301087-10	301260-10	301418-10	None
301086-7	301259-7	None	None	301087-11	301260-11	301418-11	None
301086-8	301259-8	None	None	301087-12	None	None	None
301086-9	301259-9	None	None	301087-13	301260-13	301418-13	None
301086-10	301259-10	None	None	301087-14	None	None	None
301086-11	301259-11	None	None	301087-15	301260-15	301418-15	None
301086-12	301259-12	None	None	301087-16	301260-16	301418-16	None
301086-13	301259-13	None	None	301087-17	301260-17	301418-17	None
301086-14	301259-14	None	None	301087-18	301260-18	301418-18	None
301086-15	301259-15	None	None	301087-19	301260-19	301418-19	None
301086-16	None	None	None	—	301260-20	301418-20	None
301086-17	301259-17	None	None	—	301260-21	301418-21	None
301086-18	301259-18	None	None	—	301260-22	301418-22	None
301086-19	301259-19	None	None	—	301260-23	301418-23	None
301086-20	301259-20	None	None	—	301260-24	301418-24	None
301086-21	301259-21	None	None	—	301260-25	301418-25	None
—	301259-22	None	None	—	301260-26	301418-26	None
—	301259-23	None	None	—	301260-27	301418-27	None
—	301259-24	None	None	—	301260-28	301418-28	None
—	301259-25	None	None	—	301260-29	301418-29	None
—	301259-26	None	None	—	301260-30	301418-30	None
—	301259-27	None	None	—	301260-31	301418-31	None
6253B	6253B	6253B	ES65-5	—	—	301418-32	None
301087-1	301260-1	301418-1	None	—	—	301418-33	None
301087-2	301260-2	301418-2	None	—	—	301418-34	None
301087-3	301260-3	301418-3	None	—	—	301418-35	None
301087-4	301260-4	301418-4	None	—	—	301418-36	None

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model 6052A								
301075								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-2	Service	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-3	Service	Push Type	2	62-518-27-1X	—	63-35-3*	63-19-23-1X**	63-15-1-1X
-4	Ford	Push Type	—	—	—	63-35-18*	63-19-20-1X**	63-15-11-1X
-5	Ford	Push Type	2	313243	—	63-35-15*	63-19-21-1X**	63-15-5-1X++
-6	Navistar	Push Type	—	—	—	63-35-14*	63-19-4-1X**	63-15-10-1X***
-7	Ford	Push Type	2	62-518-35-1X	—	63-35-15*	63-19-21-1X**	63-15-5-1X++
-8	Harnischfeger	Push Type	2	62-518-29-1X	42	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-9	Ford	Pull Type	2	62-518-30-1X	—	63-35-1*	63-19-1-1X**	63-15-5-1X++
-10	AM General	Pull Type	2	62-518-29-1X	94	63-35-1*	63-19-1-1X**	63-15-1-1X
-11	Oshkosh (Africa)	Push Type	2	62-518-29-1X	40	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-12	Mack	Pull Type	2	62-518-36-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-13	Ford	Push Type	2	313249	—	63-35-15*	63-19-12-1X**	63-15-11-1X
-14	Mack	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-15	White	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-16	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-17	Gardner-Denver	Pull Type	2	62-518-29-1X	84	63-35-1*	63-19-1-1X**	63-15-1-1X
-18 §	GMC	—	—	—	—	63-35-1*	63-19-17-3-1X**	63-15-1-3X
-19	GMC	Push Type	2	312098X	—	63-35-13*	63-19-17-2-1X**	63-15-1-3X
-20	Volvo GM	Push Type	2	62-518-29-1X	—	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-21 §	GMC	—	—	—	—	63-35-13*	63-19-17-2-1X**	63-15-3-1X
-22	Kenworth	Pull Type	2	62-518-29-1X	84	63-35-1*	63-19-1-1X**	63-15-1-2X
-23	Ford	Push Type	2	313243	—	63-35-15*	63-19-15-1X**	63-15-15-1X
-24	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-1*	63-19-1-1X**	63-15-1-1X
-25	Navistar	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-10-2X***
-26	Service	Pull Type	2	62-518-29-1X	59	63-35-1*	63-19-1-1X**	63-15-1-1X
-27	Service	Pull Type	1	62-518-32-1X	59	63-35-1*	63-19-1-1X**	63-15-1-1X
-28	Cooper	Pull Type	1	62-518-32-1X	80	63-35-1*	63-19-1-1X**	63-15-1-1X
-29	Cooper	Pull Type	1	62-518-32-1X	80	63-35-1*	63-19-1-1X**	63-15-1-1X
-30	Navistar	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-10-1X***
-31	Spartan	Push Type	2	62-518-29-1X	22	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-32	GMC	Push Type	2	312098X	—	63-35-13*	63-19-17-2-1X**	63-15-1-3X
-33	Service	Pull Type	—	—	—	63-35-1*	63-19-1-1X**	63-15-10-1X***
-34 §	Service	Push Type	—	—	—	63-35-3*	63-19-23-1X**	63-15-1-1X
-35 §	Service	Push Type	—	—	—	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-36	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-1*	63-19-1-1X**	63-15-1-1X
-37	Navistar	Pull Type	—	—	—	63-35-1*	63-19-1-1X**	63-15-10-1X***
-38	GMC	Push Type	—	—	—	63-35-1*	63-19-17-3-1X**	63-15-1-3X
-39	Navistar	Push Type	2	73-518-3	—	63-35-14*	63-19-4-1X**	63-15-10-1X***
-40	Scot LTD	Pull Type	1	62-518-32-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X

§ Short Box

* These parts have been superseded—see page 6 for Service Part

** These parts have been superseded—see page 7 for Service Part

*** This part has been superseded by 63-15-1-1X for Service.

+ + This part has been superseded by 63-15-15-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052A							
301075							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	—	—
-3	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	—	—
-4	•47-360-1	—	—	—	63-16-1-1X	—	—
-5	•47-360-1	—	—	—	63-16-1-1X	—	—
-6	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-7	•47-360-1	—	—	—	63-16-3-2X	—	—
-8	63-19-6-2X	—	—	5-4-1661	63-16-3-5X	—	47-16-8-2X
-9	•47-360-1	—	—	—	63-16-1-1X	—	—
-10	63-19-6-2X	62-452-9	62-453-8	6.5-1-2121	63-16-3-1X	—	47-16-9-2X
-11	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-3-2X	—	47-16-8-2X
-12	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-13	•47-360-1	—	—	—	63-16-1-1X	—	—
-14	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-15	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-16	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-17	63-19-6-2X	—	—	6-1-2221	63-16-3-1X	47-16-3-3X	—
-18	63-19-6-2X	—	—	—	—	—	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-21	63-19-6-2X	—	—	—	—	—	—
-22	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-3-3X	—
-23	•47-360-1	—	—	—	63-16-1-1X	—	—
-24	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-1-1X	—	47-16-8-2X
-25	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-26	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	47-16-3-3X	—
-27	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-28	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	—	47-16-8-2X
-29	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	47-16-3-1X	—
-30	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-31	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-1-1X	—	47-16-8-2X
-32	63-19-6-2X	62-452-9	—	5-4-1661	63-16-9-1X	—	—
-33	63-19-6-2X	—	—	—	63-16-1-2X	—	—
-34	63-19-6-2X	—	—	—	—	—	—
-35	63-19-6-2X	—	—	—	—	—	—
-36	63-19-6-2X	62-452-2	—	5-4-1661	63-16-3-1X	—	47-16-8-2X
-37	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-38	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-39	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-40	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-3-2X	—	—

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			

Model CM6052A(Cont'd)

301075

-41	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-42	Challenger Rig	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-43	Challenger Rig	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-44	S.Madill LTD	Pull Type	2	62-518-29-1X	84	63-35-1*	63-19-1-1X**	63-15-1-1X
-45	Wichita Eng.	Pull Type	2	62-518-29-1X	80	63-35-1*	63-19-1-1X**	63-15-1-1X
-46	Wichita Eng.	Pull Type	2	62-518-27-1X	15	63-35-3*	63-19-1-1X**	63-15-1-1X
-47	Navistar	Push Type	2	62-518-34	—	63-35-14*	63-19-4-1X**	63-15-10-1X***
-48	Navistar	Push Type	2	73-518-3	—	63-35-14*	63-19-4-1X**	63-15-10-1X***
-49	Ford	Pull Type	2	62-518-30-1X	—	63-35-1*	63-19-1-1X**	63-15-5-1X++
-50	Navistar	Pull Type	2	62-518-29-1X	—	63-35-55*	63-19-1-1X**	63-15-10-1X***
-51	Kabus Finland	Pull Type	1	62-518-32-1X	79	63-35-1*	63-19-1-1X**	63-15-1-1X
-52	Gillig	Pull Type	2	62-518-29-1X	68	63-35-1*	63-19-1-1X**	63-15-1-1X
-53	Duplex	Pull Type	2	62-518-29-1X	90	63-35-1*	63-19-1-1X**	63-15-1-1X
-54	Service	Pull Type	1	62-518-32-1X	84	63-35-1*	63-19-1-1X**	63-15-1-1X
-55	Mack	Pull Type	1	62-518-32-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-56	Navistar	Pull Type	2	62-518-29-1X	—	63-35-55*	63-19-1-1X**	63-15-10-2X***
-57	Autocar	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-58	GMC	Pull Type	2	62-518-31-1X	—	63-35-1*	63-19-1-1X**	63-15-1-3X

Model CM6052B

301082

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-2	Navistar	Push Type	—	—	—	63-35-14*	63-19-4-1X**	63-15-10-1X***
-3	Ford	Push Type	2	313243	—	63-35-15*	63-19-15-1X**	63-15-5-1X++
-4	Ford	Push Type	—	—	—	63-35-18*	63-19-12-1X**	63-15-11-1X
-5	Ford	Push Type	2	62-518-35-1X	—	63-35-15*	63-19-15-1X**	63-15-5-1X++
-6	Ford	Pull Type	2	62-518-30-1X	—	63-35-1*	63-19-1-1X**	63-15-5-1X++
-7	Tryco	Pull Type	2	62-518-29-1X	59	63-35-1*	63-19-1-1X**	63-15-9-1X
-8	Warner-Swasey	Push Type	2	62-518-27-1X	43	63-35-3*	63-19-23-1X**	63-15-1-1X
-9	G.M.C.	Push Type	—	—	—	63-35-13*	63-19-17-2-1X**	63-15-1-3X
-10	Service	Pull Type	1	62-518-32-1X	84	63-35-1*	63-19-1-1X**	63-15-1-1X
-11	Jack Tidd	Pull Type	1	62-518-32-1X	90	63-35-1*	63-19-1-1X**	63-15-1-1X
-12	G.M.C.	Push Type	—	—	—	63-35-13*	63-19-17-2-1X**	63-15-1-3X
-13	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-1*	63-19-1-1X**	63-15-1-1X
-14	Ford	Push Type	2	313243	—	63-35-15*	63-19-15-1X**	63-15-15-1X
-15	Terra Flex	Push Type	2	62-518-27-1X	39	63-35-3*	63-19-23-1X**	63-15-1-1X
-16	Service	Pull Type	2	62-518-29-1X	94	63-35-1*	63-19-1-1X**	63-15-1-1X
-17§	Service	Push Type	—	—	—	63-35-3*	63-19-23-1X**	63-15-1-1X
-18§	Service	Push Type	—	—	—	63-35-1*	63-19-17-3-1X**	63-15-1-1X
-19	G.M.C.	Push Type	2	312098X	—	63-35-13*	63-19-17-2-1X**	63-15-1-3X
-20	Service	Push Type	2	62-518-27-1X	45	63-35-3*	63-19-23-1X**	63-15-1-1X

§ Short Box

* These parts have been superseded—see page 6 for Service Part

** These parts have been superseded—see page 7 for Service Part

*** This part has been superseded by 63-15-1-1X for Service

+ + This part has been superseded by 63-15-15-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15

Model 6052A (Cont'd)

301075

-41	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-42	63-19-6-2X	—	—	—	63-16-3-1X	47-16-3-1X	—
-43	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-44	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X
-45	63-19-6-2X	—	—	—	63-16-3-1X	47-16-3-1X	—
-46	63-19-6-2X	—	—	—	63-16-3-1X	47-16-3-1X	—
-47	63-19-10-2X	63-452-1	—	—	63-16-1-1X	—	—
-48	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-49	• 47-360-1	—	—	—	63-16-3-2X	—	—
-50	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-51	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-52	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-5X
-53	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	—	47-16-8-2X
-54	63-19-6-2X	—	—	6-1-2221	63-16-3-1X	47-16-3-1X	—
-55	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-56	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-57	63-19-6-2X	62-452-3	—	—	63-16-1-1X	—	—
-58	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—

Model CM6052B

301082

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-3	• 47-360-1	—	—	—	63-16-1-1X	—	—
-4	• 47-360-1	—	—	—	63-16-1-1X	—	—
-5	• 47-360-1	—	—	—	63-16-3-2X	—	—
-6	• 47-360-1	—	—	—	63-16-1-1X	—	—
-7	63-19-28-2X	62-452-3	62-453-5	5-1-278X	63-16-1-1X	—	47-16-8-2X
-8	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-9	63-19-28-2X	—	—	—	—	—	—
-10	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	47-16-3-3X	—
-11	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-12	63-19-6-2X	—	—	—	—	—	—
-13	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	47-16-8-2X
-14	—	—	—	—	63-16-1-1X	—	—
-15	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-2X
-16	63-19-6-2X	62-452-3	62-453-5	—	63-16-3-1X	47-16-3-1X	—
-17	63-19-6-2X	—	—	—	—	—	—
-18	63-19-6-2X	—	—	—	—	—	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	62-452-2	62-452-1	4-1-3781	63-16-3-1X	—	47-16-8-2X

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052B (Cont'd)								
301082								
-21	G.M.C.	Push Type	—	—	—	63-35-13*	63-19-17-2-1X**	63-15-1-3X
-22	G.M.C.	Push Type	—	—	—	63-35-13*	63-19-17-2-1X**	63-15-3-1X
-23	Mack	Pull Type	1	62-518-32-1X	46A	63-35-1*	63-19-1-1X**	63-15-1-1X
-24	Navistar	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-10-1X***
-25	Servico Unidos	Pull Type	2	62-518-29-1X	84	63-35-1*	63-19-1-1X**	63-15-1-1X
-26	Aetnas	Push Type	2	62-518-27-1X	57	63-35-3*	63-19-23-1X**	63-15-1-1X
-27	Service	Push Type	2	62-518-27-1X	45	63-35-3*	63-19-23-1X**	63-15-1-1X
-28	Hahn	Pull Type	1	62-518-32-1X	90	63-35-1*	63-19-1-1X**	63-15-1-1X
-29	Ford	Pull Type	2	62-518-30-1X	—	63-35-1*	63-19-1-1X**	63-15-5-1X \$\$
-30	Mack	Pull Type	2	62-518-36-1X	—	63-35-1*	63-19-1-1X**	63-15-1-1X
-31	Kenworth	Pull Type	1	62-518-32-1X	64	63-35-1*	63-19-1-1X**	63-15-1-1X
-32	G.M.C.	Pull Type	2	62-518-31-1X	—	63-35-1*	63-19-1-1X**	63-15-1-3X
-33	Navistar	Pull Type	2	62-518-29-1X	—	63-35-55*	63-19-1-1X**	63-15-10-2X***
Model CM6052C								
301083								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-8*	63-19-1-1X**	63-15-1-1X
-2	Ford	Push Type	—	—	—	63-35-24*	63-19-12-1X**	63-15-11-1X
-3	Navistar	Push Type	—	—	—	63-35-8*	63-19-1-1X**	63-15-10-1X***
-4	Ford	Push Type	2	313243	—	63-35-23*	63-19-15-1X**	63-15-5-1X \$\$
-5	Ford	Push Type	2	62-518-35-1X	—	63-35-23*	63-19-15-1X**	63-15-5-1X \$\$
-6	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-8*	63-19-17-3-1X**	63-15-1-1X
-7	G.M.C.	Push Type	2	312098X	—	63-35-29*	63-19-17-2-1X**	63-15-1-3X
-8	G.M.C.	Pull Type	2	62-518-31-1X	—	63-35-8*	63-19-1-1X**	63-15-1-3X
-9	Never released for Production		—	—	—	—	—	—
-10	Ford	Pull Type	2	62-518-30-1X	—	63-35-8*	63-19-1-1X**	63-15-5-1X \$\$
-11	Omnibuses S.A.	Pull Type	2	62-518-29-1X	90	63-35-8*	63-19-1-1X**	63-15-1-1X
-12	Ford	Push Type	2	313249	—	63-35-23*	63-19-12-1X**	63-15-11-1X
-13	Volvo GM	Push Type	2	62-518-29-1X	—	63-35-8*	63-19-17-3-1X**	63-15-1-1X
-14	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-8*	63-19-1-1X**	63-15-1-1X
-15§	G.M.C.	Push Type	—	—	—	63-35-29*	63-19-17-2-1X**	63-15-1-3X
-16§	G.M.C.	Pull Type	—	—	—	63-35-8*	63-19-1-1X**	63-15-1-3X
-17	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-8*	63-19-1-1X**	63-15-1-1X
-18	Mack	Pull Type	1	62-518-32-1X	—	63-35-8*	63-19-1-1X**	63-15-1-1X
-19	Brockway	Pull Type	2	62-518-29-1X	84	63-35-8*	63-19-1-1X**	63-15-1-1X
-20	Navistar	Push Type	2	62-518-34	—	63-35-21*	63-19-4-1X**	63-15-10-1X***
-21	Service	Pull Type	1	62-518-32-1X	84	63-35-8*	63-19-1-1X**	63-15-1-1X
-22	Navistar	Pull Type	1	62-518-32-1X	—	63-35-8*	63-19-1-1X**	63-15-10-1X***
-23	Navistar	Pull Type	2	62-518-29-1X	—	63-35-8*	63-19-1-1X**	63-15-10-1X***
-24§	Service	—	—	—	—	63-35-8*	63-19-17-3-1X**	63-15-1-3X
-25	Service	—	—	—	—	63-35-23*	63-19-15-1X**	63-15-10-1X***

§ Short Box

* These parts have been superseded—see page 6 for Service Part

** These parts have been superseded—see page 7 for Service Part

*** This part has been superseded by 63-15-1-1X for Service

+ + This part has been superseded by 63-15-15-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052B (Cont'd)							
301082							
-21	63-19-28-2X	—	—	—	63-16-9-1X	—	—
-22	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-23	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	47-16-5-9X	—
-24	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-25	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	47-16-3-1X	—
-26	63-19-6-2X	62-452-3	62-453-5	4-1-3781	63-16-3-1X	47-16-3-1X	—
-27	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-28	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-29	• 47-360-1	—	—	—	63-16-3-2X	—	—
-30	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-31	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-3-1X	—
-32	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-33	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
Model CM6052C							
301083							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	• 47-360-1	—	—	—	63-16-1-1X	—	—
-3	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-4	• 47-360-1	—	—	—	63-16-1-1X	—	—
-5	• 47-360-1	—	—	—	63-16-3-2X	—	—
-6	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-7	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-8	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-9	Never released for Production			—	—	—	—
-10	• 47-360-1	—	—	—	63-16-1-1X	—	—
-11	63-19-27-2X	62-452-2	62-452-1	6-4-2361	63-16-1-1X	—	47-16-8-2X
-12	• 47-360-1	—	—	—	63-16-1-1X	—	—
-13	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-14	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-15	63-19-6-2X	—	—	—	—	—	—
-16	63-19-6-2X	—	—	—	—	—	—
-17	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-18	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-19	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—
-20	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-21	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	47-16-3-1X	—
-22	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-23	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-24	63-19-6-2X	—	—	—	—	—	—
-25	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052C (Cont'd)								
301083								
-26	Navistar	Push Type	2	73-518-3	—	63-35-21*	63-19-4-1X**	63-15-10-1X***
-27	G.M.C.	Push Type	—	—	—	63-35-29*	63-19-17-2-1X**	63-15-1-3X
-28	G.M.C.	Push Type	2	312098X	—	63-35-29*	63-19-17-2-1X**	63-15-1-3X
-29	Never released for Production							
-30	Navistar	Push Type	2	62-518-34	—	63-35-21*	63-19-4-1X**	63-15-10-1X***
-31	Geo. Space Co.	Pull Type	1	62-518-32-1X	90	63-35-8*	63-19-1-1X**	63-15-1-1X
-32	Ford	Pull Type	2	62-518-30-1X	—	63-35-8*	63-19-1-1X**	63-15-5-1X++
-33	Navistar	Pull Type	2	62-518-29-1X	—	63-35-54*	63-19-1-1X**	63-15-10-1X***
-34	Navistar	Pull Type	2	62-518-29-1X	—	63-35-54*	63-19-1-1X**	63-15-10-1X***
-35	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-8*	63-19-17-3-1X**	63-15-1-1X
Model CM6052D								
301157								
-1	Ford	Pull Type	2	62-518-30-1X	—	63-35-1*	63-19-1-1X**	63-15-5-1X++
-2	Navistar	Pull Type	2	62-518-29-1X	—	63-35-1*	63-19-1-1X**	63-15-10-1X***
-3	Navistar	Pull Type	2	62-518-29-1X	—	63-35-55*	63-19-1-1X**	63-15-10-1X***
Model CM6252A								
301084								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-10*	63-19-1-1X**	63-15-1-1X
-2	GMC	Push Type	2	312098X	—	63-35-25*	63-19-17-2-1X**	63-15-1-3X
-3	Omnibuses S.A.	Pull Type	2	62-518-29-1X	90	63-35-10*	63-19-1-1X**	63-15-1-1X
-4	Service	Push Type	2	312098X	—	63-35-25*	63-19-17-2-1X**	63-15-1-3X
-5§	Service	Push Type	—	—	—	63-35-10*	63-19-17-3-1X**	63-15-1-3X
-6	Dina	Pull Type	2	62-518-29-1X	81	63-35-10*	63-19-1-1X**	63-15-1-1X
-7	Mack	Pull Type	2	62-518-29-1X	—	63-35-10*	63-19-1-1X**	63-15-1-1X
-8	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-10*	63-19-17-3-1X**	63-15-1-1X
Model CM6252B								
301085								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-12*	63-19-1-1X**	63-15-1-1X
-2	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-3	Gillig	Pull Type	2	62-518-29-1X	91	63-35-12*	63-19-1-1X**	63-15-1-1X
-4	Ford	Pull Type	2	62-518-30-1X	—	63-35-12*	63-19-1-1X**	63-15-5-1X++
-5	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-12*	63-19-1-1X**	63-15-1-1X
-6	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-7	Clev. Trencher	Pull Type	1	62-518-32-1X	59	63-35-12*	63-19-1-1X**	63-15-1-1X
-8	Clev. Trencher	Pull Type	1	62-518-32-1X	59	63-35-12*	63-19-1-1X**	63-15-1-1X
-9	Warner-Swasey	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-10	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X

§ Short Box

* These parts have been superseded—see page 6 for Service Part

** These parts have been superseded—see page 7 for Service Part

*** This part has been superseded by 63-15-1-1X for Service

++ This part has been superseded by 63-15-15-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052C (Cont'd)							
301083							
-26	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-27	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-28	63-19-28-2X	62-452-9	—	—	63-16-9-1X	—	—
-29	Never released for Production						
-30	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-31	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-32	—	—	—	—	63-16-3-2X	—	—
-33	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-34	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-35	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
Model CM6052D							
301157							
-1	• 47-360-1	—	—	—	63-16-1-1X	—	—
-2	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-3	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
Model CM6252A							
301084							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-3	63-19-6-2X	62-452-2	62-452-1	6-4-2361	63-16-3-1X	—	47-16-8-2X
-4	63-19-28-2X	62-452-9	62-453-8	6-1-2801X	63-16-1-1X	—	—
-5	63-16-6-2X	—	—	—	—	—	—
-6	63-19-6-2X	62-452-13	62-453-10	6-4-2361	63-16-3-1X	—	47-16-9-2X
-7	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-8	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
Model CM6252B							
301085							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-3	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X
-4	• 47-360-1	—	—	—	—	—	—
-5	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-6	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-7	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	47-16-8-2X
-8	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	47-16-8-2X
-9	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	—	47-16-8-2X
-10	63-19-27-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			

Model CM6252B (Cont'd)

301085

-11	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-12	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-13	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-14	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-15	FWD	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-16	Spartan Motors	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-17	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-18	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-19	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-20	Crown Coach	Pull Type	1	62-518-32-1X	86	63-35-12*	63-19-1-1X**	63-15-1-1X
-21§	Service	—	—	—	—	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-22	Service	Pull Type	1	62-518-32-1X	84	63-35-12*	63-19-1-1X**	63-15-1-1X
-23	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-24	Service	Pull Type	1	62-518-32-1X	94	63-35-12*	63-19-1-1X**	63-15-1-1X
-25	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-26	Pem Fab	Pull Type	1	62-518-32-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-27	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-28	Mack	Pull Type	1	62-518-32-1X	46A	63-35-12*	63-19-1-1X**	63-15-1-1X
-29	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-12*	63-19-1-1X**	63-15-1-1X

Model 6253A

301086

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-10*	63-19-1-1X**	63-15-1-1X
-2	GMC	Push Type	2	312098X	—	63-35-25*	63-19-17-2-1X**	63-15-1-3X
-3	GMC	Pull Type	2	62-518-31-1X	—	63-35-10*	63-19-1-1X**	63-15-1-3X
-4	Never released for Production							
-5	Madill	Pull Type	2	62-518-29-1X	84	63-35-10*	63-19-1-1X**	63-15-1-1X
-6	Ford	Pull Type	2	62-518-30-1X	—	63-35-10*	63-19-1-1X**	63-15-5-1X++
-7	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-10*	63-19-1-1X**	63-15-1-1X
-8§	GMC	—	—	—	—	63-35-25*	63-19-17-2-1X**	63-15-1-3X
-9	Navistar	Pull Type	1	62-518-32-1X	—	63-35-10*	63-19-1-1X**	63-15-10-1X***
-10§	GMC	—	—	—	—	63-35-10*	63-19-1-1X**	63-15-1-3X
-11	FWD	Pull Type	1	62-518-32-1X	90	63-35-10*	63-19-1-1X**	63-15-1-1X
-12	Warner-Swasey	Push Type	2	62-518-29-1X	46	63-35-10*	63-19-17-3-1X**	63-15-1-1X
-13§	Service	—	—	—	—	63-35-10*	63-19-17-3-1X**	63-15-1-1X
-14	Navistar	Pull Type	1	62-518-32-1X	—	63-35-10*	63-19-1-1X**	63-15-10-1X***
-15	GMC	—	—	—	—	63-35-25*	63-19-17-2-1X**	63-15-1-3X
-16	Never released for Production							
-17	Mack	Pull Type	1	62-518-32-1X	46A	63-35-10*	63-19-1-1X**	63-15-1-1X
-18	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-10*	63-19-17-3-1X**	63-15-1-1X
-19	Mack	Pull Type	2	62-518-29-1X	—	63-35-10*	63-19-1-1X**	63-15-1-1X
-20	Service	Push Type	2	62-518-29-1X	46	63-35-10*	63-19-17-3-1X**	63-15-1-1X
-21	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-10*	63-19-1-1X**	63-15-1-1X

NEED THESE PARTS? Get a fast quote from Pro Gear >>

Call 877-776-4600

§ Short Box

* These parts have been superseded—see page 6 for Service Part

** These parts have been superseded—see page 7 for Service Part

*** This part has been superseded by 63-15-1-1X for Service

++ This part has been superseded by 63-15-15-1X for Service.

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6252B (Cont'd)							
301085							
-11	63-19-27-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-4X
-12	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-3-1X	—	47-16-8-2X
-13	63-19-6-2X	62-452-3	62-453-4	5-1-3141	63-16-3-1X	—	47-16-8-2X
-14	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-15	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-16	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	47-16-8-2X
-17	63-19-27-2X	—	—	5-4-1661	63-16-3-2X	47-16-5-9X	—
-18	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X
-19	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	47-16-5-9X	—
-20	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	311656-11X
-21	63-19-6-2X	—	—	—	—	—	—
-22	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	—	47-16-8-2X
-23	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-4X
-24	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-25	63-19-27-2X	—	—	6-4-2361	63-16-1-1X	—	47-16-8-4X
-26	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-27	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-28	63-19-27-2X	—	—	6-4-2361	63-16-3-1X	—	47-16-8-2X
-29	63-19-6-2X	—	—	—	63-16-1-1X	—	—
Model 6253A							
301086							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-3	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-4	Never released for Production						
-5	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X
-6	• 47-360-1	—	—	—	63-16-1-1X	—	—
-7	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	47-16-8-2X
-8	63-19-6-2X	—	—	—	—	—	—
-9	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-10	63-19-6-2X	—	—	—	—	—	—
-11	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-12	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-13	63-19-6-2X	—	—	—	—	—	—
-14	63-19-10-2X	63-452-1	—	—	63-16-3-6X	—	—
-15	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-16	Never released for Production						
-17	63-19-27-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-4X
-18	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-19	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-20	63-19-6-2X	—	—	5-1-3151	63-16-1-1X	47-16-3-1X	—
-21	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			

Model CM6253B

301087

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-12*	63-19-1-1X**	63-15-1-1X
-2	Ward LaFrance	Push Type	1	62-518-32-1X	46	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-3	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-4	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-12*	63-19-1-1X**	63-15-1-1X
-5	FWD	Pull Type	1	62-518-32-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-6	FWD	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-7	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-8	Peter Pirsch	Pull Type	2	62-518-29-1X	83	63-35-12*	63-19-1-1X**	63-15-1-1X
-9	Service	Pull Type	2	62-518-29-1X	92A	63-35-12*	63-19-1-1X**	63-15-5-1X++
-10	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-11	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-12	Never released for Production							
-13	Service	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-14	Hahn Motors	Push Type	1	62-518-32-1X	—	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-15	Never released for Production							
-16	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-12*	63-19-1-1X**	63-15-1-1X
-17	Warner-Swasey	Pull Type	2	62-518-29-1X	90	63-35-12*	63-19-1-1X**	63-15-1-1X
-18	Warner-Swasey	Push Type	2	62-518-29-1X	46	63-35-12*	63-19-17-3-1X**	63-15-1-1X
-19	Warner-Swasey	Push Type	2	62-518-29-1X	46	63-35-12*	63-19-17-3-1X**	63-15-1-1X

Model CM6052A

301253

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-2	Service	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-3	Service	Push Type	2	62-518-27-1X	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-4	Ford	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-5	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-5-1X++
-6§	Navistar	Push Type	—	—	—	63-35-48-1X	63-19-22-1X	63-15-10-1X***
-7	Never released for Production							
-8	Harnishfeger	Push Type	2	62-518-29-1X	42	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-9	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-10	AM General	Pull Type	2	62-518-29-1X	94	63-35-34-1X	63-19-36-1X	63-15-1-1X
-11	Oshkosh	Push Type	2	62-518-29-1X	40	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-12	Mack	Pull Type	2	62-518-36-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-13	Never released for Production							
-14	Mack	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-15	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-16	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-17	Gardner Denver	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-18§	GMC	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-19	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-20	Volvo GM	Push Type	2	62-518-29-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X

§ Short Box

* These parts have been superseded—see page 6 for Service Part

** These parts have been superseded—see page 7 for Service Part

*** This part has been superseded by 63-15-1-1X for Service

+ + This part has been superseded by 63-15-15-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6253B							
301087							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-3	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-4	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-5	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-6	63-19-6-2X	—	—	—	63-16-1-2X	—	—
-7	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-8	63-19-27-2X	62-452-3	62-453-3	6-1-2221	63-16-3-1X	—	47-16-8-5X
-9	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-10	63-19-6-2X	62-452-2	62-452-1	5-1-3141	63-16-3-1X	—	47-16-8-2X
-11	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	—	47-16-8-2X
-12	Never released for Production						
-13	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-1-1X	—	47-16-8-2X
-14	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	—	47-16-8-2X
-15	Never released for Production						
-16	63-19-6-2X	—	—	6-1-2221	63-16-3-1X	—	47-16-8-2X
-17	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-18	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-19	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
Model CM6052A							
301253							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	—	—
-3	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	—	—
-4	• 47-360-1	—	—	—	63-16-1-1X	—	—
-5	63-19-6-2X	—	—	—	—	—	—
-6	63-19-10-2X	63-452-1	—	—	—	—	—
-7	Never released for Production						
-8	63-19-6-2X	—	—	5-4-1661	63-16-3-5X	—	47-16-8-2X
-9	• 47-360-1	—	—	—	63-16-1-1X	—	47-16-9-2X
-10	63-19-6-2X	62-452-9	62-453-8	6-5-1-2121	63-16-3-1X	—	47-16-9-2X
-11	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-3-2X	—	47-16-8-2X
-12	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-13	Never released for Production						
-14	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-15	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-16	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-17	63-19-6-2X	—	—	6-1-2221	63-16-3-1X	47-16-3-1X	—
-18	63-19-6-2X	—	—	—	—	—	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	—	—	—	63-16-3-1X	—	—

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052A (Cont'd)								
301253								
-21§	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-22	Kenworth	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-23	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-24	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-34-1X	63-19-36-1X	63-15-1-1X
-25	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-26	DSD	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-27	DSD	Pull Type	1	62-518-32-1X	59	63-35-34-1X	63-19-36-1X	63-15-1-1X
-28	Cooper Mfg.	Pull Type	1	62-518-32-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-29	Cooper Mfg.	Pull Type	1	62-518-32-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-30	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-31	Spartan Motors	Push Type	2	62-518-29-1X	22	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-32	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-33	DWT	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-34§	DWT	Push Type	—	—	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-35§	DWT	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-36	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-37§	Navistar	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-38	GMC	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-39	Navistar	Push Type	2	73-518-3	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-40	Scot Truck Ltd.	Pull Type	1	62-518-32-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-41	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-42	Cooper Mfg.	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-43	Cooper Mfg.	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-44	Madill Ltd.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-45	Wichita Eng.	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-46	Wichita Eng.	Pull Type	2	62-518-27-1X	15	63-35-45-1X	63-19-36-1X	63-15-1-1X
-47	Navistar	Push Type	2	62-518-34	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-48	Navistar	Push Type	2	73-518-3	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-49	Never released for Production							
-50	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-51	Kabus oy Finld.	Pull Type	1	62-518-32-1X	79	63-35-34-1X	63-19-36-1X	63-15-1-1X
-52	Gillig	Pull Type	2	62-518-29-1X	68	63-35-34-1X	63-19-36-1X	63-15-1-1X
-53	Duplex Div.	Pull Type	2	62-518-29-1X	90	63-35-34-1X	63-19-36-1X	63-15-1-1X
-54	Gardner Denver	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-55	Mack	Pull Type	1	62-518-32-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-56	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-57	Autocar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-58	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-59	Cooper Mfg.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-60	Cooper Mfg.	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X

§ Short Box

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052A (Cont'd)							
301253							
-21	63-19-6-2X	—	—	—	—	—	—
-22	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-3-3X	—
-23	•47-360-1	—	—	—	63-16-1-1X	—	—
-24	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-1-1X	—	47-16-8-2X
-25	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-26	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	47-16-3-1X	—
-27	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-28	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	—	—
-29	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	47-16-3-1X	—
-30	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-31	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-1-1X	—	47-16-8-2X
-32	63-19-6-2X	62-452-9	—	5-4-1661	63-16-9-1X	—	—
-33	63-19-6-2X	—	—	—	63-16-1-2X	—	—
-34	63-19-6-2X	—	—	—	—	—	—
-35	63-19-6-2X	—	—	—	—	—	—
-36	63-19-6-2X	62-452-2	—	5-4-1661	63-16-3-1X	—	47-16-8-2X
-37	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-38	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-39	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-40	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-3-2X	—	—
-41	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-42	63-19-6-2X	—	—	—	63-16-1-1X	47-16-3-1X	—
-43	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-44	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X
-45	63-19-6-2X	—	—	—	63-16-3-1X	47-16-3-1X	—
-46	63-19-6-2X	—	—	—	63-16-3-1X	47-16-3-1X	—
-47	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-48	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-49	Never released for Production						
-50	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-51	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-52	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-5X
-53	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	—	47-16-8-2X
-54	63-19-6-2X	—	—	6-1-2221	63-16-3-1X	47-16-3-1X	—
-55	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-56	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-57	63-19-6-2X	62-452-3	—	—	63-16-1-1X	—	—
-58	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-59	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—
-60	63-16-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052A (Cont'd)								
301253								
-61	Ford	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-62	Ford	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-63	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-5-1X++
-64	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-5-1X++
-65	Gradall	Push Type	2	62-518-29-1X	39	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-66	Bissinger/Stein	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-67	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-5-1X++
-68	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-5-1X++
-69	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-5-1X++
-70	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-5-1X++
-71	Drivetrain	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-72	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-73	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-74	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-5-1X++
-75	Diesel Equip.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-76	Bissinger/Stein	Pull Type	1	62-518-32-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-77	Diesel Equip.	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-78	Wich-Tex Mach.	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-79	GMC	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-80	Intl. Petroleum	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-81	Blue Bird	Push Type	2	62-518-29-1X	56	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-82	Drivetrain	Push Type	2	62-518-27-1X	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-83	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-84	Drivetrain	Push Type	—	—	—	63-35-37-1X	63-19-21-1X	63-15-5-1X++
-85	Service	Pull Type	2	62-518-29-1X	15A	63-35-57-1X	63-19-36-1X	63-15-1-1X
-86	Cooper Inds.	Pull Type	1	62-518-32-1X	59	63-35-34-1X	63-19-36-1X	63-15-1-1X
-87	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-16-36-1X	63-15-1-1X
-88	Trencor-Jetco	Pull Type	1	62-518-32-1X	59	63-35-34-1X	63-19-36-1X	63-15-1-1X
-89	Drivetrain	Pull Type	—	—	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-90	Drivetrain	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-5-1X++
-91	FWD Corp.	Pull Type	2	62-518-29-1X	91	63-35-34-1X	63-16-36-1X	63-15-1-1X
-92	GMC	Push Type	1	62-518-32-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-93	GMC	Push Type	2	62-518-31-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-94	GMC	Push Type	2	62-518-29-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-95	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-5-1X++
-96	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-97	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-98	Pierce Mfg.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-99	Gillig Corp.	Pull Type	2	62-518-29-1X	91	63-35-34-1X	63-19-36-1X	63-15-1-1X

◀ Includes 97-454-2-1X consisting of (1) 97-454-2 Speedo Sleeve and (1) 97-463-34 Seal

++ This part has been superseded by 63-15-15-1X for Service.

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052A (Cont'd)							
301253							
-61	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-62	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-63	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-64	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-65	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-66	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	—	47-16-8-2X
-67	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-68	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-69	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-70	63-19-33-2X	—	—	—	63-16-3-2X	—	—
-71	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-1-1X	—	47-16-8-2X
-72	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-73	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-74	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-75	63-19-6-2X	—	—	—	63-16-1-1X	47-16-3-1X	—
-76	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	—	47-16-8-2X
-77	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	47-16-3-1X	—
-78	63-19-6-2X	—	—	—	63-16-1-1X	47-16-3-1X	—
-79	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-80	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	47-16-3-1X	—
-81	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—
-82	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	—	—
-83	63-19-6-2X	62-452-3	—	—	63-16-1-1X	—	—
-84	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-85	63-19-6-2X	53-452-4	53-453-2	6-4-2361	63-16-1-1X	—	47-16-8-3X
-86	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—
-87	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-88	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	47-16-5-22X	—
-89	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-90	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-91	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-92	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-93	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-94	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-95	63-19-38-1X	63-452-3	—	—	63-16-1-1X	—	—
-96	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-97	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-98	63-19-6-2X	62-452-9	62-453-8	6-4-2361	63-16-1-1X	—	—
-99	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	—

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052B								
301254								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-2	Navistar	Push Type	—	—	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-3	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-4	Ford	—	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-5	Ford	Push Type	2	62-518-35-1X	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-6	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-7	Tryco	Pull Type	2	62-518-29-1X	59	63-35-34-1X	63-19-36-1X	63-15-9-1X
-8	Gradall	Push Type	2	62-518-27-1X	43	63-35-45-1X	63-19-31-1X	63-15-1-1X
-9	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-3X
-10	DSD	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-11	Jack Tidd	Pull Type	1	62-518-32-1X	90	63-35-34-1X	63-19-36-1X	63-15-1-1X
-12§	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-3X
-13	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-34-1X	63-19-36-1X	63-15-1-1X
-14	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-15	Bombardier	Push Type	2	62-518-27-1X	39	63-35-45-1X	63-19-31-1X	63-15-1-1X
-16	DSD	Pull Type	2	62-518-29-1X	94	63-35-34-1X	63-19-36-1X	63-15-1-1X
-17§	DSD	Push Type	—	—	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-18§	DSD	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-19	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-3X
-20	DSD	Push Type	2	62-518-27-1X	45	63-35-45-1X	63-19-31-1X	63-15-1-1X
-21	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-3X
-22	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-3-1X
-23	Mack	Pull Type	1	62-518-32-1X	46A	63-35-34-1X	63-19-36-1X	63-15-1-1X
-24	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-25	Service	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-26	DWT	Push Type	2	62-518-27-1X	57	63-35-45-1X	63-19-31-1X	63-15-1-1X
-27	FWD Corp.	Push Type	2	62-518-27-1X	45	63-35-45-1X	63-19-31-1X	63-15-1-1X
-28	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-34-1X	63-19-36-1X	63-15-1-1X
-29	Ford	Push Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-30	Mack	Pull Type	2	62-518-36-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-31	Kenworth	Pull Type	1	62-518-32-1X	64	63-35-34-1X	63-19-36-1X	63-15-1-1X
-32	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-33	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-34	DWT	Push Type	2	62-518-29-1X	44	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-35	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-36	Gillig	Pull Type	1	62-518-32-1X	68	63-35-34-1X	63-19-36-1X	63-15-1-1X
-37	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-38	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-39★	Thos. Built Bus	Pull Type	2	62-518-29-1X	75	63-35-34-1X	63-19-36-1X	63-15-1-1X
-40	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-34-1X	63-19-36-1X	63-15-1-1X

§ Short Box

★ Includes 313263X Kit-Neutral Start Switch Actuator

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (Incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052B							
301254							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-3	•47-360-1	—	—	—	63-16-1-1X	—	—
-4	•47-360-1	—	—	—	63-16-1-1X	—	—
-5	•47-360-1	—	—	—	63-16-3-2X	—	—
-6	•47-360-1	—	—	—	63-16-1-1X	—	—
-7	63-19-37-2X	62-452-3	62-453-5	5-1-278X	63-16-1-1X	—	47-16-8-2X
-8	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-9	63-19-37-2X	—	—	—	—	—	—
-10	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	47-16-3-1X	—
-11	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-12	—	—	—	—	—	—	—
-13	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	—
-14	•47-360-1	—	—	—	63-16-1-1X	—	—
-15	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-2X
-16	63-19-6-2X	62-452-3	62-453-5	—	63-16-3-1X	47-16-3-1X	—
-17	63-19-6-2X	—	—	—	—	—	—
-18	63-19-6-2X	—	—	—	—	—	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	62-452-2	62-452-1	4-1-3781	63-16-3-1X	—	47-16-8-2X
-21	63-19-37-2X	—	—	—	63-16-9-1X	—	—
-22	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-23	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	47-16-5-9X	—
-24	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-25	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	47-16-3-1X	—
-26	63-19-6-2X	62-452-3	62-453-5	4-1-3781	63-16-3-1X	47-16-3-1X	—
-27	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-28	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-29	•47-360-1	—	—	—	63-16-3-2X	—	—
-30	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-31	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-3-1X	—
-32	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-33	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-34	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-35	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-36	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-5X
-37	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-38	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-39	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-9-2X
-40	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-3X

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052B (Cont'd)								
301254								
-41	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-42	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-43	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-44	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-45	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-46	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-47	Simon-Duplex	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-48	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-49	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-50	Spicer U.K.	Push Type	1	62-518-32-1X	112A	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-51	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-52	DWT	Pull Type	2	62-518-27-1X	15B	63-35-45-1X	63-19-36-1X	63-15-1-1X
-53§	Capitol Trencher	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-16-1X*
-54	Osterlund	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-55	Blue Bird	Push Type	2	62-518-29-1X	56	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-56★	Thos. Built Bus.	Pull Type	2	62-518-29-1X	75	63-35-34-1X	63-19-36-1X	63-15-1-1X
-57	Service	Push Type	2	62-518-29-1X	39	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-58	Cooper Inds.	Pull Type	1	62-518-32-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-59§	DSD	Push Type	—	—	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-60	Gradall	Push Type	2	62-518-27-1X	43	63-35-45-1X	63-19-31-1X	63-15-1-1X
-61	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-62	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-63	Gradall	Pull Type	2	62-518-29-1X	93	63-35-57-1X	63-19-36-1X	63-15-1-1X
-64■	Service	Pull Type	2	62-518-29-1X	93	63-35-34-1X	63-19-36-1X	63-15-1-1X

Model CM6052C

301255

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-2	Never Released for Production							
-3	Navistar	Pull Type	—	—	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-4	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-5	Never Released for Production							
-6	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-7	GMC	Push Type	2	312098X	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-8	GMC	Pull Type	2	62-518-31-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-9	Never Released for Production							
-10	Never Released for Production							
-11	Omnibuses S.A.	Pull Type	2	62-518-29-1X	90	63-35-46-1X	63-19-36-1X	63-15-1-1X
-12	Never Released for Production							
-13	Volvo GM	Push Type	2	62-518-29-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-14	Volvo GM	Push Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-15§	GMC	Push Type	—	—	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X

§ Short Box

★ Includes 313263X Kit-Neutral Start Switch Actuator

■ Includes 3918-107 Independent Remote Control

* This part has been superseded by 63-15-11-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15

Model CM6052B (Cont'd)
301254

-41	63-19-38-1X	63-452-2	63-453-1	6-4-3831	63-16-1-1X	—	—
-42	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-43	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-44	63-19-33-1X	—	—	—	63-16-1-1X	—	—
-45	63-19-38-1X	—	—	—	63-16-1-2X	—	—
-46	63-19-33-2X	—	—	—	63-16-3-2X	—	—
-47	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-48	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-49	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-50	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-51	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-52	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-1-1X	47-16-3-1X	—
-53	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-54	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	47-16-3-1X	—
-55	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—
-56	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-57	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	—	—
-58	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—
-59	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-60	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-61	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-62	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-63	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-64	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-1-1X	—	47-16-8-3X

Model CM6052C
301255

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	Never Released for Production	—	—	—	—	—	—
-3	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-4	• 47-360-1	—	—	—	63-16-1-1X	—	—
-5	Never Released for Production	—	—	—	—	—	—
-6	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-7	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-8	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-9	Never Released for Production	—	—	—	—	—	—
-10	Never Released for Production	—	—	—	—	—	—
-11	63-19-27-2X	62-452-2	62-452-1	6-4-2361	63-16-1-1X	—	47-16-8-2X
-12	Never Released for Production	—	—	—	—	—	—
-13	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-14	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-15	63-19-6-2X	—	—	—	—	—	—

•Rear Bearing Retainer

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052C (Cont'd)								
301255								
-16§	GMC	Pull Type	—	—	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-17	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-18	Mack	Pull Type	1	62-518-32-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-19	Never Released for Production							
-20	Never Released for Production							
-21	DSD	Pull Type	1	62-518-32-1X	84	63-35-46-1X	63-19-36-1X	63-15-1-1X
-22	Navistar	Pull Type	1	62-518-32-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-23	Navistar	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-24	DSD	Push Type	—	—	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-25	DSD	Push Type	—	—	—	63-35-39-1X	63-19-21-1X	63-15-1-1X
-26	Navistar	Push Type	2	73-518-3	—	63-35-49-1X	63-19-22-1X	63-15-1-1X
-27	GMC	Push Type	—	—	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-28	GMC	Push Type	2	312098X	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-29	DSD	Push Type	2	62-518-29-1X	43	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-30	Never Released for Production							
-31	Geo Space	Pull Type	1	62-518-32-1X	90	63-35-46-1X	63-19-36-1X	63-15-1-1X
-32	Never Released for Production							
-33	Navistar	Pull Type	2	62-518-29-1X	—	63-35-56-1X	63-19-36-1X	63-15-1-1X
-34	Navistar	Pull Type	2	62-518-29-1X	—	63-35-56-1X	63-19-36-1X	63-15-1-1X
-35	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-36	Navistar	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-37	GMC	Pull Type	2	62-518-31-1X	—	63-35-46-1X	63-19-36-1X	63-15-3-1X
-38	Never Released for Production							
-39§	Ford	Push Type	—	—	—	63-35-40-1X	63-19-20-1X	63-15-16-1X*
-40	Ford	Push Type	—	—	—	63-35-40-1X	63-19-20-1X	63-15-16-1X*
-41	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-42	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-43	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-44	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-45	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-46	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-47	Never Released for Production							
-48	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-49	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-50	GMC	Push Type	2	62-518-29-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-51	GMC	Push Type	2	312098X	—	63-35-52-1X	63-19-30-2-1X	63-15-3-1X
-52	Diesel Equip.	Pull Type	2	62-518-29-1X	84	63-35-46-1X	63-19-36-1X	63-15-1-1X
-53	Ford	Push Type	2	62-518-35-1X	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-54	GMC	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-55	Am. LaFrance	Pull Type	1	62-518-32-1X	96A	63-35-46-1X	63-19-36-1X	63-15-1-1X

§ Short Box

* This part has been superseded by 63-15-11-1X for Service

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052C (Cont'd)							
301255							
-16	63-19-6-2X	—	—	—	—	—	—
-17	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-18	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-19	Never Released for Production						
-20	Never Released for Production						
-21	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	47-16-3-1X	—
-22	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-23	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-24	63-19-6-2X	—	—	—	—	—	—
-25	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-26	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-27	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-28	63-19-36-2X	62-452-9	—	—	63-16-9-1X	—	—
-29	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—
-30	Never Released for Production						
-31	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-32	Never Released for Production						
-33	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-34	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-35	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-36	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-37	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-38	Never Released for Production						
-39	63-19-38-1X	—	—	—	—	—	—
-40	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-41	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-42	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-43	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-44	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-45	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-46	63-19-33-2X	—	—	—	63-16-3-2X	—	—
-47	Never Released for Production						
-48	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-49	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-50	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-51	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-52	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-53	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-54	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-55	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			

Model CM6052C (Cont'd)

301255

-56§	DSD	Push Type	—	—	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-57	GMC	Push Type	2	62-518-29-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-58	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-59	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-60	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-61	FWD Corp.	Pull Type	2	62-518-29-1X	91	63-35-46-1X	63-19-36-1X	63-15-1-1X

Model CM6052D

301256

-1	Never Released for Production							
-2	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-3	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-4	Never Released for Production							
-5	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-6	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-7	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-8	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-9	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-10	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-11	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-12	Mack	Pull Type	2	62-518-36-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-13	Navistar	Pull Type	1	62-518-32-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-14	DWT	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-15	RVI	Push Type	—	—	—	63-35-53-1X	63-19-30-4-1X	63-15-1-1X
-16	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-17	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-18	Service	Push Type	2	62-518-27-1X	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-19	GMC	Push Type	2	62-518-31-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-20	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-21	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X

Model CM6252B

301258

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-2	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-3	Gillig Corp.	Pull Type	2	62-518-29-1X	91	63-35-36-1X	63-19-36-1X	63-15-1-1X
-4	Never Released for Production							
-5	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-6	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-7*	Clev. Trencher	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-8*	Clev. Trencher	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-9	Badger Equip.	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-10	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X

§ Short Box

* Transmission is unsynchronized and 5th speed is blocked out.

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (Incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15

Model CM6052C (Cont'd)
301255

-56	63-19-38-1X	—	—	—	—	—	—
-57	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-58	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-59	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-60	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-61	63-19-6-2X	—	—	—	63-16-1-1X	—	—

Model CM6052D
301256

-1	Never Released for Production						
-2	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-3	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-4	Never Released for Production						
-5	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-6	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-7	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-8	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-9	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-10	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-11	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-12	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-13	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-14	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-5-38X	—
-15	63-19-6-2X	53-452-4	53-453-2	5-4-1661	63-16-1-1X	47-16-5-38X	—
-16	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-17	63-19-6-2X	62-452-9	—	—	63-19-9-1X	—	—
-18	63-19-6-2X	—	—	—	63-16-1-1X	47-16-3-25X	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-21	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—

Model CM6252B
301258

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-3	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X
-4	Never Released for Production						
-5	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-6	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-7	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	47-16-8-2X
-8	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	47-16-8-2X
-9	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	—	47-16-8-2X
-10	63-19-27-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6252B (Cont'd)								
301258								
-11	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-12	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-13	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-14	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-15	FWD Corp.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-16	Spartan Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-17	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-18	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-19	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-20	Crown Coach	Pull Type	1	62-518-32-1X	86	63-35-36-1X	63-19-36-1X	63-15-1-1X
-21§	DSD	Push Type	—	—	—	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-22 **	Spicer Australia	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-23	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-24	DSD	Pull Type	1	62-518-32-1X	94	63-35-36-1X	63-19-36-1X	63-15-1-1X
-25	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-26	Pem Fab	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-27	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-28	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-29	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-30	Gillig Corp.	Pull Type	2	62-518-29-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-31	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-32	Pemberton Fab.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-33	Service	Push Type	1	62-518-32-1X	114A	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-34	Ontario Buss	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-35	Peter Pirsch & Son	Pull Type	2	62-518-29-1X	83	63-35-36-1X	63-19-36-1X	63-15-1-1X
-36	Ford	Pull Type	2	62-518-30-1X	—	63-35-36-1X	63-19-36-1X	63-15-15-1X
-37*	Amer. Hoist	Pull Type	—	—	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-38	Spicer U.K.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-39 **	Gillig Corp.	Pull Type	2	62-518-29-1X	91A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-40 **	Gillig Corp.	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-41	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-42*	Amer. Hoist	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-43*	Amer. Hoist	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-44	Trencor-Jetco	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X

Model CM6253A

301259

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-2	GMC	Push Type	2	312098X	—	63-35-50-1X	63-19-30-2-1X	63-15-1-1X
-3	GMC	Pull Type	2	62-518-31-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-4	Never Released for Production							
-5	S. Madil Ltd.	Pull Type	2	62-518-29-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X

§ Short Box

* Transmission is unsynchronized and 5th speed is blocked out.

** Transmission has special Synchronizers

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6252B (Cont'd)							
301258							
-11	63-19-27-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-4X
-12	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-3-1X	—	47-16-8-2X
-13	63-19-6-2X	62-452-3	62-453-4	5-1-3141	63-16-3-1X	—	47-16-8-2X
-14	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-15	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-16	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	47-16-8-2X
-17	63-19-27-2X	—	—	5-4-1661	63-16-3-2X	47-16-5-9X	—
-18	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X
-19	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	47-16-5-9X	—
-20	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	311656-11X
-21	63-19-6-2X	—	—	—	—	—	—
-22	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	—	47-16-8-2X
-23	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-4X
-24	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-25	63-19-27-2X	—	—	6-4-2361	63-16-1-1X	—	47-16-8-4X
-26	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-27	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-28	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	—	47-16-8-2X
-29	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-30	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-10-4 X
-31	63-19-27-2X	—	—	5-4-1661	63-16-3-2X	—	47-16-8-2X
-32	63-19-6-2X	62-452-13	62-453-10	6-1-2221	63-16-3-1X	—	47-16-8-2X
-33	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-9-3X
-34	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-3-1X	—	47-16-9-3X
-35	63-19-27-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-3X
-36	63-19-32-1X	—	—	—	63-16-1-1X	—	—
-37	63-19-27-2X	—	—	5-1-3141	63-16-9-2X	47-16-3-25X	—
-38	63-19-6-2X	62-452-13	62-453-10	6-1-2221	63-16-1-1X	—	47-16-8-3X
-39	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-3X
-40	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-41	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	—
-42	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	—
-43	63-19-27-2X	—	—	5-1-3141	63-16-9-2X	47-16-3-25X	—
-44	63-19-6-2X	—	—	6-1-2221	63-16-1-4X	—	—

Model CM6253A**301259**

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-3	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-4	Never Released for Production						
-5	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			

Model CM6253A (Cont'd)

301259

-6	Never Released for Production							
-7	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-35-1X	63-19-36-1X	63-15-1-1X
-8§	GMC	Pull Type	—	—	—	63-35-50-1X	63-19-30-2-1X	63-15-1-1X
-9	Navistar	Pull Type	1	62-518-32-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-10§	GMC	Pull Type	—	—	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-11	FWD Corp.	Pull Type	1	62-518-32-1X	90	63-35-35-1X	63-19-36-1X	63-15-1-1X
-12	Gradall Co.	Push Type	2	62-518-29-1X	46	63-35-35-1X	63-19-30-3-1X	63-15-1-1X
-13§	DSD	Push Type	—	—	—	63-35-35-1X	63-19-30-3-1X	63-15-1-1X
-14	Service	Pull Type	1	62-518-32-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-15	GMC	Push Type	—	—	—	63-35-50-1X	63-19-30-2-1X	63-15-1-1X
-16	Never Released for Production							
-17	Mack	Pull Type	1	62-518-32-1X	46A	63-35-35-1X	63-19-36-1X	63-15-1-1X
-18	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-35-1X	63-19-30-3-1X	63-15-1-1X
-19	Mack	Pull Type	2	62-518-29-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-20	DSD	Push Type	2	62-518-29-1X	43	63-35-35-1X	63-19-30-3-1X	63-15-1-1X
-21	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-35-1X	63-19-36-1X	63-15-1-1X
-22***	DSD	Pull Type	2	62-518-29-1X	84	63-35-35-1X	63-19-36-1X	63-15-1-1X
-23****	DSD	Pull Type	2	62-518-29-1X	62	63-35-35-1X	63-19-36-1X	63-15-1-1X
-24	Am. LaFrance	Push Type	1	62-518-32-1X	—	63-35-35-1X	63-19-30-3-1X	63-15-1-1X
-25	FWD Corp.	Pull Type	2	62-518-29-1X	90	63-35-35-1X	63-19-36-1X	63-15-1-1X
-26	Navistar	Pull Type	2	62-518-29-1X	—	63-35-35-1X	63-19-36-1X	63-15-1-1X
-27	Mack	Pull Type	1	62-518-32-1X	46A	63-35-35-1X	63-19-36-1X	63-15-1-1X

Model CM6253B

301260

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-2	Ward LaFrance	Push Type	1	62-518-32-1X	46	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-3	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-4	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-5	FWD Corp.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-6	FWD Corp.	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-7	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-8**	Peter Pirsh	Pull Type	2	62-518-29-1X	83	63-35-36-1X	63-19-36-1X	63-15-1-1X
-9	DSD	Pull Type	2	62-518-29-1X	92A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-10	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-11	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-12	Never Released for Production							
-13	Service	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-14	Never Released for Production							
-15§	DSD	Push Type	—	—	—	63-35-36-1X	63-19-30-3-1X	63-15-1-1X

§ Short Box

** Transmission has special Synchronizers

*** Transmission is less 4th Speed Gear and 4th/5th Synchronizer

**** Transmission has Rev., 4th and 5th Speeds blocked out.

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15

Model CM6253A (Cont'd)
301259

-6	Never Released for Production						
-7	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	47-16-8-2X
-8	63-19-6-2X	—	—	—	—	—	—
-9	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-10	63-19-6-2X	—	—	—	—	—	—
-11	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-12	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-13	63-19-6-2X	—	—	—	—	—	—
-14	63-19-10-2X	63-452-1	—	—	63-16-3-6X	—	—
-15	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-16	Never Released for Production						
-17	63-19-27-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-4X
-18	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-19	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-20	63-19-6-2X	—	—	5-1-3151	63-16-1-1X	47-16-3-1X	—
-21	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-22	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	47-16-3-1X	—
-23	63-19-10-2X	—	—	6-1-2221	63-16-3-7X	47-16-5-21X	—
-24	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-25	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-26	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-27	63-19-27-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X

Model CM6253B
301260

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-3	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-4	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-5	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-6	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-7	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-8	63-19-27-2X	62-452-3	62-453-3	6-1-2221	63-16-3-1X	—	47-16-8-3X
-9	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-10	63-19-6-2X	62-452-2	62-452-1	5-1-3141	63-16-3-1X	—	47-16-8-2X
-11	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	—	47-16-8-2X
-12	Never Released for Production						
-13	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-1-1X	—	47-16-8-2X
-14	Never Released for Production						
-15	63-19-6-2X	—	—	—	—	—	—

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6253B (Cont'd)								
301260								
-16	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-36-1X	63-19-36-1X	63-15-1-1X
-17	Gradall Co.	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-18	Gradall Co.	Push Type	2	62-518-29-1X	46	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-19	Gradall Co.	Push Type	2	62-518-29-1X	46	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-20	GMC	Pull Type	2	62-518-31-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-21 ■	GMC	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-22	Koehring Co.	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-23	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-24	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-36-1X	63-19-36-1X	63-15-1-1X
-25 ★	Koehring Co.	Push Type	2	62-518-29-1X	39	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-26	DWT	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-27 **	Peter Pirsch	Pull Type	2	62-518-29-1X	83	63-35-36-1X	63-19-36-1X	63-15-1-1X
-28	W.H. Mfg. Co.	Push Type	2	62-518-29-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-29	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-30	Gradall Co.	Pull Type	2	62-518-29-1X	92A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-31	Ford	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-15-1X

Model CM6052A

301413

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-2	Service	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-3	Service	Push Type	2	62-518-27-1X	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-4	Never Released for Production							
-5	Never Released for Production							
-6	Navistar	Push Type	—	—	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-7	Never Released for Production							
-8	Harnischfeger	Push Type	2	62-518-29-1X	42	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-9	Never Released for Production							
-10	Never Released for Production							
-11	Never Released for Production							
-12	Never Released for Production							
-13	Never Released for Production							
-14	Never Released for Production							
-15	Never Released for Production							
-16	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-17	Cooper Inds.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-18 §	GMC	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-19	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-20	Western Star	Push Type	2	62-518-29-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X

§ Short Box

★ Includes 313263X Neutral Start Switch Actuator Kit

■ Transmission has 3918-68 Independent Remote Control

** Transmission has special Synchronizers

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6253B (Cont'd)							
301260							
-16	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	47-16-8-2X
-17	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-18	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-19	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-20	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-21	63-19-6-2X	62-452-9	62-453-8	6-4-2361	63-16-1-1X	—	47-16-8-3X
-22	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-23	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-24	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	47-16-8-2X
-25	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-26	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-1-1X	47-16-3-1X	—
-27	63-19-27-2X	62-452-3	62-453-3	6-1-2221	63-16-3-1X	47-16-3-1X	—
-28	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	47-16-3-1X	—
-29	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	—
-30	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-31	63-19-38-1X	—	—	—	63-16-1-1X	—	—
Model CM6052A							
301413							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	—	—
-3	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	—	—
-4	Never Released for Production						
-5	Never Released for Production						
-6	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-7	Never Released for Production						
-8	63-19-6-2X	—	—	5-4-1661	63-16-3-5X	—	47-16-8-2X
-9	Never Released for Production						
-10	Never Released for Production						
-11	Never Released for Production						
-12	Never Released for Production						
-13	Never Released for Production						
-14	Never Released for Production						
-15	Never Released for Production						
-16	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-17	63-19-6-2X	—	—	6-1-2221	63-16-3-1X	47-16-3-1X	—
-18	63-19-6-2X	—	—	—	—	—	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	—	—	—	63-16-3-1X	—	—

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052A (Cont'd)								
301413								
-21§	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-22	Kenworth	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-23	Never Released for Production							
-24	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-34-1X	63-19-36-1X	63-15-1-1X
-25	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-26	DSD	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-27	DSD	Pull Type	1	62-518-32-1X	59	63-35-34-1X	63-19-36-1X	63-15-1-1X
-28	Cooper Mfg.	Pull Type	1	62-518-32-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-29	Cooper Mfg.	Pull Type	1	62-518-32-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-30	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-31	Spartan Motors	Push Type	2	62-518-29-1X	22	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-32	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-33	DWT	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-34§	DWT	Push Type	—	—	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-35§	DWT	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-36	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-37	Navistar	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-38	GMC	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-39	Navistar	Push Type	2	73-518-3	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-40	Scot Truck Ltd.	Pull Type	1	62-518-32-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-41	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-42	Cooper Mfg.	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-43	Cooper Mfg.	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-44	S. Madill Ltd.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-45	Bissinger/Stein	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-46	Whicita Eng.	Pull Type	2	62-518-27-1X	15	63-35-45-1X	63-19-36-1X	63-15-1-1X
-47	Never Released for Production							
-48	Navistar	Push Type	2	73-518-3	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-49	Never Released for Production							
-50	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-51★	DWT	Pull Type	1	63-518-32-1X	79	63-35-34-1X	63-19-36-1X	63-15-1-1X
-52	Gillig Corp.	Pull Type	2	62-518-29-1X	68	63-35-34-1X	63-19-36-1X	63-15-1-1X
-53	Gillig Corp.	Pull Type	2	62-518-29-1X	90	63-35-34-1X	63-19-36-1X	63-15-1-1X
-54	Cooper Mfg.	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-55	Mack	Pull Type	1	62-518-32-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-56	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-57	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-58	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-59	Cooper Mfg.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-60	Cooper Mfg.	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X

§ Short Box

★ Transmission includes 3918-12 Independent Remote Control

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052A (Cont'd)							
301413							
-21	63-19-6-2X	---	---	---	---	---	---
-22	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-3-3X	---
-23	Never Released for Production						
-24	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-1-1X	---	47-16-8-2X
-25	63-19-8-2X	63-452-1	---	---	63-16-1-2X	---	---
-26	63-19-6-2X	---	---	4-1-3781	63-16-3-1X	47-16-3-1X	---
-27	63-19-6-2X	---	---	5-1-3141	63-16-3-1X	---	47-16-8-2X
-28	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	---	---
-29	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	47-16-3-1X	---
-30	63-19-10-2X	63-452-1	---	---	63-16-1-2X	---	---
-31	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-1-1X	---	47-16-8-2X
-32	63-19-6-2X	62-452-9	---	5-4-1661	63-16-9-1X	---	---
-33	63-19-6-2X	---	---	---	63-16-1-2X	---	---
-34	63-19-6-2X	---	---	---	---	---	---
-35	63-19-6-2X	---	---	---	---	---	---
-36	63-19-6-2X	62-452-2	---	5-4-1661	63-16-3-1X	---	47-16-8-2X
-37	63-19-10-2X	63-452-1	---	---	63-16-1-2X	---	---
-38	63-19-6-2X	---	---	---	63-16-9-1X	---	---
-39	63-19-10-2X	63-452-1	---	---	63-16-1-2X	---	---
-40	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-3-2X	---	---
-41	63-19-6-2X	---	---	---	63-16-3-1X	---	47-16-8-2X
-42	63-16-6-2X	---	---	---	63-16-1-1X	47-16-3-1X	---
-43	63-19-6-2X	---	---	---	63-16-1-1X	---	47-16-8-2X
-44	63-19-6-2X	---	---	5-4-1661	63-16-1-1X	---	47-16-8-2X
-45	63-19-6-2X	---	---	---	63-16-3-1X	47-16-3-1X	---
-46	63-19-6-2X	---	---	---	63-16-3-1X	47-16-3-1X	---
-47	Never Released for Production						
-48	63-19-8-2X	63-452-1	---	---	63-16-1-2X	---	---
-49	Never Released for Production						
-50	63-19-10-2X	63-452-1	---	---	63-16-1-2X	---	---
-51	63-19-6-2X	---	---	6-1-2221	63-16-3-1X	---	47-16-8-2X
-52	63-19-6-2X	---	---	5-1-3141	63-16-3-1X	---	47-16-8-5X
-53	63-19-6-2X	62-452-3	62-453-4	---	63-16-3-1X	---	47-16-8-2X
-54	63-19-6-2X	---	---	6-1-2221	63-16-3-1X	47-16-3-1X	---
-55	63-19-6-2X	---	---	---	63-16-1-1X	---	---
-56	63-19-8-2X	63-452-1	---	---	63-16-1-2X	---	---
-57	63-19-6-2X	62-452-3	---	---	63-16-1-1X	---	---
-58	63-19-6-2X	62-452-9	---	---	63-16-9-1X	---	---
-59	63-19-6-2X	---	---	6-1-2221	63-16-1-1X	47-16-3-1X	---
-60	63-19-6-2X	---	---	6-1-2221	63-16-1-1X	47-16-3-1X	---

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052A (Cont'd)								
301413								
-61	Ford	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-62	Ford	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-63	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-64	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-65	Gradall Co.	Push Type	2	62-518-27-1X	43	63-35-45-1X	63-19-31-1X	63-15-1-1X
-66	Bissinger/Stein	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-67	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-68	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-69	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-70	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-71	DSD	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-72	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-73	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-74	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-75	Diesel Equip.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-76	Bissinger/Stein	Pull Type	1	62-518-32-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-77	Diesel Equip.	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-78	Wich-Tex	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-79	GMC	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-80	Intl. Petroleum	Pull Type	2	62-518-29-1X	80	63-35-34-1X	63-19-36-1X	63-15-1-1X
-81	Blue Bird Body	Push Type	2	62-518-29-1X	56	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-82	DSD	Push Type	2	62-518-27-1X	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-83	Volvo GM	Pull Clutch	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-84	DSD	Push Type	—	—	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-85	Service	Pull Type	2	62-518-29-1X	15A	63-35-57-1X	63-19-36-1X	63-15-1-1X
-86	Cooper Mfg.	Pull Type	1	62-518-32-1X	59	63-35-34-1X	63-19-36-1X	63-15-1-1X
-87	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-88	Trenco-Jetco	Pull Type	1	62-518-32-1X	59	63-35-34-1X	63-19-36-1X	63-15-1-1X
-89	DSD	Pull Type	—	—	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-90	DSD	Pull Type	—	—	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-91	FWD Corp	Pull Type	2	62-518-29-1X	91	63-35-34-1X	63-19-36-1X	63-15-1-1X
-92	GMC	Push Type	1	62-518-32-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-93	GMC	Push Type	2	62-518-29-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-94	Ford	Push Type	2	62-518-29-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-95	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-96	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-97	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-98	Pierce Mfg.	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-99	Gillig Corp.	Pull Type	2	62-518-29-1X	91	63-35-34-1X	63-19-36-1X	63-15-1-1X
-100	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X

◀ Includes 97-454-2-1X consisting of (1) 97-454-2 Speedo Sleeve and (1) 97-463-34 Seal

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052A (Cont'd)							
301413							
-61	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-62	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-63	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-64	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-65	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-66	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	—	47-16-8-2X
-67	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-68	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-69	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-70	63-19-33-2X	—	—	—	63-16-3-2X	—	—
-71	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-1-1X	—	47-16-8-2X
-72	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-73	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-74	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-75	63-19-6-2X	—	—	—	63-16-1-1X	47-16-3-1X	—
-76	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	—	47-16-8-2X
-77	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	47-16-3-1X	—
-78	63-19-6-2X	—	—	—	63-16-1-1X	47-16-3-1X	—
-79	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-80	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	47-16-3-1X	—
-81	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—
-82	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	—	—
-83	63-19-6-2X	62-452-3	—	—	63-16-1-1X	—	—
-84	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-85	63-19-6-2X	53-452-4	53-453-2	6-4-2361	63-16-1-1X	—	47-16-8-3X
-86	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—
-87	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-88	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	47-16-5-22X	—
-89	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-90	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-91	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-92	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-93	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-94	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-95	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-96	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-97	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-98	63-19-6-2X	62-452-9	62-453-8	6-4-2361	63-16-1-1X	—	—
-99	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	—
-100	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052A (Cont'd)								
301413								
-101	GMC	Push Type	2	62-518-31-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-102	DWT	Push Type	2	62-518-30-1X	22	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-103	Cummins-China	Pull Type	2	62-518-29-1X	93	63-35-34-1X	63-19-36-1X	63-15-1-1X
-104	Blue Bird Body	Pull Type	2	62-518-29-1X	78A	63-35-34-1X	63-19-36-1X	63-15-1-1X
Model CM6052B								
301414								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-2	Navistar	Push Type	—	—	—	63-35-48-1X	63-19-22-1X	63-15-1-1X
-3 thru -9	Never Released for Production							
-10	DSD	Pull Type	1	62-518-32-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-11	Tidd-Todd Ltd.	Pull Type	1	62-518-32-1X	90	63-35-34-1X	63-19-36-1X	63-15-1-1X
-12§	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-13	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-34-1X	63-19-36-1X	63-15-1-1X
-14	Never Released for Production							
-15	Bombardier Inc.	Push Type	2	62-518-27-1X	39	63-35-45-1X	63-19-31-1X	63-15-1-1X
-16	DSD	Pull Type	2	62-518-29-1X	94	63-35-34-1X	63-19-36-1X	63-15-1-1X
-17§	DSD	Push Type	—	—	—	63-35-45-1X	63-19-31-1X	63-15-1-1X
-18§	DSD	Push Type	—	—	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-19	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-20	Can. Foremost	Push Type	2	62-518-27-1X	45	63-35-45-1X	63-19-31-1X	63-15-1-1X
-21	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-22	GMC	Push Type	—	—	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-23	Mack	Pull Type	1	62-518-32-1X	46A	63-35-34-1X	63-19-36-1X	63-15-1-1X
-24	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-25	DWT	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-26	DWT	Push Type	2	62-518-27-1X	57	63-35-45-1X	63-19-31-1X	63-15-1-1X
-27	FWD Corp.	Push Type	2	62-518-27-1X	45	63-35-45-1X	63-19-31-1X	63-15-1-1X
-28	FWD Corp.	Push Type	2	62-518-27-1X	45	63-35-45-1X	63-19-31-1X	63-15-1-1X
-29	Never Released for Production							
-30	Mack	Pull Type	2	62-518-36-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-31	Kenworth	Pull Type	1	62-518-32-1X	64	63-35-34-1X	63-19-36-1X	63-15-1-1X
-32	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-33	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-34	DWT	Push Type	2	62-518-29-1X	44	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-35	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-36	Gillig Corp.	Pull Type	1	62-518-32-1X	68	63-35-34-1X	63-19-36-1X	63-15-1-1X
-37	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-38	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-39★	Thos. Built Buss	Pull Type	2	62-518-29-1X	75	63-35-34-1X	63-19-36-1X	63-15-1-1X
-40	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-34-1X	63-19-36-1X	63-15-1-1X
-41	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X

§ Short Box

★ Includes 313263X Neutral Start Switch Acuator Kit

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052A (Cont'd)							
301413							
-101	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-102	63-19-6-2X	62-452-3	62-453-5	4-1-3781	63-16-1-1X	—	47-16-9-3X
-103	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-1-1X	47-16-5-22X	—
-104	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-2X	—	—
Model CM6052B							
301414							
-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-3 thru -9	Never Released for Production						
-10	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	47-16-3-1X	—
-11	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-12	63-19-6-2X	—	—	—	—	—	—
-13	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	47-16-8-2X
-14	Never Released for Production						
-15	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-2X
-16	63-19-6-2X	62-452-3	62-453-5	—	63-16-3-1X	47-16-3-1X	—
-17	63-19-6-2X	—	—	—	—	—	—
-18	63-19-6-2X	—	—	—	—	—	—
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	62-452-2	62-452-1	4-1-3781	63-16-3-1X	—	47-16-8-2X
-21	63-19-37-2X	—	—	—	63-16-9-1X	—	—
-22	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-23	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	47-16-5-9X	—
-24	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-25	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	47-16-3-1X	—
-26	63-19-6-2X	62-452-3	62-453-5	4-1-3781	63-16-3-1X	47-16-3-1X	—
-27	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-28	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-29	Never Released for Production						
-30	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-31	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	47-16-3-1X	—
-32	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-33	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-34	63-19-6-2X	62-452-3	63-453-4	—	63-16-3-1X	—	47-16-8-2X
-35	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-36	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-5X
-37	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-38	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-39	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-9-2X
-40	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-3X
-41	63-19-38-1X	63-452-2	63-453-1	6-4-3831	63-16-1-1X	—	—

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052B (Cont'd)								
301414								
-42	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-43	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-44	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-45	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-46	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-47	Simon-Duplex	Pull Type	2	62-518-29-1X	84	63-35-34-1X	63-19-36-1X	63-15-1-1X
-48	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-49	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-50	Spicer U.K.	Push Type	1	62-518-32-1X	112A	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-51	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-52	DWT	Pull Type	2	62-518-27-1X	15B	63-35-45-1X	63-19-36-1X	63-15-1-1X
-53▶	Capitol Trencher	Push Type	—	—	—	63-35-38-1X	63-19-20-1X	63-15-11-1X
-54	Osterlund Corp.	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-55	Blue Bird Body	Push Type	2	62-518-29-1X	56	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-56★	Thos. Built Buss	Pull Type	2	62-518-29-1X	75	63-35-34-1X	63-19-36-1X	63-15-1-1X
-57	Service	Push Type	2	62-518-29-1X	39	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-58	Service	Push Type	2	62-518-29-1X	39	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-59	DSD	Push Type	—	—	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-60	Gradall Co.	Push Type	2	62-518-27-1X	43	63-35-45-1X	63-19-31-1X	63-15-1-1X
-61	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-62	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-63	Gradall Co.	Pull Type	2	62-518-29-1X	90	63-35-57-1X	63-19-36-1X	63-15-1-1X
-64■	Cummins-China	Pull Type	2	62-518-29-1X	93	63-35-34-1X	63-19-36-1X	63-15-1-1X
-65★	Thos. Built Buss	Push Type	2	62-518-29-1X	35A	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-66◀	TSP	Pull Type	2	62-518-29-1X	90	63-35-57-1X	63-19-36-1X	63-15-1-1X
-67◀	TSP	Pull Type	2	62-518-29-1X	90	63-35-57-1X	63-19-36-1X	63-15-1-1X

Model CM6052C

301415

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-2	Never Released for Production							
-3	Navistar	Pull Type	—	—	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-4	Never Released for Production							
-5	Never Released for Production							
-6	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-7	GMC	Push Type	2	312098X	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-8	GMC	Pull Type	2	62-518-31-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-9	Never Released for Production							
-10	Never Released for Production							

- ★ Includes 313263X Neutral Start Switch Acuator Kit
- Unit includes 3918-107 Independent Remote Control
- ◀ Includes 97-454-2-1X consisting of (1) 97-454-2 Speedo Sleeve and (1) 97-463-34 Seal
- ▶ Unit is less Synchronizers

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (Incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052B (Cont'd)							
301414							
-42	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-43	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-44	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-45	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-46	63-19-33-2X	—	—	—	63-16-3-2X	—	—
-47	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	—	—
-48	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-49	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-50	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-51	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-52	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-1-1X	47-16-3-1X	—
-53	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-54	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	47-16-3-1X	—
-55	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—
-56	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-57	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	—	—
-58	63-19-6-2X	62-452-3	62-453-4	5-4-1661	63-16-1-1X	—	—
-59	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-60	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-61	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-62	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-63	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-64	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-1-1X	—	47-16-8-3X
-65	63-19-42-2X	63-452-4	—	5-4-1661	63-16-1-1X	—	—
-66	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-3-1X	47-16-5-22X	—
-67	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	47-16-5-22X	—

Model CM6052C
301415

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	Never Released for Production						
-3	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-4	Never Released for Production						
-5	Never Released for Production						
-6	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-7	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-8	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-9	Never Released for Production						
-10	Never Released for Production						

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6052C (Cont'd)								
301415								
-11 ■	Omnibus	Pull Type	2	62-518-29-1X	90	63-35-46-1X	63-19-36-1X	63-15-1-1X
-12	Never Released for Production							
-13	Volvo GM	Push Type	2	62-518-29-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-14	Western Star	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-15§	GMC	Pull Type	—	—	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-16§	GMC	Pull Type	—	—	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-17§	Volvo GM	Pull Type	—	—	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-18	Mack	Pull Type	1	62-518-32-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-19	Never Released for Production							
-20	Never Released for Production							
-21	DSD	Pull Type	1	62-518-32-1X	84	63-35-46-1X	63-19-36-1X	63-15-1-1X
-22	Navistar	Pull Type	1	62-518-32-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-23	Never Released for Production							
-24§	DSD	Push Type	—	—	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-25	DSD	Push Type	—	—	—	63-35-39-1X	63-19-21-1X	63-15-1-1X
-26	Navistar	Push Type	2	73-518-3	—	63-35-49-1X	63-19-22-1X	63-15-1-1X
-27	GMC	Push Type	—	—	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-28	GMC	Push Type	2	312098X	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-29	DSD	Push Type	2	62-518-29-1X	43	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-30	Never Released for Production							
-31	Geo. Space Co.	Pull Type	1	62-518-32-1X	90	63-35-46-1X	63-19-36-1X	63-15-1-1X
-32	Never Released for Production							
-33	Navistar	Pull Type	2	62-518-29-1X	—	63-35-56-1X	63-19-36-1X	63-15-1-1X
-34	Navistar	Pull Type	2	62-518-29-1X	—	63-35-56-1X	63-19-36-1X	63-15-1-1X
-35	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-36	Navistar	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-37	GMC	Pull Type	2	62-518-31-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-38	Never Released for Production							
-39	Ford	Push Type	—	—	—	63-35-40-1X	63-19-20-1X	63-15-11-1X
-40	Ford	Push Type	—	—	—	63-35-40-1X	63-19-20-1X	63-15-11-1X
-41	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-42	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-43	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-44	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-45	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-46	Ford	Pull Type	2	62-518-30-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-47	Never Released for Production							
-48	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-49	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-50	GMC	Push Type	2	62-518-29-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X

§ Short Box

■ Unit includes 3918-6 Independent Remote Control

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6052C (Cont'd)							
301415							
-11	63-19-27-2X	62-452-2	62-452-1	6-4-2361	63-16-1-1X	—	47-16-8-2X
-12	Never Released for Production						
-13	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-14	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-15	63-19-6-2X	—	—	—	—	—	—
-16	63-19-6-2X	—	—	—	—	—	—
-17	63-19-6-2X	—	—	—	—	—	—
-18	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-19	Never Released for Production						
-20	Never Released for Production						
-21	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—
-22	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-23	Never Released for Production						
-24	63-19-6-2X	—	—	—	—	—	—
-25	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-26	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-27	63-19-6-2X	—	—	—	63-16-9-1X	—	—
-28	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-29	63-19-6-2X	—	—	6-1-2221	63-16-1-1X	47-16-3-1X	—
-30	Never Released for Production						
-31	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-32	Never Released for Production						
-33	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-34	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-35	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-36	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-37	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-38	Never Released for Production						
-39	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-40	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-41	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-42	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-43	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-44	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-45	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-46	63-19-33-2X	—	—	—	63-16-3-2X	—	—
-47	Never Released for Production						
-48	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-49	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-50	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			

Model CM6052C (Cont'd)

301415

-51	GMC	Push Type	2	312098X	—	63-35-52-1X	63-19-30-2-1X	63-15-1-1X
-52	Diesel Equip.	Pull Type	2	62-518-29-1X	84	63-35-46-1X	63-19-36-1X	63-15-1-1X
-53	Ford	Push Type	2	62-518-35-1X	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-54	GMC	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-55	Am. LaFrance	Pull Type	1	62-518-32-1X	96A	63-35-46-1X	63-19-36-1X	63-15-1-1X
-56	DSD	Push Type	—	—	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-57	GMC	Push Type	2	62-158-29-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-58	Ford	Push Type	2	313243	—	63-35-39-1X	63-19-21-1X	63-15-15-1X
-59	Ford	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-15-1X
-60	Never Released for Production							
-61	FWD Corp.	Pull Type	2	62-518-29-1X	91	63-35-46-1X	63-19-36-1X	63-15-1-1X
-62	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-46-1X	63-19-36-1X	63-15-1-1X
-63	GMC	Push Type	2	62-518-31-1X	—	63-35-46-1X	63-19-30-3-1X	63-15-1-1X
-64	Blue Bird	Push Type	2	62-518-92-1X	56	63-35-46-1X	63-19-30-3-1X	63-15-1-1X

Model CM6052D

301416

-1	Never Released for Production							
-2	Navistar	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-3	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-4	Never Released for Production							
-5	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-6	Ford	Pull Type	2	62-518-30-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-7	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-8	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-9	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-10	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-11 thru-15	Never Released for Production							
-16	GMC	Push Type	2	312098X	—	63-35-47-1X	63-19-30-2-1X	63-15-1-1X
-17 thru-18	Never Released for Production							
-19	GMC	Push Type	2	62-518-29-1X	—	63-35-34-1X	63-19-30-3-1X	63-15-1-1X
-20	GMC	Pull Type	2	62-518-31-1X	—	63-35-34-1X	63-19-36-1X	63-15-1-1X
-21	Ford	Push Type	2	313243	—	63-35-37-1X	63-19-21-1X	63-15-15-1X
-22	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-23	Ford	Pull Type	2	62-518-29-1X	—	63-35-34-1X	63-19-36-1X	63-15-15-1X
-24	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X
-25	Navistar	Pull Type	2	62-518-29-1X	—	63-35-57-1X	63-19-36-1X	63-15-1-1X

Model CM6252B

301417

-1	Service	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-2	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-3 **	Gillig Corp.	Pull Type	2	62-518-29-1X	91	63-35-36-1X	63-19-36-1X	63-15-1-1X
-4	Never Released for Production							
-5	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X

** Unit has Special Synchronizers

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15

Model CM6052C (Cont'd)
301415

-51	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-52	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-53	63-19-38-1X	—	—	—	63-16-3-2X	—	—
-54	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-55	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-56	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-57	63-19-37-2X	62-452-9	—	—	63-16-9-1X	—	—
-58	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-59	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-60	Never Released for Production						
-61	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-62	63-19-6-2X	62-452-3	—	—	63-16-1-1X	—	—
-63	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-64	63-19-6-2X	62-452-3	62-453-4	—	63-16-1-1X	—	—

Model CM6052D
301416

-1	Never Released for Production						
-2	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-3	63-19-10-2X	63-452-1	—	—	63-16-1-2X	—	—
-4	Never Released for Production						
-5	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-6	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-7	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-8	63-19-33-2X	—	—	—	63-16-1-1X	—	—
-9	63-19-8-2X	63-452-1	—	—	63-16-1-2X	—	—
-10	63-19-32-2X	—	—	—	63-16-1-1X	—	—
-11 thru-15	Never Released for Production						
-16	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-17 thru-18	Never Released for Production						
-19	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-20	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-21	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-22	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-23	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-24	63-19-42-2X	63-452-4	—	—	63-16-1-2X	—	—
-25	63-19-40-2X	63-452-4	—	—	63-16-1-2X	—	—

Model CM6252B
301417

-1	63-19-6-2X	62-452-3	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	—	—	—	63-16-3-1X	—	—
-3	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X
-4	Never Released for Production						
-5	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	46-16-8-2X

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6252B (Cont'd)								
301417								
-6	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-7*	Amer. Hoist	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-8	Never Released for Production							
-9	Badger Equip.	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-10	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-11	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-12	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-13	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-14	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-15	FWD Corp.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-16	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-36-1X	63-19-36-1X	63-15-1-1X
-17	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-18	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-19	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-20	Crown Coach	Pull Type	1	62-518-32-1X	86	63-35-36-1X	63-19-36-1X	63-15-1-1X
-21§	DSD	Push Type	—	—	—	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-22■	Australia	Pull Type	1	62-518-32-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-23	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-24	DSD	Pull Type	1	62-518-32-1X	94	63-35-36-1X	63-19-36-1X	63-15-1-1X
-25	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-26	Pemberton Fab.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-27	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-28	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-29	Volvo GM	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-30**	Gillig Corp.	Pull Type	2	62-518-29-1X	91	63-35-36-1X	63-19-36-1X	63-15-1-1X
-31	Mack	Pull Type	1	62-518-32-1X	46A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-32	Pemberton Fab.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-33	Service	Push Type	1	62-518-32-1X	114A	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-34■	Ontario Bus	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-35**	Peter Pirsch	Pull Type	2	62-518-29-1X	83	63-35-36-1X	63-19-36-1X	63-15-1-1X
-36	Ford	Pull Type	2	62-518-30-1X	—	63-35-36-1X	63-19-36-1X	63-15-15-1X
-37*	Amer. Hoist	Pull Type	—	—	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-38	Spicer U.K.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-39**	Gillig Corp.	Pull Type	2	62-518-29-1X	91A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-40**	Gillig Corp.	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-41	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-42*	Amer. Hoist	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-43*	Amer. Hoist	Pull Type	1	62-518-32-1X	59	63-35-36-1X	63-19-36-1X	63-15-1-1X
-44	Trencor-Jetco	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X

* Unit is less Synchronizers with 5th Speed Blocked out.

** Unit has Special Synchronizers

§ Short Box

■ Unit includes Independent Remote Control. 3918-107 on 301417-22 and 3918-68 on 301417-34

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6252B (Cont'd)							
301417							
-6	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-7	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	47-16-8-2X
-8	Never Released for Production						
-9	63-19-6-2X	62-452-3	62-453-4	—	63-16-3-1X	—	47-16-8-2X
-10	63-19-27-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-4X
-11	63-19-27-2X	—	—	6-1-2221	63-16-1-1X	—	47-16-8-4X
-12	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-3-1X	—	47-16-8-2X
-13	63-19-6-2X	62-452-3	62-453-4	5-1-3141	63-16-3-1X	—	47-16-8-2X
-14	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-15	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-16	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	47-16-8-2X
-17	63-19-27-2X	—	—	5-4-1661	63-16-3-2X	47-16-5-9X	—
-18	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-2X
-19	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	47-16-5-9X	—
-20	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	311656-11X
-21	63-19-6-2X	—	—	—	—	—	—
-22	63-19-6-2X	62-452-3	62-453-5	6-4-2361	63-16-1-1X	—	47-16-8-2X
-23	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-4X
-24	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-25	63-19-27-2X	—	—	6-4-2361	63-16-1-1X	—	47-16-8-4X
-26	63-19-6-2X	—	—	5-1-3141	63-16-3-1X	—	47-16-8-2X
-27	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-28	63-19-27-2X	—	—	6-4-2361	63-16-3-2X	—	47-16-8-2X
-29	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-30	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-10-4X
-31	63-19-27-2X	—	—	5-4-1661	63-16-3-2X	—	47-16-8-2X
-32	63-19-6-2X	62-452-13	62-453-10	6-1-2221	63-16-3-1X	—	47-16-8-2X
-33	63-19-27-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-9-3X
-34	63-19-6-2X	62-452-3	62-453-5	5-1-3141	63-16-3-1X	—	47-16-9-3X
-35	63-19-27-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-3X
-36	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-37	63-19-27-2X	—	—	5-1-3141	63-16-9-2X	47-16-3-25X	—
-38	63-19-6-2X	62-452-13	62-453-10	6-1-2221	63-16-1-1X	—	47-16-8-3X
-39	63-19-6-2X	—	—	5-1-3141	63-16-1-1X	—	47-16-8-3X
-40	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-41	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	—
-42	63-19-27-2X	—	—	5-1-3141	63-16-3-4X	—	—
-43	63-19-27-2X	—	—	5-1-3141	63-16-9-2X	47-16-3-25X	—
-44	63-19-6-2X	—	—	6-1-2221	63-16-1-4X	—	—

MODEL CM60

SPICER®



T210-CM60

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Case Assembly G-1
			S A E	Assembly No.	Rel. Code Pages 18-19			
Model CM6253B								
301418								
-1	Service	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-2	Ward LaFrance	Push Type	1	62-518-32-1X	46	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-3	Am. LaFrance	Push Type	1	62-518-32-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-4	Hendrickson	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-5	FWD Corp.	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-6	FWD Corp.	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-7	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-8	Peter Pirsch	Pull Type	2	62-518-29-1X	83	63-35-36-1X	63-19-36-1X	63-15-1-1X
-9	DSD	Pull Type	2	62-518-29-1X	92A	63-35-36-1X	63-19-36-1X	63-15-1-1X
-10	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-11	Hahn Motors	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-12	Never Released for Production							
-13	Service	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-14	Never Released for Production							
-15§	DSD	Push Type	—	—	—	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-16	Ward LaFrance	Pull Type	1	62-518-32-1X	94	63-35-36-1X	63-19-36-1X	63-15-1-1X
-17	Gradall Co.	Pull Type	2	62-518-29-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-18	Gradall Co.	Push Type	2	62-518-29-1X	43	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-19	Gradall Co.	Push Type	2	62-518-29-1X	43	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-20	GMC	Pull Type	2	62-518-31-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-21■	GMC	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-1-1X
-22	Koehring Crane	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-23	Am. LaFrance	Push Type	2	62-518-29-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-24	Spartan Motors	Pull Type	2	62-518-29-1X	88	63-35-36-1X	63-19-36-1X	63-15-1-1X
-25★	Koehring Crane	Push Type	2	62-518-29-1X	39	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-26	DWT	Pull Type	2	62-518-29-1X	84	63-35-36-1X	63-19-36-1X	63-15-1-1X
-27	Peter Pirsch	Pull Type	2	62-518-29-1X	83	63-35-36-1X	63-19-36-1X	63-15-1-1X
-28	W.H. Mfg. Co.	Push Type	2	62-518-29-1X	113	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-29	Hahn Motors	Pull Type	1	62-518-32-1X	90	63-35-36-1X	63-19-36-1X	63-15-1-1X
-30	Gradall Co.	Pull Type	2	62-518-29-1X	92B	63-35-36-1X	63-19-36-1X	63-15-1-1X
-31	Ford	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-15-1X
-32	Ford	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-15-1X
-33	Ford	Pull Type	2	62-518-29-1X	—	63-35-36-1X	63-19-36-1X	63-15-15-1X
-34◀	Cummins Amer.	Push Type	2	62-518-29-1X	43	63-35-36-1X	63-19-30-3-1X	63-15-1-1X
-35◀	Cummins Amer.	Pull Type	2	62-518-29-1X	92B	63-35-36-1X	63-19-36-1X	63-15-1-1X
-36◀	DWT	Push Type	2	62-518-29-1X	43	63-35-36-1X	63-19-30-3-1X	63-15-1-1X

§ Short Box

■ Unit includes 3918-68 Independent Remote Control

★ Unit includes 313263X Neutral Start Switch Actuator Kit

◀ Unit includes 97-454-2-1X consisting of (1) 97-454-2 Speedo Sleeve and (1) 97-463-34 Seal

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL CM60

TABULATED BILLS OF MATERIAL

T210-CM60

Tab No.	Mainshaft Rear Bearing Cap Assembly H-1 (incl. Bushing, Seal)	SPEEDOMETER		End Yoke or Companion Flange Page 16	SHIFTER		
		Drive Gear or Signal Gear B-24	Driven Gear H-7		Housing Ass'y Pages 12-13	Lever & Dome Ass'y Page 17	Remote Control Pages 14-15
Model CM6253B							
301418							
-1	63-19-6-2X	62-452-2	62-453-4	6-4-2361	63-16-1-1X	—	—
-2	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-3	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-4	63-19-6-2X	62-452-2	—	—	63-16-1-1X	—	47-16-8-2X
-5	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-6	63-19-6-2X	—	—	—	63-16-1-1X	—	—
-7	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	47-16-8-2X
-8	63-19-27-2X	62-452-3	62-453-3	6-1-2221	63-16-3-1X	—	47-16-8-3X
-9	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-10	63-19-6-2X	62-452-2	62-452-1	5-1-3141	63-16-3-1X	—	47-16-8-2X
-11	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-3-1X	—	47-16-8-2X
-12	Never Released for Production						
-13	63-19-6-2X	62-452-3	62-453-4	6-1-2221	63-16-1-1X	—	47-16-8-2X
-14	Never Released for Production						
-15	63-19-6-2X	—	—	—	—	—	—
-16	63-19-6-2X	62-452-9	62-453-8	6-1-2221	63-16-3-1X	—	47-16-8-2X
-17	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-18	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	47-16-8-3X
-19	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-20	63-19-6-2X	62-452-9	—	—	63-16-9-1X	—	—
-21	63-19-6-2X	62-452-9	62-453-8	6-4-2361	63-16-1-1X	—	47-16-8-3X
-22	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-23	63-19-6-2X	—	—	—	63-16-3-1X	—	47-16-8-2X
-24	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-1-1X	—	47-16-8-2X
-25	63-19-6-2X	—	—	—	63-16-1-1X	—	47-16-8-2X
-26	63-19-6-2X	62-452-3	62-453-5	5-4-1661	63-16-1-1X	47-16-3-1X	—
-27	63-19-27-2X	62-452-3	62-453-3	6-1-2221	63-16-3-1X	—	—
-28	63-19-6-2X	—	—	4-1-3781	63-16-3-1X	47-16-3-1X	—
-29	63-19-6-2X	62-452-3	62-453-5	6-1-2221	63-16-3-1X	—	—
-30	63-19-6-2X	—	—	5-4-1661	63-16-1-1X	—	—
-31	63-19-38-1X	—	—	—	63-16-1-1X	—	—
-32	63-19-38-1X	63-452-3	—	5-4-7041-1	63-16-1-1X	—	—
-33	63-19-38-1X	63-452-3	—	6-4-3831-1	63-16-1-1X	—	—
-34	63-19-6-2X	62-452-3	62-453-4	4-1-3781	63-16-1-1X	—	—
-35	63-19-6-2X	62-452-3	62-453-4	4-1-3781	63-16-1-1X	47-16-3-1X	—
-36	63-19-6-2X	62-452-3	62-453-5	4-1-3781	63-16-1-1X	—	47-16-8-2X

For parts or service call us
Pro Gear & Transmission, Inc.



1 (877) 776-4600

(407) 872-1901

parts@eprogear.com

906 W. Gore St.

Orlando, FL 32805

