

SPICER®



WEATHERLY INDEX 084

T210-1372

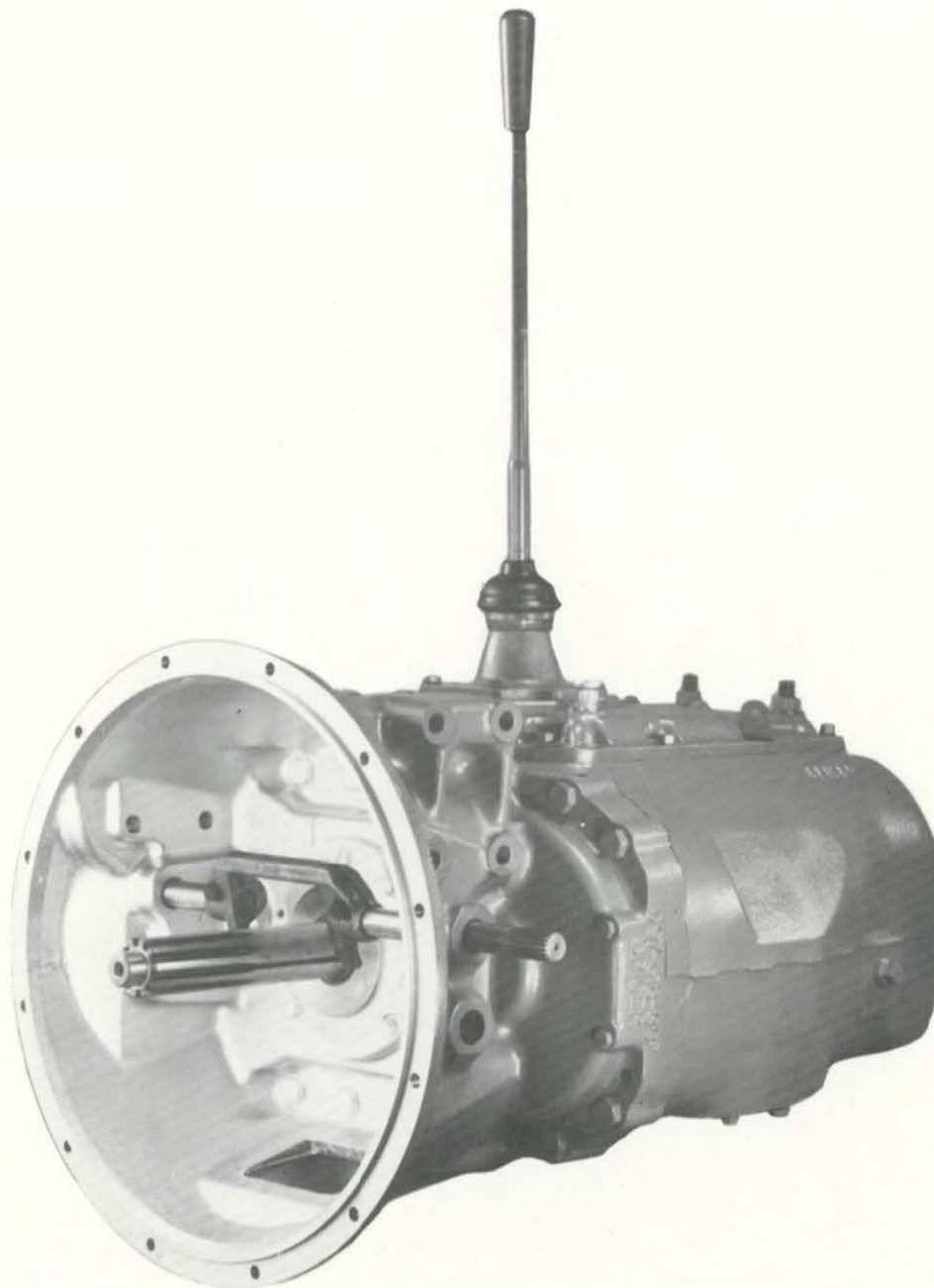
August 1988

Supersedes T210-SST-7

Dated March 1982

1372 Series

Parts List



1372 Series Transmission

For parts or service call us
Pro Gear & Transmission, Inc.



1 (877) 776-4600

(407) 872-1901

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906 W. Gore St.

Orlando, FL 32805





MODEL 1372

CONTENTS, RATIO TABLE and IDENTIFICATION

T210-1372

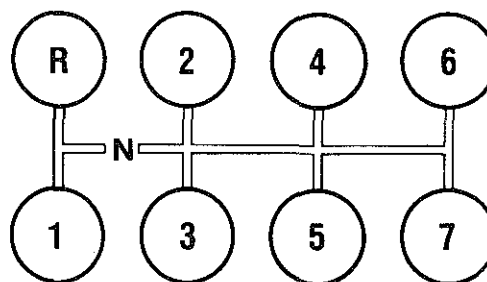
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RATIO TABLE

SPEED	MODELS	
	1372-A	1372-B
1st	10.13	12.266
2nd	5.99	7.000
3rd	3.56	4.133
4th	2.57	2.541
5th	1.84	1.840
6th	1.33	1.335
7th	1.00	1.000
Rev.	10.13	12.266

SHIFT PATTERN



IDENTIFICATION

The Name Plate (NP-96) affixed to the RIGHT side of the Transmission is stamped with information:

SERIAL

B/M No. MODEL

In requesting more information on these transmissions, furnish the B/M No. and the Serial Number.

Abbreviations used in this parts list include:

N.S. — Not Shown
N.S.S. — Not Sold Separately
N.R. — Not Required
A.R. — As Required

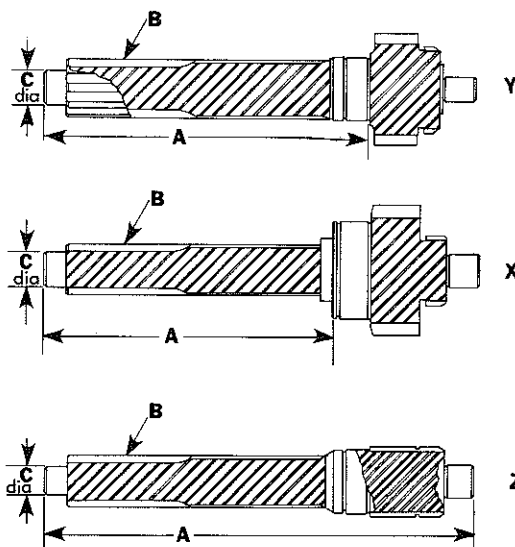
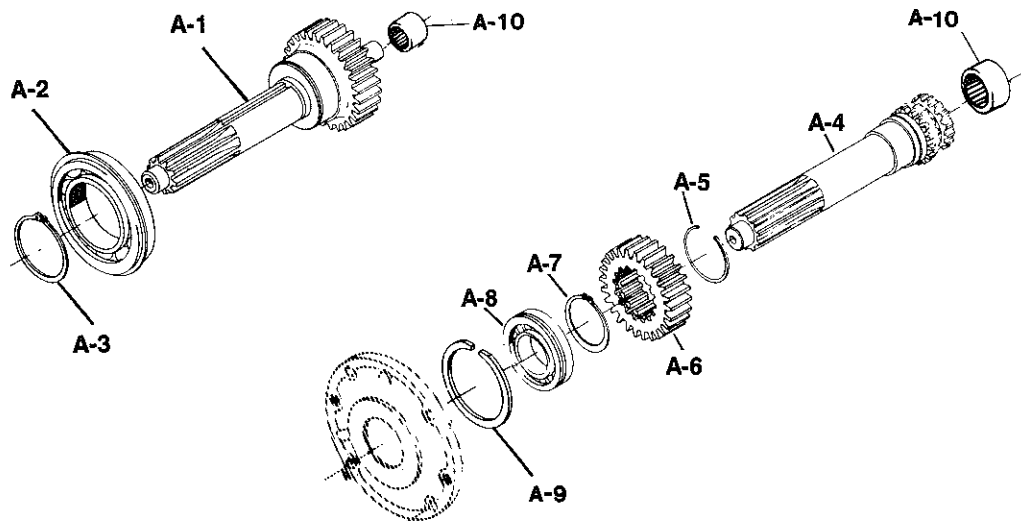
MODEL 1372

GEARS and RELATED PARTS

SPICER®



T210-1372



DRIVE GEAR TABLE

A Length	B Spline Dia. Teeth	C Pilot Size	SAE No.	Drive Gear Part No.	Service With	Sketch
9.994"	2.000"-10	1.1800"	306	97-35-30	97-35-30	X
9.994"	1.750"-10	1.1800"	306	97-35-55	97-35-55	X
9.994"	1.750"-10	.9834"	205	97-35-78	97-35-78	X
14.875"	2.000"-10	1.1800"	306	97-35-82	97-35-82-1X*	Z
14.875"	1.750"-10	1.1800"	306	97-35-86	97-35-86-1X*	Z
14.875"	1.750"-10	.9834"	205	97-35-87	97-35-87-1X*	Z
11.312"	2.000"-10	1.1800"	306	97-35-88	97-35-88	Y
11.312"	1.750"-10	1.1800"	306	97-35-90	97-35-90	Y
11.312"	1.750"-10	.9834"	205	97-35-91	97-35-91	Y

*Includes (1) Ea. Snap Rings 97-381-4 and 97-381-42

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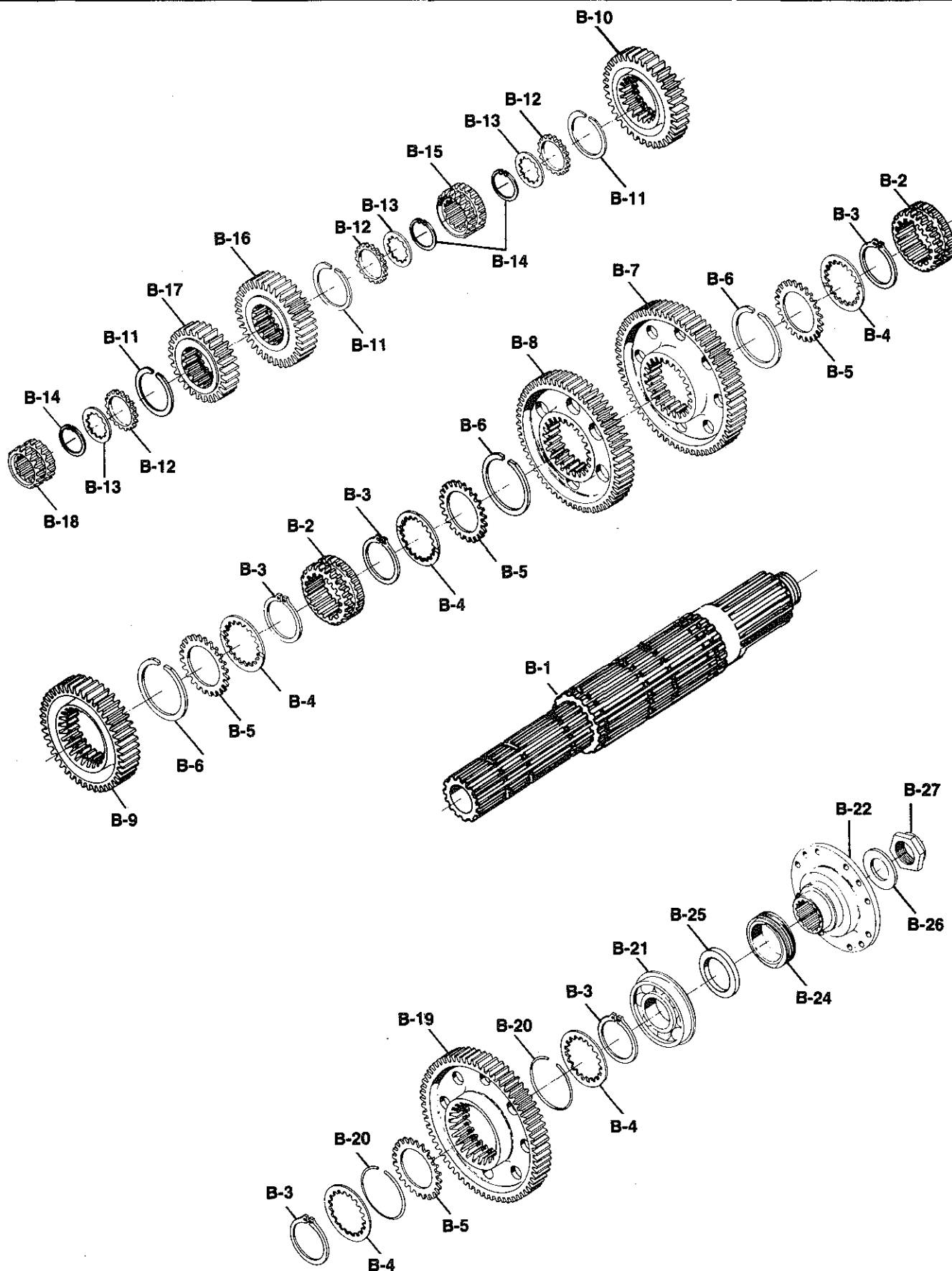
SPICER®**MODEL 1372****GEARS and RELATED PARTS****T210-1372**

Ref. No.	Part Number	Part Description	Qty.
		Drive Gear Group (See Tab Bills For Applicable Drive Gear)	
A-1	97-35-30	Drive Gear 2.00"10 #306 Pilot (For 301271 Base B/M)	1
	97-35-55	Drive Gear 1.750"10 #306 Pilot (For 301271 Base B/M)	1
	97-35-78	Drive Gear 1.750"10 #205 Pilot (For 301271 Base B/M)	1
	97-35-88	Drive Gear 2.00"10 #306 Pilot (301325 & 301405 Base B/M)	1
	97-35-90	Drive Gear 1.750"10 #306 Pilot (For 301325 & 301405 Base B/M)	1
	97-35-91	Drive Gear 1.750"10 #205 Pilot (For 301325 & 301405 Base B/M)	1
A-2	550924	Bearing (For 301271 Base B/M)	1
or	550944	Bearing (For 301325 Base B/M)	1
A-3	97-381-6	Snap Ring (For 550924 Bearing)	1
A-4	97-35-82-1X*	Input Shaft 2.00"10 #306 Pilot (For 301398 Base B/M)	1
	97-35-86-1X*	Input Shaft 1.75097-35-1-0 #306 Pilot (For 301398 Base B/M)	1
	97-35-87-1X*	Input Shaft 1.75097-35-1-0 #205 Pilot (For 301398 Base B/M)	1
A-5	97-381-4	Snap Ring (For Retaining 97-35-84 Gear)	1
A-6	97-35-84-1X*	Gear—mainshaft drive (28T) (For All 301398 B/M's)	1
A-7	97-381-42	Snap Ring (For 550992 Bearing)	1
A-8	550992	Bearing (for 301398 & 301405 Base B/M)	1
A-9	97-381-41	Snap Ring—drive gear bearing cap (For 301398 & 301405 Base B/M)	1
A-10	550889	Bearing—pocket roller (For Model 1372A)	1
or	550953	Bearing—pocket (For Model 1372B)	1

*Includes (1) Ea. Snap Ring 97-381-4 and 97-381-42

MODEL 1372

GEARS and RELATED PARTS

SPICER®**T210-1372**

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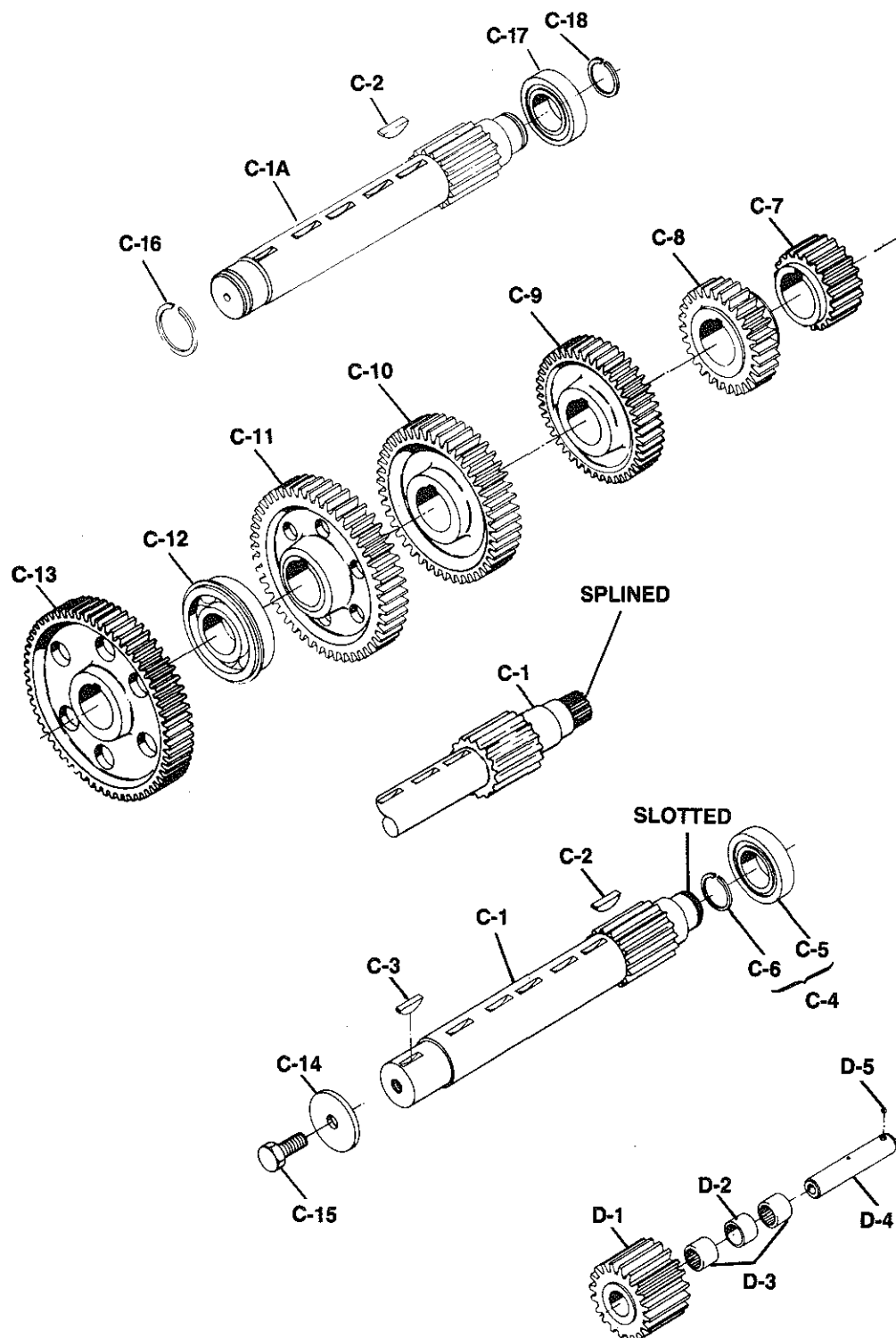
SPICER®**MODEL 1372****GEARS and RELATED PARTS****T210-1372**

Ref. No.	Part Number	Part Description	Qty.
		Mainshaft Group	
B-1	97-362-52	Mainshaft (For 301271 & 301398 Base B/M)	1
or	97-362-56	Mainshaft (For 301325 Base B/M)	1
or	97-362-64	Mainshaft (For 301405 Base B/M)	1
B-2	97-465-24	Clutch Collar—1st & reverse, 2nd & 3rd	2
B-3	98-381-1	Snap Ring—external-large	5
B-4	330869	Thrust Washer—internal-large (18T)	5
B-5	330810	Thrust Washer—external-large (24T)	4
B-6	98-381-2	Snap Ring—internal-large	3
B-7	97-8-113	Gear—1st (64T)	1
B-8	97-8-134	Gear—2nd (58T) (For 301271 & 301398 Base B/M)	1
	97-8-209	Gear—2nd (56T) (For 301325 & 301405 Base B/M)	1
B-9	97-8-136	Gear—3rd (48T) (For 301271 & 301398 Base B/M)	1
	97-8-211	Gear—3rd (46T) (For 301325 & 301405 Base B/M)	1
B-10	97-8-138	Gear—4th (40T) (For 301271 & 301398 Base B/M)	1
	97-8-213	Gear—4th (38T) (For 301325 & 301405 Base B/M)	1
B-11	97-381-1	Snap Ring—internal-small (For 301271 & 301398 Base B/M)	3
	97-381-1	Snap Ring—internal-small (For 301325 & 301405 Base B/M)	2
B-12	330814	Thrust Washer—external-small (20T) (For 301271 & 301398 Base B/M)	3
	330814	Thrust Washer—external-small (20T) (For 301325 & 301405 Base B/M)	2
B-13	330815	Thrust Washer—internal-small (15T) (For 301271 & 301398 Base B/M)	3
	330815	Thrust Washer—internal-small (15T) (For 301325 & 301405 Base B/M)	2
B-14	97-381-4	Snap Ring—external-small (For 301271 & 301398 Base B/M)	3
	97-381-4	Snap Ring—external-small (For 301325 & 301405 Base B/M)	2
B-15	97-465-21	Clutch Collar—4th & 5th	1
B-16	97-8-140	Gear—5th (34T) (For 301271 & 301398 Base B/M)	1
	97-8-215	Gear—5th (32T) (For 301325 & 301425 Base B/M)	1
B-17	97-8-164	Gear—6th (24T) (For 301271 & 301398 Base B/M)	1
	97-8-217	Gear—6th (26T) (For 301325 & 301405 Base B/M)	1
B-18	97-465-33	Clutch Collar—6th & 7th (For 301271 & 301398 Base B/M)	1
	97-465-46	Clutch Collar—6th & 7th (For 301325 & 301405 Base B/M)	1
B-19	97-8-182	Gear—reverse (64T)	1
B-20	97-381-32	Snap Ring—internal-large	2
B-21	550925	Bearing—rear	1
B-22	See Tab Bills	Flange or End Yoke—U-joint (See Chart Page 26)	1
B-24	See Tab Bills	Speedometer Drive Gear	1
or	97-37-7	Spacer (Used in Place of Speedometer Gear)	1
B-25	97-37-17	Bearing Spacer	1
B-26	330734	Flat Washer	1
B-27	545065	Nut—1¾"-16 self locking	1
N.S.	See Tab Bills	Clutch Brake Assembly	1
N.S.—Not Shown			

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL 1372

GEARS and RELATED PARTS



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SPICER®**MODEL 1372****GEARS and RELATED PARTS****T210-1372**

Ref. No.	Part Number	Part Description	Qty.
		Countershaft Group	
C-1		Countershaft	2
	97-30-70	(15T)-Splined for P.T.O.—(Standard Location Right Side) (For 301271 & 301325 Base B/M)	
	97-30-71	(15T)-Slotted For Pump—(Standard Location Left Side) (For 301271 & 301325 Base B/M)	
C-1A	97-30-74	(15T)-Splined for P.T.O.—(Standard Location Right Side) (For 301398 & 301405 Base B/M)	
	97-30-75	(15T)-Slotted for Pump—(Standard Location Left Side) (For 301398 & 301405 Base B/M)	
C-2	500010-8	Woodruff Key #29 (For 97-30-70, 97-30-71)	10
		(For 97-30-74, 97-30-75)	12
C-3	500010-4	Woodruff Key #129 (For 97-30-70, 97-30-71)	2
		(For 97-30-74, 97-30-75)	0
C-4	313407-1X	Bearing and Backing Ring Kit	1
C-5	500959	Bearing—rear	2
C-6	97-381-4	Backing Ring—rear bearing (Not Required after S/N-J840523002)	2
C-7	97-196-92	Gear—2nd (23T) (For 301271 & 301398 Base B/M)	2
	97-196-154	Gear—2nd (23T) (For 301325 & 301405 Base B/M)	2
C-8	97-196-19	Gear—3rd (32T) (For 301271 & 301398 Base B/M)	2
	97-196-32	Gear—3rd (32T) (For 301325 & 301405 Base B/M)	2
C-9	97-196-95	Gear—4th (37T) (For 301271 & 301398 Base B/M)	2
	97-196-156	Gear—4th (43T) (For 301325 & 301405 Base B/M)	2
C-10	97-196-109	Gear—5th (44T) (For 301271 & 301398 Base B/M)	2
	97-196-158	Gear—5th (50T) (For 301325 & 301405 Base B/M)	2
C-11	97-196-110	Gear—6th & P.T.O. Drive (43T) (For 301271 & 301398 Base B/M) .	2
	97-196-160	Gear—6th & P.T.O. Drive (56T) (For 301325 & 301405 Base B/M) .	2
C-12	550031	Bearing	2
C-13	97-1-29	Drive Gear (57T) (For 301271 Base B/M)	2
	97-1-50	Drive Gear (57T) (For 301398 Base B/M)	2
	97-1-47	Drive Gear (69T) (For 301325 Base B/M)	2
	97-1-52	Drive Gear (69T) (For 301405 Base B/M)	2
C-14	97-205-1	Retainer Washer (For 301271 & 301325 Base B/M)	2
C-15	545057	Bolt— $\frac{3}{4}$ "-10 x $\frac{3}{4}$ " self locking	2
C-16	97-381-30	Snap Ring—front bearing retainer (For 301398 & 301405 Base B/M)	2
C-17	500959	Bearing—rear	2
C-18	54-381-1	Snap Ring—rear bearing retainer	1
		Reverse Idler Gear Group	
D-1	97-5-1	Gear—reverse idler (21T)	2
D-2	97-37-1	Spacer—bearing	2
D-3	550886	Bearing	4
D-4	97-60-1	Shaft—gear	2
D-5	500566-8	Lockball— $\frac{9}{32}$ "	2

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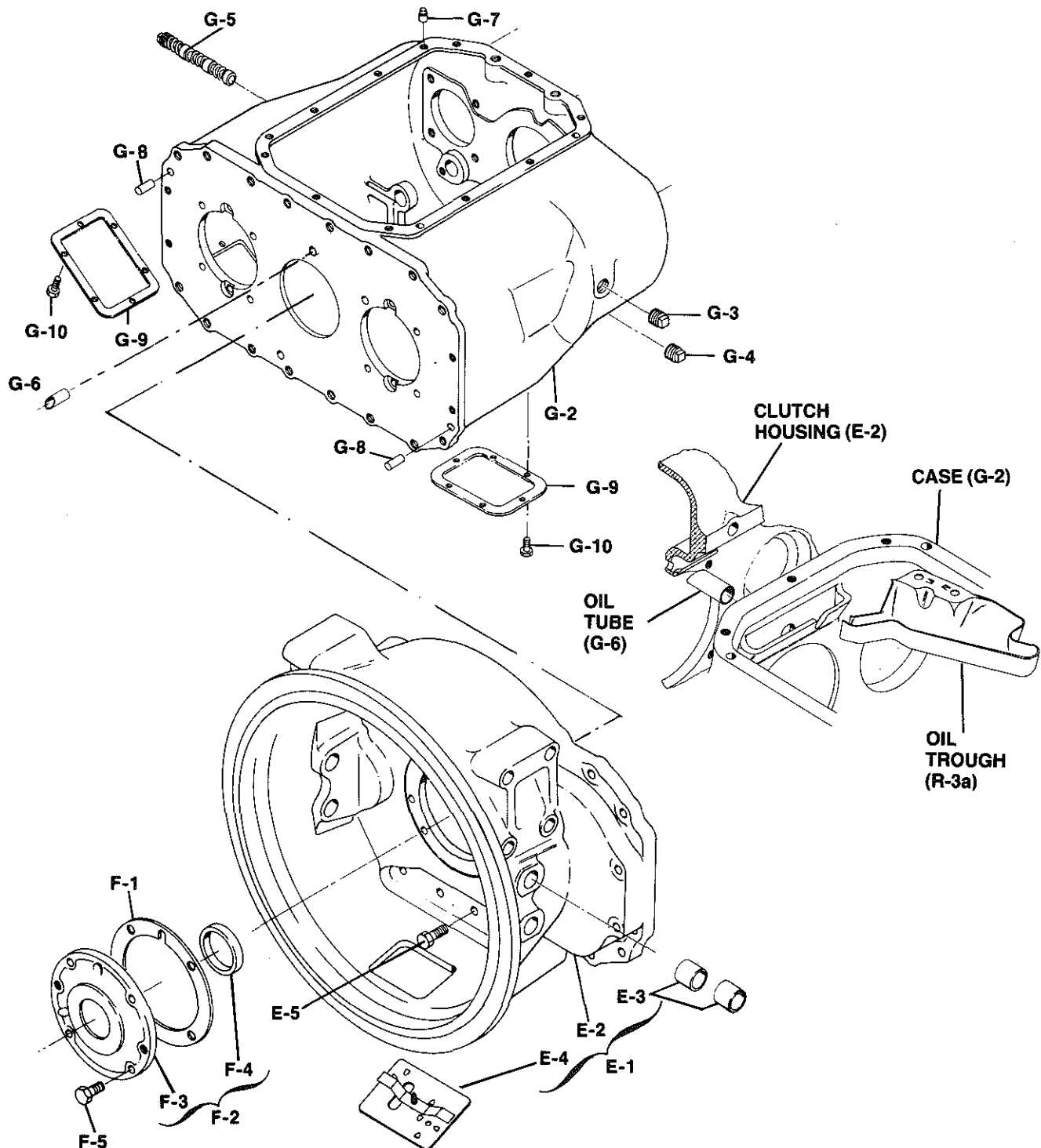
MODEL 1372

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T210-1372

CASE, BEARING CAP and RELATED PARTS



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SPICER®**MODEL 1372****CASE, BEARING CAP and RELATED PARTS****T210-1372**

Ref. No.	Part Number	Part Description	Qty.
Clutch Housing Group			
E-1	See Tab Bills	Clutch Housing Assembly (See Chart Page 22)	1
E-2	N.S.S.	Clutch Housing	1
E-3	97-24-8	Bushing—clutch release shaft	4
E-4	97-96-18-1X	Hand Hole Cover Assembly	1
	97-96-30-1X	Hand Hole Cover Assembly for 97-518-57-1X Only	1
N.S.	97-96-30	Cover—hand hole	1
N.S.	500397-6	Screw—hand hole cover ($\frac{5}{16}$ " -18 x $\frac{5}{8}$ ")	2
N.S.	500169-1	Zerk Fitting—grease	A/R
E-5	545008-4	Bolt— $\frac{5}{8}$ "-11 x 2" hex head self-locking	16
and	545103	Bolt— $\frac{3}{8}$ "-16 x 3" hex head self-locking	4
N.S.	330829	Flat Washer ($\frac{5}{8}$ ")—for use with aluminum housing	16
N.S.	14-W	Flat Washer ($\frac{3}{8}$ ")—for use with aluminum housing	4
Drive Gear Bearing Cap Group			
F-1	97-223-1	Gasket	1
F-2	97-19-1-1X	Bearing Cap and Oil Seal Assembly (See Tab Bills)	1
	97-19-36-1X	Bearing Cap and Oil Seal Assembly (See Tab Bills)	1
F-3	N.S.S.	Bearing Cap (Casting #97-19-2)	1
	N.S.S.	Bearing Cap (Casting #97-19-37)	1
F-4	97-463-32	Oil Seal	1
F-2	97-19-52-1X	Bearing Cap and Oil Seal Assembly (See Tab Bills)	1
F-3	N.S.S.	Bearing Cap (Casting #97-19-37)	1
F-4	97-463-36-1X	Oil Seal with Installation Sleeve	1
F-5	545002-4	Bolt— $\frac{3}{8}$ "-16 x 1 $\frac{1}{8}$ "-hex head self-locking	4
Case Group			
G-1	97-15-56-1X	Case Assembly	1
G-2	N.S.S.	Case	1
N.S.	NP-96	Name Plate	1
N.S.	252-SP	Pin—name plate	4
G-3	62-39-3	Filler Plug (Magnetic)	1
G-4	62-39-3	Drain Plug (Magnetic)	1
G-5	97-39-1	Drain Plug (Magnetic)	1
G-6	97-420-4	Tube—oil transfer	1
G-7	274-SP	Dowel Pin—(To Locate Shifter Housing to Case)	2
G-8	330755	Dowel Pin—(To Locate Clutch Housing to Case)	2
G-9	50-267-2	Six Bolt P.T.O. Aperture Cover	2
G-10	330800	Bolt— $\frac{3}{8}$ "-16 x $\frac{3}{4}$ "-flanged head self-locking	12

N.S. —Not Shown

N.S.S. —Not Sold Separately

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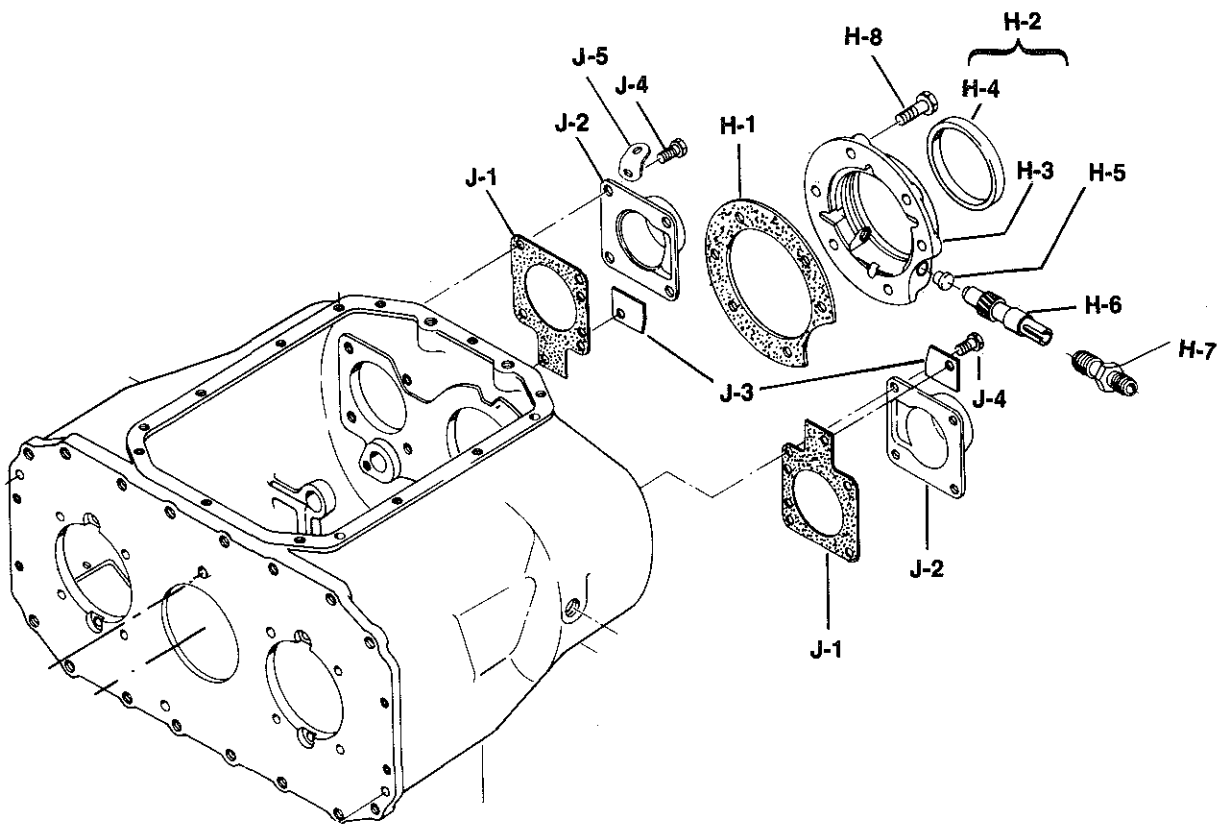
MODEL 1372

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T210-1372

CASE, BEARING CAP and RELATED PARTS



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SPICER®**MODEL 1372****CASE, BEARING CAP and RELATED PARTS****T210-1372**

Ref. No.	Part Number	Part Description	Qty.
		Mainshaft Rear Bearing Cap—For Gear Driven Speedometer	
H-1	97-223-2	Gasket	1
H-2	97-19-32-2X	Bearing Cap, Seal and Bushing Assembly	1
H-3	N.S.S.	Bearing Cap	1
H-4	97-463-33	Oil Seal	1
H-5	60-475-1	Speedometer Bushing	1
H-6	See Tab Bills	Gear—speedometer driven	1
or	55-334-1	Plug (Used Without Speedometer Gear)	1
H-7	55-454-1	Sleeve—speedometer driven gear	1
N.S.	44-539-1	Dust Cap	1
H-8	545001-4	Bolt— $\frac{1}{2}$ "-13 x $1\frac{1}{2}$ " hex head self-locking	4
	545001-8	Bolt— $\frac{1}{2}$ "-13 x $2\frac{1}{2}$ " hex head self-locking	2
		Mainshaft Rear Bearing Cap—For Electronic Speedometer	
H-1	97-223-2	Gasket	1
H-2	97-19-46-1X	Bearing Cap, Seal and Bushing Assembly (See Tab Bills)	1
or	97-19-51-1X	Bearing Cap, Seal and Bushing Assembly (See Tab Bills)	1
H-3	N.S.S.	Bearing Cap	1
H-4	97-463-33	Oil Seal	1
H-5	60-475-1	Speedometer Bushing	1
H-6	55-334-1	Plug—speedometer outlet	1
N.S.	545021	Plug—electronic speedometer/cruise	2
H-8	545001-4	Bolt— $\frac{1}{2}$ "-13 x $1\frac{1}{2}$ " hex head self-locking	4
and	545001-8	Bolt— $\frac{1}{2}$ "-13 x $2\frac{1}{2}$ " hex head self-locking	2
		Countershaft Rear Bearing Cap Group	
J-1	97-223-22	Gasket	2
J-2	97-22-23	Bearing Cap	2
J-3	97-96-23	Reverse Idler Shaft Cover	2
J-4	545015	Bolt— $\frac{3}{8}$ "-16 x $1\frac{5}{16}$ " flanged self-locking	10
J-5	330564-1	Lift Hook	2
N.S. —Not Shown N.S.S. —Not Sold Separately			

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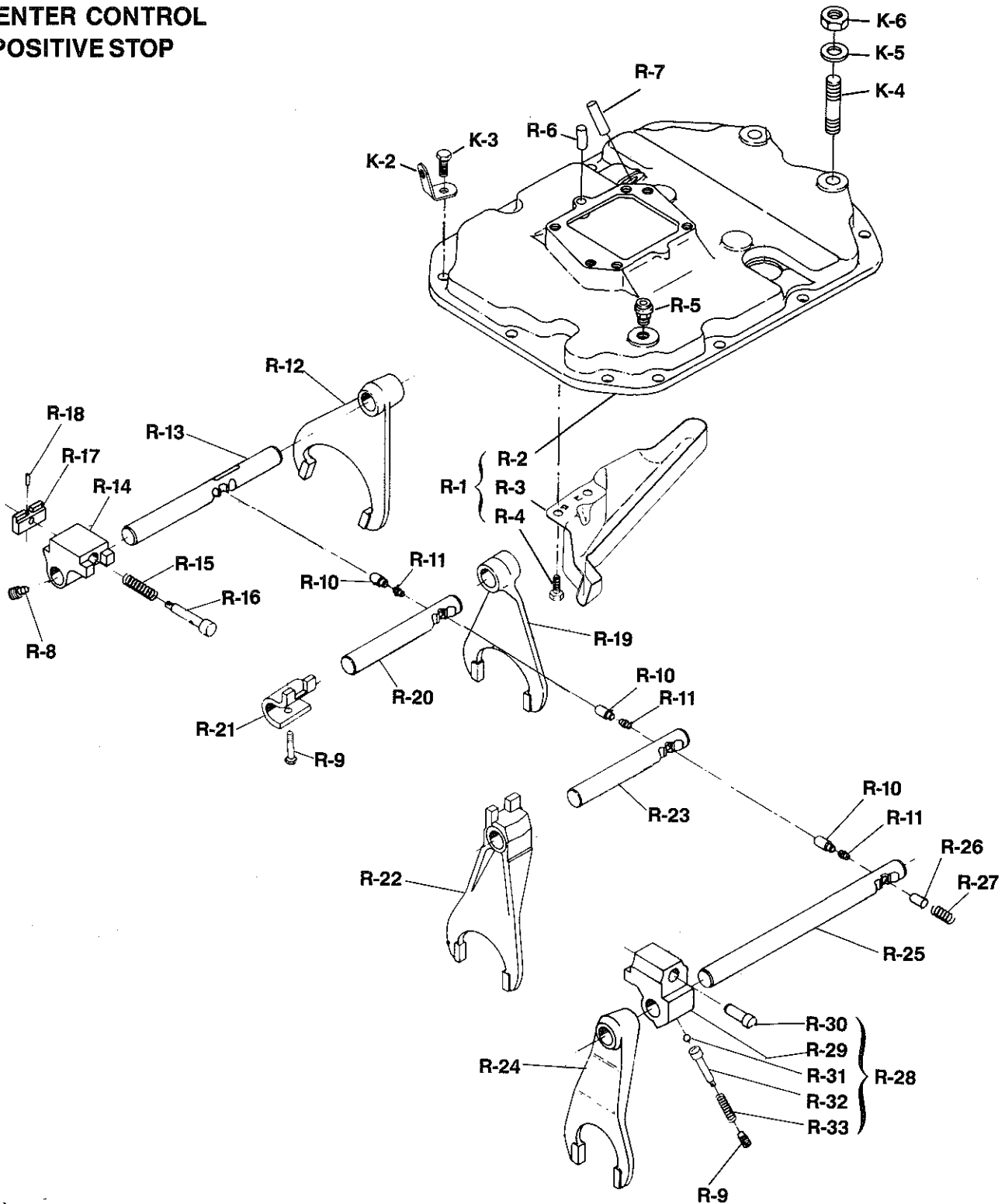
MODEL 1372

SHIFTER HOUSING ASSEMBLY



T210-SST-7

CENTER CONTROL POSITIVE STOP



SPICER®**MODEL 1372****SHIFTER HOUSING ASSEMBLY—CENTER CONTROL****T210-1372**

Ref. No.	Part Number	Part Description	97-16-83-2X	97-16-83-3X	97-16-83-5X	97-16-83-6X
	See Tab Bills	Shifter Housing Assembly	1	1	1	1
R-1	97-16-83-1X	Shifter Housing and Oil Trough	1	1	1	1
R-2	N.S.S.	Shifter Housing	1	1	1	1
R-3	97-468-2	Oil Trough	1	1	1	1
R-4	330800	Screw—3/8" -16 x 3/4" Hex Head Self-Locking	2	2	2	2
R-5	312268	Breather	1	1	1	1
R-6	545000	Blocker Pin—1st and reverse	1	1	1	1
R-7	330739-1	Pin—back-up light	1	1	1	1
		For All Shift Forks, Brackets, Rod Groups				
R-8	545063	Screw—7/16" -20 x 3/4" socket head	6	6	6	6
R-9	545072	Screw—1/4" -28 x 1-3/8" socket head	1	1	1	1
R-10	97-12-2	Interlock—shift rod	3	3	3	3
R-11	97-438-19	Pin—shift rod	3	3	3	3
		First And Reverse Shift Rod Group				
R-12	97-66-53	Shift Fork	1	1	1	1
R-13	97-67-238	Shift Rod	1	1	1	1
R-14	97-354-11	Shift Rod Bracket	1	1	1	1
R-15	97-72-2	Spring Plunger	1			1
	97-72-12	Spring Plunger		1	1	
R-16	97-438-1	Plunger	1	1	1	1
R-17	330736	Blocker—shift bracket	1	1	1	1
R-18	500593-6	Pin—plunger	1	1	1	1
		Second and Third Shift Rod Group				
R-19	97-66-59	Shift Fork	1	1	1	1
R-20	97-67-263	Shift Rod	1	1	1	1
R-21	97-354-27	Shift Rod Bracket	1	1	1	1
		Fourth and Fifth Shift Rod Group				
R-22	97-66-61	Shift Fork	1	1	1	1
R-23	97-67-240	Shift Rod	1	1	1	1
		Sixth and Seven Shift Rod Group				
R-24	97-66-79	Shift Fork	1	1		
	97-66-120	Shift Fork			1	1
R-25	97-67-279	Shift Rod	1	1	1	1
R-26	97-12-4	Poppet	1	1	1	1
R-27	97-72-29	Spring—poppet interlock	1	1	1	1
R-28	97-354-21-3X	Shift Rod Bracket Assembly	1	1	1	1
R-29	97-354-21	Shift Rod Bracket	1	1	1	1
R-30	97-438-17	Plunger	1	1	1	1
R-31	50-80-9	Poppet Ball	1	1	1	1
R-32	97-438-20	Pin—spring pilot	1	1	1	1
R-33	97-72-28	Spring—pilot pin	1	1	1	1
		PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY				
N.S.	545056	Gasket Compound	A/R	A/R	A/R	A/R
K-2	330564-1	Lift Hook	4	4	4	4
K-3	545002-4	Bolt—3/8" - 16 x 1-1/8" Hex Head Self-Locking	10	10	10	10
K-4	330360-15	Stud—5/8" -11 & 5/8" - 18 x 3-1/2"	2	2	2	2
or	330360-18	Stud—5/8" -11 & 5/8" - 18 x 4"	2	2	2	2
K-5	500365-43	Washer—5/8" flat	2	2	2	2
K-6	500371-7	Nut—5/8" -18	2	2	2	2

N.S.—Not Shown N.S.S.—Not Sold Separately

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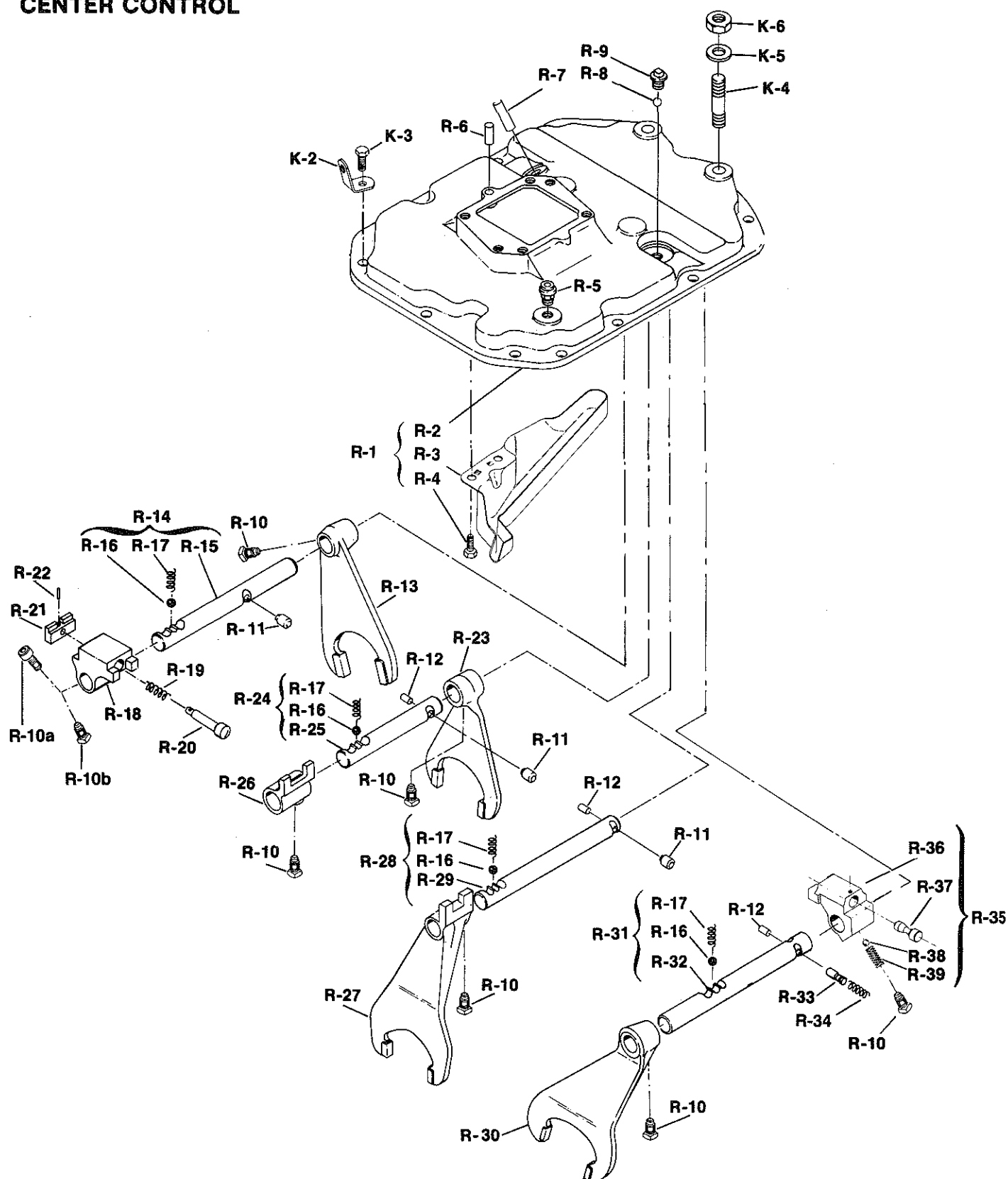
T210-SST-7

MODEL 1372 SHIFTER HOUSING ASSEMBLY

SPICER®



CENTER CONTROL



SPICER®

MODEL 1372

SHIFTER HOUSING ASSEMBLY—CENTER CONTROL

T210-1372

Ref. No.	Part Number	Part Description	97-16-69-2X	97-16-69-3X	97-16-69-5X	97-16-69-10X	97-16-69-11X	97-16-69-15X	97-16-69-16X	97-16-69-19X
	See Tab Bills	Shifter Housing Assembly	1	1	1	1	1	1	1	1
R-1	97-16-69-1X	Shifter Housing and Oil Trough Sub-Assembly	1	1	1	1	1	1	1	1
R-2	N.S.S.	Shifter Housing	1	1	1	1	1	1	1	1
R-3	97-468-2	Oil Trough	1	1	1	1	1	1	1	1
R-4	330800	Screw—3/8" -16 x 3/4" hex head self-locking	2	2	2	2	2	2	2	2
R-5	312268	Breather	1	1	1	1	1	1	1	1
R-6	545000	Blocker Pin—1st and reverse	1	1	1	1	1	1	1	1
R-7	330739-1	Pin—back-up light	1	1	1	1	1	1	1	1
R-8	50-80-4	Ball—neutral safety switch/road speed governor	1	1	1	1	1	1	1	1
R-9	545021	Plug—neutral safety switch/road speed governor	1	1	—	—	—	—	1	1
		For All Shift Forks, Brackets and Rod Groups								
R-10	545063	Screw—7/16" - 20 x 3/4" socket head	7	7	7	7	7	7	7	7
R-11	97-12-1	Interlock—shift rod	3	3	3	3	3	3	3	3
R-12	194-SP	Pin—shift rod	3	3	3	3	3	3	3	3
		First And Reverse Shift Rod Group								
R-13	97-66-53	Shift Fork	1	1	1	1	1	1	1	1
R-14	97-67-96-3X	Shift Rod Assembly	1	1	1	1	1	1	1	1
R-15	N.S.S.	Shift Rod	1	1	1	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1	1	1	1
R-18	97-354-11	Shift Rod Bracket	1	1	1	1	1	1	1	1
R-19	97-72-2	Spring—plunger	1	—	1	—	—	—	1	—
	97-72-12	Spring—plunger	—	1	—	1	1	1	—	—
R-20	97-438-1	Plunger	1	1	1	1	1	1	1	1
R-21	330736	Block—shift bracket	1	1	1	1	1	1	1	1
R-22	500593-6	Pin—plunger	1	1	1	1	1	1	1	1
		Second And Third Shift Rod Group								
R-23	97-66-59	Shift Fork	1	1	1	1	1	1	1	1
R-24	97-67-97-3X	Shift Rod Assembly	1	1	1	1	1	1	1	1
R-25	N.S.S.	Shift Rod	1	1	1	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1	1	1	1
R-26	97-354-3	Shift Rod Bracket	1	1	1	1	1	1	1	1
		Fourth And Fifth Shift Rod Group								
R-27	97-66-61	Shift Fork	1	1	1	1	1	1	1	1
R-28	97-67-98-3X	Shift Rod Assembly	1	1	1	1	1	1	1	1
R-29	N.S.S.	Shift Rod	1	1	1	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1	1	1	1
		Sixth And Seven Shift Rod Group								
R-30	97-66-79	Shift Fork	1	1	1	1	1	—	1	1
	97-66-120	Shift Fork	—	—	—	—	—	1	—	—
R-31	97-67-99-3X	Shift Rod Assembly	1	1	—	—	—	—	1	1
	97-67-183-2X	Shift Rod Assembly	—	—	1	—	1	1	—	—
	97-67-201-2X	Shift Rod Assembly	—	—	—	1	—	—	—	—
R-32	N.S.S.	Shift Rod	1	1	1	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1	1	1	1
R-33	97-438-16	Plunger—neutral safety switch/road speed governor	1	1	1	1	1	1	1	1
R-34	97-72-16	Spring—plunger	1	1	1	1	1	1	1	1
R-17	97-72-26	Spring—poppet ball	—	—	—	—	—	—	—	1
R-35	97-354-21-3X	Shift Rod Bracket Assembly	1	1	1	1	1	1	1	1
R-36	97-354-21	Shift Rod Bracket	1	1	1	1	1	1	1	1
R-37	97-438-17	Plunger	1	1	1	1	1	1	1	1
R-38	50-80-9	Poppet Ball	1	1	1	1	1	1	1	1
	97-438-20	Pin—spring pilot	1	1	1	1	1	1	1	1
R-39	97-72-28	Spring—pilot pin	1	1	1	1	1	1	1	1
N.S.	313259	Valve—road speed governor control	—	—	1	1	1	1	—	—
		PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY								
N.S.	545056	Gasket Compound	A/R	A/R	A/R	A/R	A/R	A/R	A/R	A/R
K-2	330564-1	Lift Hook	4	4	4	4	4	4	4	4
K-3	545002-4	Bolt—3/8" - 16 x 1-1/8" hex head self-locking	10	10	10	10	10	10	10	10
K-4	330360-15	Stud—5/8" - 11 and 5/8" - 18 x 3-1/2"	2	2	2	2	2	2	2	2
or	330360-18	Stud—5/8" -11 and 5/8" -18 x 4"	2	2	2	2	2	2	2	2
K-5	500365-43	Washer—5/8" flat	2	2	2	2	2	2	2	2
K-6	500371-7	Nut—5/8" - 18	2	2	2	2	2	2	2	2

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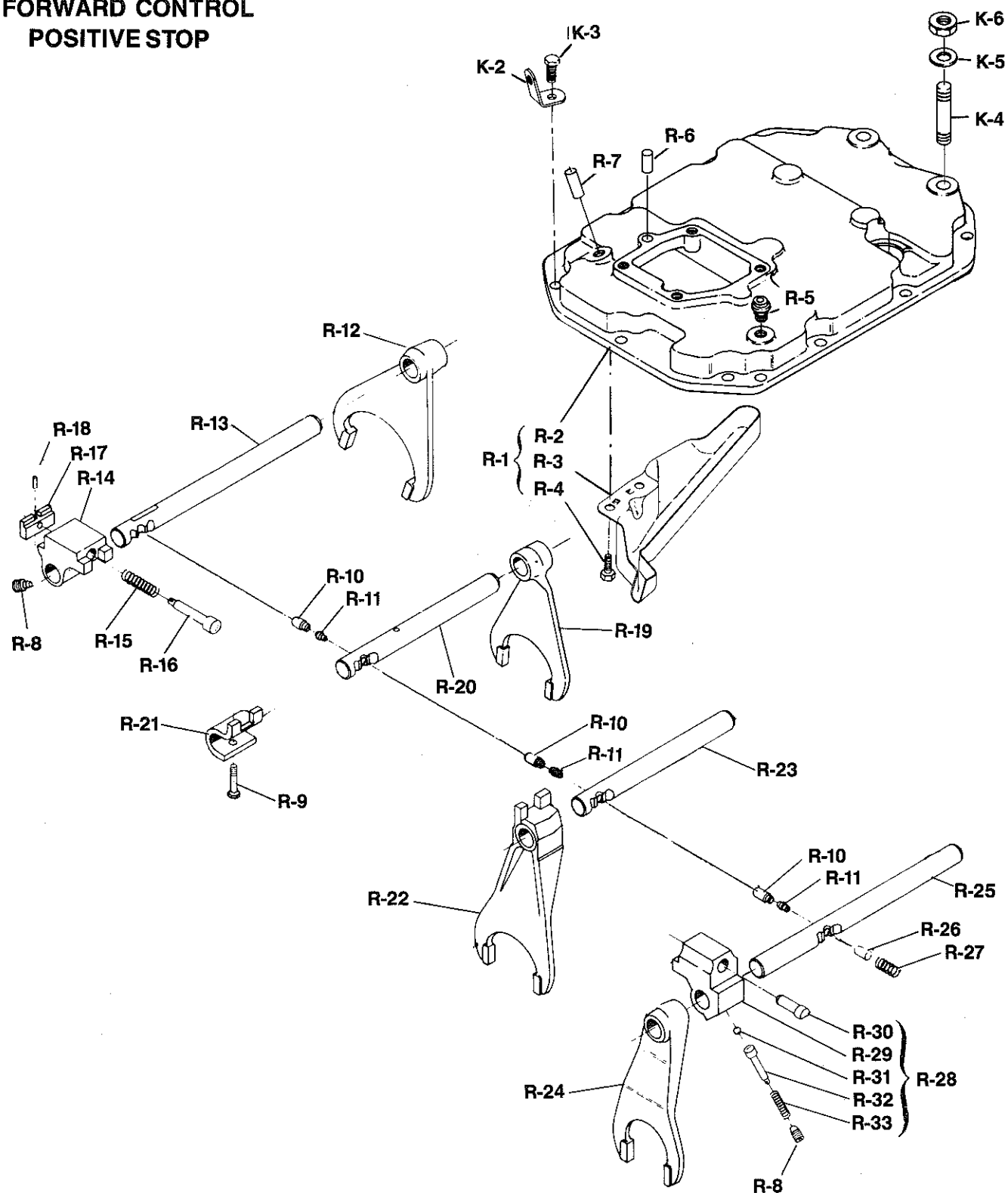
MODEL 1372

SHIFTER HOUSING ASSEMBLY



T210-SST-7

FORWARD CONTROL POSITIVE STOP



SPICER®**MODEL 1372****SHIFTER HOUSING ASSEMBLY—FORWARD CONTROL****T210-1372**

Ref. No.	Part Number	Part Description	97-16-82-2X	97-16-82-3X	97-16-82-4X
	See Tab Bills	Shifter Housing Assembly	1	1	1
R-1	97-16-82-1X	Shifter Housing and Oil Trough	1	1	1
R-2	N.S.	Shifter Housing	1	1	1
R-3	97-468-2	Trough—Oil	1	1	1
R-4	330800	Screw—3/8" -16 x 3/4" Hex Head Self-Locking	2	2	2
R-5	312268	Breather	1	1	1
R-6	545010	Blocker Pin—1st and reverse	1	1	1
R-7	330739-1	Pin—back-up light	1	1	1
		For All Shift Forks, Brackets, Rod Groups			
R-8	545063	Screw—7/16" -20 x 3/4" socket head	6	6	6
R-9	545072	Screw—1/4" -28 x 1-3/8" socket head	1	1	1
R-10	97-12-2	Interlock—shift rod	3	3	3
R-11	97-438-19	Pin—shift rod	3	3	3
		First And Reverse Shift Rod Group			
R-12	97-66-53	Shift Fork	1	1	1
R-13	97-67-242	Shift Rod	1	1	1
R-14	97-354-11	Shift Rod Bracket	1	1	1
R-15	97-72-2	Spring—plunger	1	1	—
	97-72-12	Spring—plunger	—	—	1
R-16	97-438-1	Plunger	1	1	1
R-17	330736	Block—shift bracket	1	1	1
R-18	500593-6	Pin—plunger	1	1	1
		Second and Third Shift Rod Group			
R-19	97-66-110	Shift Fork	1	1	1
R-20	97-67-262	Shift Rod	1	1	1
R-21	97-354-27	Shift Rod Bracket	1	1	1
		Fourth and Fifth Shift Rod Group			
R-22	97-66-55	Shift Fork	1	1	1
R-23	97-67-244	Shift Rod	1	1	1
		Sixth and Seven Shift Rod Group			
R-24	97-66-79	Shift Fork	1	—	1
	97-66-120	Shift Fork	—	1	—
R-25	97-67-280	Shift Rod	1	1	1
R-26	97-12-4	Poppet	1	1	1
R-27	97-72-29	Spring—poppet interlock	1	1	1
R-28	97-354-21-3X	Shift Rod Bracket Assembly	1	1	1
R-29	97-354-21	Shift Rod Bracket	1	1	1
R-30	97-438-17	Plunger	1	1	1
R-31	50-80-9	Poppet Ball	1	1	1
R-32	97-438-20	Pin—spring pilot	1	1	1
R-33	97-72-28	Spring—pilot pin	1	1	1
		PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY			
N.S.	545056	Gasket Compound	A/R	A/R	A/R
K-2	330564-1	Lift Hook	4	4	4
K-3	545002-4	Bolt—3/8" - 16 x 1-1/8" Hex Head Self-Locking	10	10	10
K-4	330360-15	Stud—5/8" -11 & 5/8" - 18 x 3-1/2"	2	2	2
or	330360-18	Stud—5/8" -11 & 5/8" - 18 x 4"	2	2	2
K-5	500365-43	Washer—5/8" flat	2	2	2
K-6	500371-7	Nut—5/8" -18	2	2	2

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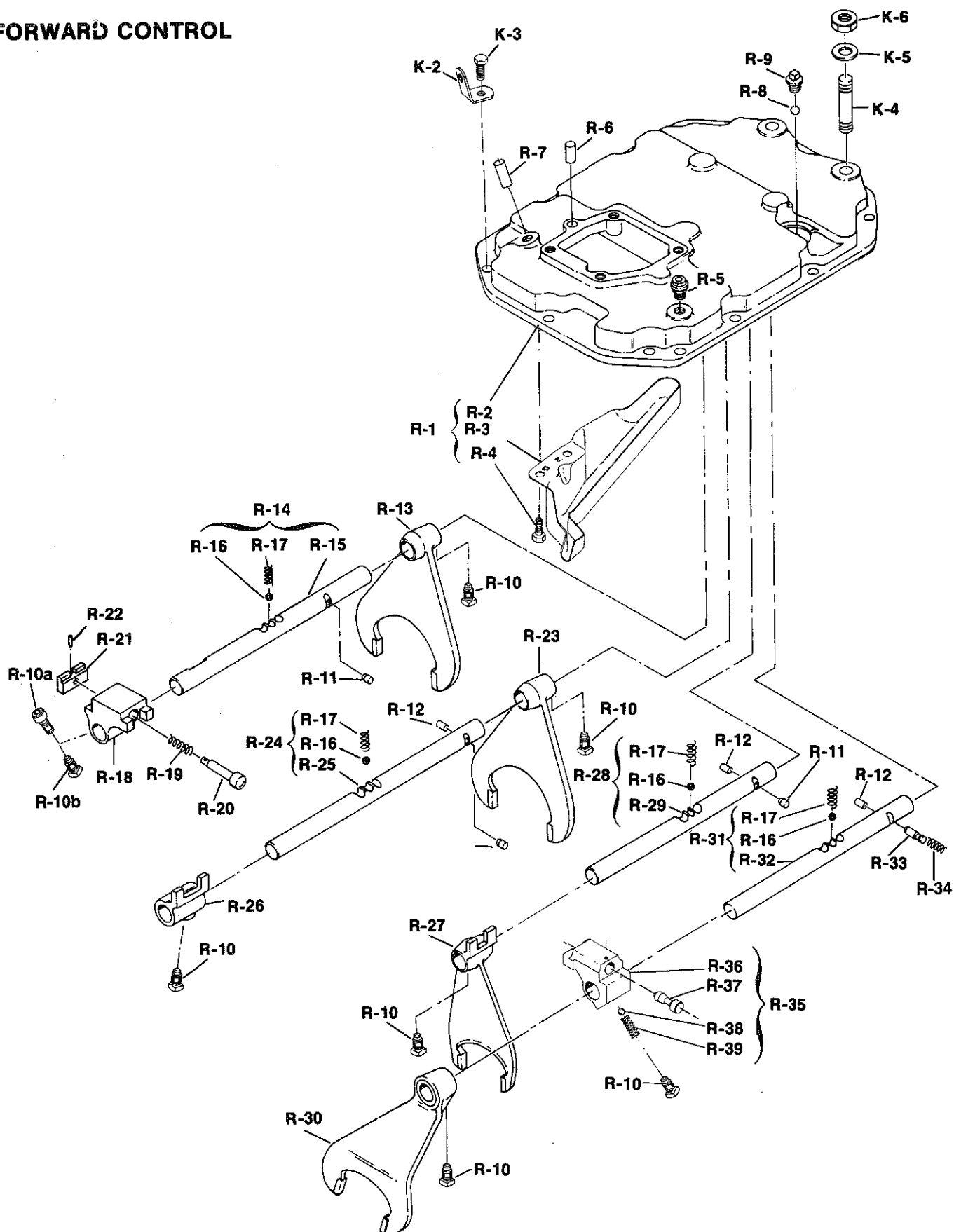
T210-SST-7

MODEL 1372 SHIFTER HOUSING ASSEMBLY

SPICER®



FORWARD CONTROL





Ref. No.	Part Number	Part Description	97-16-68-2X	97-16-68-3X	97-16-68-4X	97-16-68-8X	97-16-74-2X
	See Tab Bills	Shifter Housing Assembly	1	1	1	1	1
R-1	97-16-68-1X	Shifter Housing and Oil Trough	1	1	1	1	—
R-1	97-16-74-1X	Shifter Housing and Oil Trough	—	—	—	—	1
R-2	N.S.S.	Shifter Housing	1	1	1	1	1
R-3	97-468-2	Trough—oil	1	1	1	1	1
R-4	330800	Screw—3/8" -16 x 3/4" hex head self-locking	2	2	2	2	2
R-5	312268	Breather	1	1	1	1	—
	5951X	Breather	—	—	—	—	1
R-6	545010	Blocker Pin—1st and reverse	1	1	1	1	1
R-7	330739-1	Pin—back-up light	1	1	1	1	1
R-8	50-80-4	Ball—neutral safety switch	1	1	1	1	1
R-9	545021	Plug—neutral safety switch	1	1	—	—	—
		For All Shift Forks, Brackets, Rod Groups					
R-10	545063	Screw—7/16" - 20 x 3/4" socket head	7	7	7	7	7
R-11	97-12-1	Interlock—shift rod	3	3	3	3	3
R-12	194-SP	Pin—shift rod	3	3	3	3	3
		First And Reverse Shift Rod Group					
R-13	97-66-53	Shift Fork	1	1	1	1	1
R-14	97-67-92-3X	Shift Rod Assembly	1	1	1	1	—
	97-67-207-1X	Shift Rod Assembly	—	—	—	—	1
R-15	N.S.S.	Shift Rod	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1
R-18	97-354-11	Shift Rod Bracket	1	1	1	1	1
R-19	97-72-2	Spring—plunger	1	—	1	1	1
	97-72-12	Spring—plunger	—	1	—	—	—
R-20	97-438-1	Plunger	1	1	1	1	1
R-21	330736	Block—shift bracket	1	1	1	1	1
R-22	500593-6	Pin—plunger	1	1	1	1	1
		Second And Third Shift Rod Group					
R-23	97-66-110	Shift Fork	1	1	1	1	—
	97-66-53	Shift Fork	—	—	—	—	1
R-24	97-67-93-3X	Shift Rod Assembly	1	1	1	1	—
R-24	97-67-208-1X	Shift Rod Assembly	—	—	—	—	1
R-25	N.S.S.	Shift Rod	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1
R-26	97-354-3	Shift Rod Bracket	1	1	1	1	1
		Fourth And Fifth Shift Rod Group					
R-27	97-66-55	Shift Fork	1	1	1	1	1
R-28	97-67-94-3X	Shift Rod Assembly	1	1	1	1	—
	97-67-209-1X	Shift Rod Assembly	—	—	—	—	1
R-29	N.S.S.	Shift Rod	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1
		Sixth And Seven Shift Rod Group					
R-30	97-66-78	Shift Fork	1	1	1	1	1
R-31	97-67-95-3X	Shift Rod Assembly	1	1	—	—	—
	97-67-184-2X	Shift Rod Assembly	—	—	1	—	—
	97-67-202-1X	Shift Rod Assembly	—	—	—	1	—
	97-67-210-1X	Shift Rod Assembly	—	—	—	—	1
R-32	N.S.S.	Shift Rod	1	1	1	1	1
R-16	85-438-1	Poppet Ball	1	1	1	1	1
R-17	71-72-1	Spring—poppet ball	1	1	1	1	1
R-33	97-438-16	Plunger—neutral safety switch/road speed governor	1	1	1	1	1
R-34	97-72-16	Spring—plunger	1	1	1	1	1
R-35	97-354-21-3X	Shift Rod Bracket Assembly	1	1	1	1	1
R-36	97-354-21	Shift Rod Bracket	1	1	1	1	1
R-37	97-438-17	Plunger	1	1	1	1	1
R-38	50-80-9	Poppet Ball	1	1	1	1	1
N.S.	97-438-20	Pin—spring pilot	1	1	1	1	1
R-39	97-72-28	Spring—pilot pin	1	1	1	1	1
N.S.	313259	Valve—road speed governor control	—	—	1	1	1
		PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY					
N.S.	545056	Gasket Compound	A/R	A/R	A/R	A/R	A/R
K-2	330564-1	Lift Hook	4	4	4	4	4
K-3	545002-4	Bolt—3/8" - 16 x 1-1/8" hex head self-locking	10	10	10	10	10
K-4	330360-15	Stud—5/8" - 11 and 5/8" - 18 x 3-1/2"	2	2	2	2	2
or	330360-18	Stud—5/8" 11 and 5/8" -18 x 4"	2	2	2	2	2
K-5	500365-43	Washer—5/8" flat	2	2	2	2	2
K-6	500371-7	Nut—5/8" - 18	2	2	2	2	2

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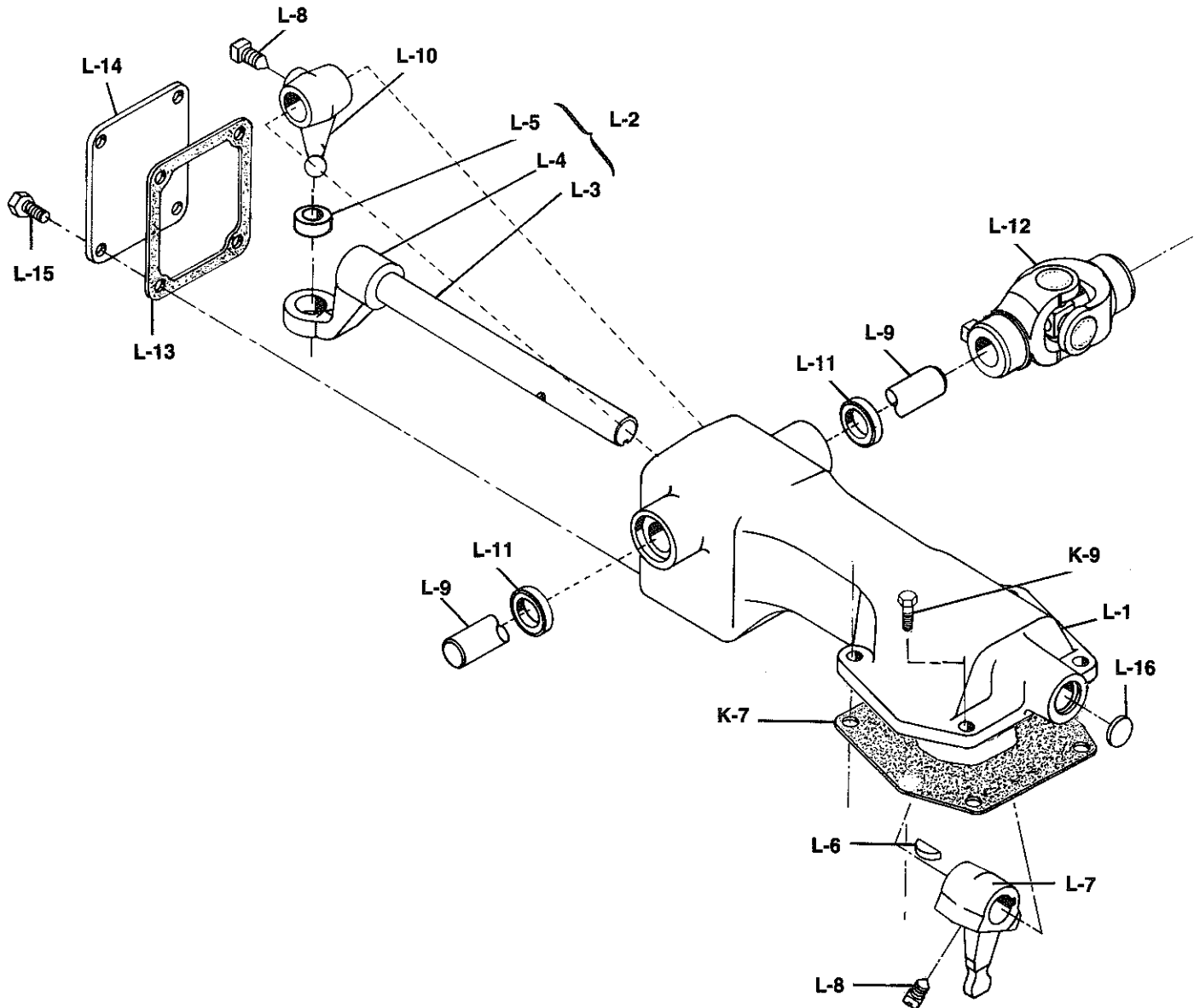
MODEL 1372

REMOTE CONTROL ASSEMBLY HIGH ROD TYPE

SPICER®



T210-1372



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SPICER®**MODEL 1372****REMOTE CONTROL ASSEMBLY****T210-1372**

Ref. No.	Part Number	Part Description	Assembly No.	8049X	97-18-4-2X	97-18-6-2X	73-16-3-1X	312752-2X	85-16-42-2X	311890-1X	97-18-3-2X
	See Tab Bills	Cover & Joint Assembly—remote control		1	1	1	1	1	1	1	1
	311866X	Cover Assembly		1	—	—	—	—	—	—	—
	312755X	Cover Assembly		—	—	—	—	1	—	—	—
	311914X	Cover Assembly		—	—	—	1	—	—	1	—
	97-18-16-1X	Cover Assembly		—	—	1	—	—	—	—	—
	85-16-42-1X	Cover Assembly		—	—	—	—	—	—	—	—
		(Rotated 180 Degrees and Welded)		—	—	—	—	—	1	—	—
	97-18-3-1X	Cover Assembly		—	—	—	—	—	—	—	1
	97-18-4-1X	Cover Assembly		—	1	—	—	—	—	—	—
L-1	N.S.S.	Remote Control Cover		1	1	1	1	1	1	1	1
N.S.	82-24-3	Bushing—remote control cover		4	4	4	4	4	4	4	4
L-2	8039X	Shift Finger Rod and Bracket Assembly		1	—	—	—	—	—	—	—
	31188X	Shift Finger Rod and Bracket Assembly		—	—	—	1	—	—	1	—
	312754X	Shift Finger Rod and Bracket Assembly		—	—	—	—	1	—	—	—
	97-65-39-1X	Shift Finger Rod and Bracket Assembly		—	1	—	—	—	—	—	—
	97-65-41-1X	Shift Finger Rod and Bracket Assembly		—	—	1	—	—	—	—	—
	85-65-11-1X	Shift Finger Rod and Bracket Assembly		—	—	—	—	—	1	—	—
	97-65-32-1X	Shift Finger Rod and Bracket Assembly		—	—	—	—	—	—	—	1
L-3	N.S.S.	Rod—shift finger		1	1	1	1	1	1	1	1
L-4	N.S.S.	Bracket—shift finger		1	1	1	1	1	1	1	1
L-5	85-24-4	Bushing—shift bracket		1	1	1	1	1	1	1	1
L-6	500007-19	Woodruff Key #11		1	1	1	1	1	1	1	1
L-7	82-6-9	Finger—inner shift		1	1	1	1	1	1	1	1
L-8	545063	Bolt—7/16" — 20 x 13/16" hex head self-locking		2	2	2	2	2	2	2	2
L-9	82-65-5	Rod—remote control		1	1	1	1	—	1	1	1
	82-65-22	Rod—remote control		—	—	—	—	1	—	—	—
L-10	82-6-7	Finger—outer shaft		1	1	1	1	1	1	1	1
L-11	28P-19	Seal—remote control shift rod		2	2	2	2	2	2	2	2
L-12	10380-SF	U-Joint Assembly—control rod		1	—	—	—	1	1	1	1
	904388	U-Joint Assembly—control rod		—	1	1	1	—	—	—	—
L-13	82-118-1	Gasket—aperture cover		1	1	1	1	1	1	1	1
L-14	82-96-1	Aperture Cover		1	1	1	1	1	1	1	1
L-15	545005-1	Bolt—5/16" — 18 x 5/8" hex head self-locking		4	4	4	4	4	4	4	4
L-16	500166-16	Expansion Plug—1-1/16"		1	1	1	1	1	1	1	1
N.S.	311903X	Boot Kit—remote control		1	1	—	1	1	—	1	—
N.S.	82-483-1	Boot—standard		1	1	—	1	1	—	1	—
N.S.	82-483-2	Boot—cup type		1	1	—	1	1	—	1	—
N.S.	LW-3-9	Lockwire #18-M Gage (19" Long)		3	3	—	3	3	—	3	—
N.S.	313259	Valve—road speed governor control		—	1	1	—	—	—	—	—
		Parts Listed Below Are Not Included In Assembly									
K-7	97-155-12	Gasket—remote control cover		1	1	1	1	1	1	1	1
K-9	545028-4	Bolt 7/16" — 14 x 1-1/8" hex head self-locking		6	6	6	6	6	6	6	6

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MODEL 1372

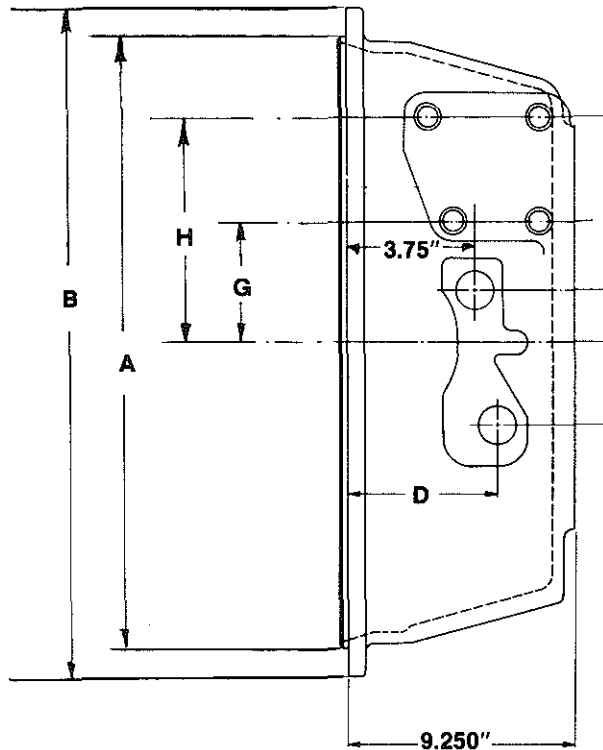
SPICER®



T210-1372

CLUTCH HOUSING DIMENSIONS

NODAL MOUNT



SAE		
Size No.	A Pilot Dia.	B O.D.
1	20 $\frac{1}{8}$ "	21 $\frac{3}{4}$ "
2	17 $\frac{5}{8}$ "	19 $\frac{1}{4}$ "
3	16 $\frac{1}{8}$ "	17 $\frac{3}{4}$ "

1.50" For Pull Type Release

E For Push Type Release

CLUTCH HOUSING (E-2)

CASE (G-2)

OIL TUBE (G-6)

OIL TROUGH (R-3a)

CLUTCH HOUSING			SAE	D Lower Hole Dim. Face To Center Hole	E Below Center	G	H	For Service Use
Part No. E-2	Casting No.	Material						
97-518-51	C97-518-33	Iron	1	3.75"	1.50"	4"	8-1/2"	97-518-51-1X
97-518-52	C97-518-35	Iron	2	4.375"	2.375"	3-1/2"	6-1/2"	97-518-52-1X
97-518-53	C97-518-37	Aluminum	1	3.75"	1.50"	4"	8-1/2"	97-518-53-1X
97-518-54	C97-518-39	Aluminum	2	4.375"	2.375"	3-1/2"	6-1/2"	97-518-54-1X
■ 97-518-55	C97-518-37	Aluminum	1	3.75"	1.50"	4"	8-1/2"	97-518-55-1X
97-518-56	C97-518-35	Iron	2	3.75"	1.50"	3-3/4"	6-1/2"	97-518-56-1X
97-518-57	C97-518-33	Iron	1	3.75"	1.50"	4"	8-1/2"	97-518-57-1X
97-518-66	C97-518-33	Iron	1	3.75"	1.50"	4"	8-1/2"	97-518-66-1X
97-518-70	C97-518-39	Aluminum	2	4.375"	2.375"	3-1/2"	6-1/2"	97-518-70-1X
97-518-71	C97-518-37	Aluminum	1	3.75"	1.50"	4"	8-1/2"	97-518-71-1X
97-518-72	C97-518-37	Aluminum	1	3.75"	1.50"	4"	8-1/2"	97-518-72-1X

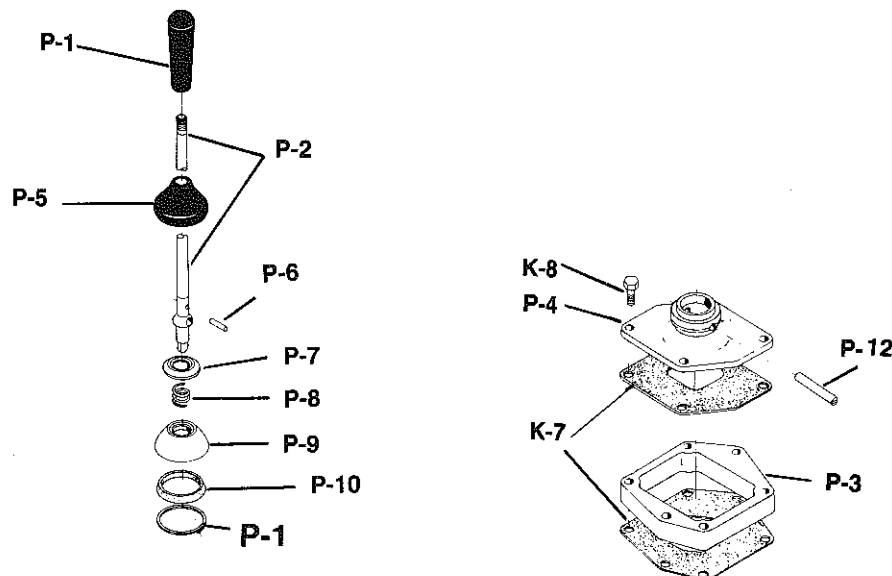
■ —With Clutch Release Assembly mounting holes (Special for Ford)

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

SPICER®

MODEL 1372

SHIFT LEVER AND DOME ASSEMBLY

T210-1372

Ref. No.	Part Number	Part Description	Assembly No.	85-16-37-2X	85-16-37-6X	85-16-37-17X	85-16-37-53X	85-16-37-59X	97-17-1-1X	312820-1X
	See Tab Bills	Shift Lever and Dome Assembly		1	1	1	1	1	1	1
P-1	39Q-27	Handle—shift lever		1						
	39Q-29	Handle—shift lever					1		1	1
P-2	25Q-1106	Shift Lever—length 28-1/2" straight								
	25Q-1533	Shift Lever—length 33" straight		1	1		1		1	
	25Q-1570	Shift Lever—33" straight				1				
	25Q-2168	Shift Lever—length 26.80" (2) bends						1		
P-3	85-37-9	Spacer—dome to shifter housing		1	1		1			
K-7	97-155-12	Gasket—center (6 holes)		2	2	2	2			
K-8	545028-6	Bolt—7/16" — 14 x 2-1/4" hex head self-locking		4	4		4			
	82-16-19X	Dome Assembly—(center) (includes P-4 thru P-12)								1
	85-16-37X	Dome Assembly—(center) (includes P-4 thru P-12)		1	1	1	1	1		
	97-17-1-1X	Dome Assembly—(forward) (includes P-4 thru P-12)							1	
P-4	82-16-19	Dome—shift lever—2-5/32" height								1
	85-16-37	Dome—shift lever—3-5/32" height		1	1	1	1	1		
	97-17-1	Dome—shift lever—4-5/8" height							1	
P-5	55Q-5	Gromet—shift lever		1	1	1	1	1	1	1
P-6	286-SP	Pin—shift lever compression collar		1	1	1	1	1	1	1
P-7	55Q-7	Collar—compression		1	1	1	1	1	1	1
P-8	56Q-25	Spring—compression		1	1	1	1	1	1	1
P-9	54Q-13	Cup—compression		1	1	1	1	1	1	1
P-10	69Q-6	Washer—friction		1	1	1	1	1	1	1
P-11	62-381-7	Snap Ring—rocker shaft		1	1	1	1	1	1	1
P-12	53Q-15	Rocker Shaft—shift lever		1	1	1	1	1	1	1
PARTS LISTED BELOW ARE NOT INCLUDED IN ASSEMBLY										
K-7	97-155-12	Gasket—dome to shifter housing (6 holes)						1	1	1
or	97-155-13	Gasket—dome to shifter housing (4 holes)						1	1	1
K-8	545028-6	Bolt—7/16" — 14 x 2-1/4" hex head self-locking				4		4	4	4

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL 1372

SPICER®



T210-1372

CLUTCH RELEASE CODE TABLE

Rel.Code See Tab Bill	CR-7 Yoke ★	Shaft		CR-6 Pedal Adjusting Arm	Rel.Code See Tab Bill	CR-7 Yoke ★	Shaft		CR-6 Pedal Adjusting Arm
		CR-1 Short	CR-2 Long				CR-1 Short	CR-2 Long	
1	105C-64	106C-1142	106C-1047	310233X	58	105C-137	106C-1141	106C-1169	310233X
2	105C-64	106C-1185	106C-438	—	59	105C-137	106C-1185	106C-438	—
3	105C-64	106C-1185	106C-939	310233X	60	105C-137	106C-1185	106C-617	310233X
4	105C-64	106C-1185	106C-1046	310233X	61	105C-137	106C-1185	106C-839	310233X
5	105C-64 ■	106C-1185	106C-1047	310233X	62	105C-137	106C-1185	106C-939	310233X
6	105C-64 ■	106C-1185	106C-1047	47-526-1-1X	63	105C-137	106C-1185	106C-939	310473X
7	105C-64 ■	106C-1544	106C-839	310233X	64	105C-137	106C-1185	106C-953	310473X
					65	105C-137	106C-1185	106C-1046	310233X
8	105C-68	106C-1142	106C-438	—	66	105C-137	106C-1185	106C-1046	310473X
9	105C-68	106C-1142	106C-617	—	67	105C-137	106C-1185	106C-1047	310233X
10	105C-68	106C-1142	106C-617	310233X	68	105C-137	106C-1185	106C-1083	310233X
11	105C-68	106C-1142	106C-839	310233X	69	105C-137	106C-1185	106C-1094	—
12	105C-68	106C-1142	106C-939	310233X	70	105C-137	106C-1185	106C-1094	310233X
13	105C-68	106C-1142	106C-1046	310233X	71	105C-137	106C-1185	106C-1123	—
14	105C-68	106C-1142	106C-1047	310233X	72	105C-137	106C-1185	106C-1123	310233X
15	105C-68	106C-1278	106C-438	—	73	105C-137	106C-1185	106C-1367	—
					74	105C-137	106C-1185	106C-1367	310233X
16	105C-117	106C-1071	106C-939	310233X	75	105C-137	106C-1185	106C-1375	310873X
17	105C-117	106C-1071	106C-1094	310233X	76	105C-137	106C-1185	106C-1515	—
18	105C-117	106C-1142	106C-939	310233X	77	105C-137	106C-1185	106C-1529	—
19	105C-117	106C-1185	106C-438	—	78	105C-137	106C-1185	330610-5	—
20	105C-117	106C-1185	106C-617	310233X	79	105C-137	106C-1216	106C-617	310233X
21	105C-117	106C-1185	106C-839	47-526-1-1X	80	105C-137	106C-1278	106C-438	—
22	105C-117	106C-1185	106C-939	310233X	81	105C-137	106C-1278	106C-588	—
23	105C-117	106C-1185	106C-953	310873X	82	105C-137	106C-1278	106C-588	310233X
24	105C-117	106C-1185	106C-960	310233X	83	105C-137	106C-1278	106C-617	310233X
25	105C-117	106C-1185	106C-1046	310233X	84	105C-137	106C-1278	106C-939	310233X
26	105C-117	106C-1185	106C-1047	310233X	85	105C-137	106C-1278	106C-939	310873X
27	105C-117	106C-1185	106C-1083	—	86	105C-137	106C-1278	106C-960	310233X
28	105C-117	106C-1185	106C-1083	310233X	87	105C-137	106C-1278	106C-1046	—
29	105C-117	106C-1185	106C-1083	310473X	88	105C-137	106C-1278	106C-1046	310233X
30	105C-117	106C-1185	106C-1094	310233X	89	105C-137	106C-1278	106C-1047	—
31	105C-117	106C-1185	106C-1094	310873X	90	105C-137	106C-1278	106C-1047	310233X
32	105C-117	106C-1185	106C-1169	310233X	91	105C-137	106C-1278	106C-1083	310233X
33	105C-117	106C-1185	106C-1315	—	92	105C-137	106C-1278	106C-1094	310233X
34	105C-117	106C-1185	106C-1315	310233X	93	105C-137	106C-1278	106C-1375	310233X
35	105C-117	106C-1185	106C-1315	47-526-1-1X	94	105C-137	106C-1278	106C-1422	310233X
36	105C-117	106C-1185	106C-1417	310233X	95	105C-137	106C-1278	106C-1529	—
37	105C-117	106C-1185	106C-1417	310873X	96	105C-137	106C-1360	106C-1083	—
38	105C-117	106C-1185	106C-1490	310233X	97	105C-137	106C-1360	106C-1422	310233X
39	105C-117	106C-1278	106C-939	310233X	98	105C-137	106C-1375	106C-438	310233X
40	105C-117	106C-1278	106C-960	310873X	99	105C-137	106C-1498	106C-438	—
41	105C-117	106C-1278	106C-1047	310233X	100	105C-137	106C-1498	106C-617	310233X
42	105C-117	106C-1278	106C-1094	310233X	101	105C-137	106C-1498	106C-617	310473X
43	105C-117	106C-1278	106C-1315	310233X	102	105C-137	106C-1498	106C-939	310233X
44	105C-117	106C-1278	106C-1367	310233X	103	105C-137	106C-1498	106C-939	310473X
45	105C-117	106C-1360	106C-1083	310233X	104	105C-137	106C-1498	106C-953	310233X
46	105C-117	106C-1360	106C-1315	310233X	105	105C-137	106C-1498	106C-959	310233X
47	105C-117	Thru Shaft	106C-1550	—	106	105C-137	106C-1498	106C-1046	310233X
48	105C-117	Thru Shaft	106C-1558	—	107	105C-137	106C-1498	106C-1047	—
					108	105C-137	106C-1498	106C-1047	310233X
49	105C-124 ■	106C-1185	106C-438	—	109	105C-137	106C-1498	106C-1083	310233X
50	105C-124 ■	Thru Shaft	106C-1566	310233X	110	105C-137	106C-1498	106C-1094	—
51	105C-124 ■	Thru Shaft	106C-1566	310473X	111	105C-137	106C-1498	330610-11	310233X
52	105C-124 ■	Thru Shaft	106C-1566	310873X	112	105C-137	330601-1	106C-939	310233X
52A	105C-124 ■	Thru Shaft	49-510-1	310233X					
53	105C-132	106C-1185	106C-1047	310233X	113	85-509-3	106C-1360	106C-1417	310233X
54	105C-132	106C-1185	106C-1083	310233X	114	85-509-3	Thru Shaft	106C-1578	310233X
55	105C-132	106C-1185	106C-1417	310873X	115	85-509-3	Thru Shaft	106C-1578	310873X
56	105C-132	106C-1185	46-510-9	—					
57	105C-132	106C-1278	46-510-9	—	116	312916	Thru Shaft	97-510-2	—

■ Use Clutch Release Bearing 7743X

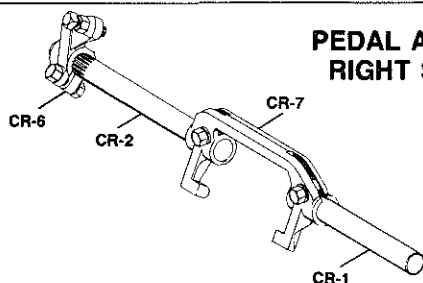
★ CLUTCH RELEASE YOKE ATTACHING PARTS—Use one KEY 10-30, two SCREWS 330231 and two LOCK WASHERS 500356-12

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

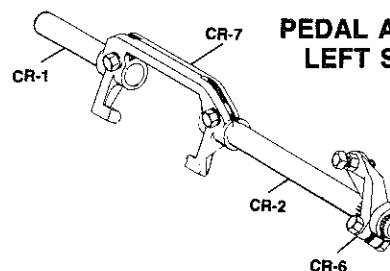
SPICER®

MODEL 1372

CLUTCH RELEASE CODE TABLE

T210-1372

**PEDAL ADJUSTING ARM
RIGHT SIDE—310473X**



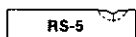
**PEDAL ADJUSTING ARM
LEFT SIDE—310233X**

CR-1 SHORT SHAFT

Part No.	Length
106C-1071	4.062"
106C-1141	5.125"
106C-1142	6.125"
106C-1185	5.750"
106C-1216	4.750"
106C-1278	4.812"
106C-1360	5.312"
106C-1375	6.781"
106C-1498	6.500"
106C-1544	7.000"
330601-1	6.250"

CR-2 LONG SHAFT (Cont'd)

Part No.	Type	Length
106C-1083	RS-8	7.969"
106C-1094	RS-8	8.469"
106C-1123	RS-8	12.968"
106C-1169	RS-8	9.125"
106C-1315	RS-8	7.625"
106C-1367	RS-8	10.312"
106C-1375	RS-8	6.781"
106C-1417	RS-8	7.250"
106C-1422	RS-8	7.500"
106C-1490	RS-8	16.000"
106C-1515	RS-5	11.375"
106C-1529	RS-5	8.312"
330610-5	RS-8	9.469"
330610-11	RS-8	10.750"
46-510-9	RS-5	7.125"



RS-5



RS-8

CR-2 LONG SHAFT

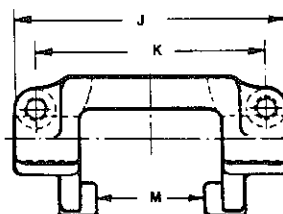
Part No.	Type	Length
106C-438	RS-5	14.000"
106C-588	RS-5	7.000"
106C-617	RS-8	10.469"
106C-839	RS-8	11.469"
106C-939	RS-8	10.000"
106C-953	RS-8	9.750"
106C-959	RS-8	11.968"
106C-960	RS-8	8.719"
106C-1046	RS-8	8.968"
106C-1047	RS-8	9.469"

CR-6 PEDAL ADJ. ARM

310233X	For Left Side Mtg.
310473X	For Right Side Mtg.
47-526-1-1X	Lever Type 7¼"
310873X	Lever Type 7¼"
■ Lever type can be used on either right or left side.	

THRU SHAFT (used with Push Type Clutch)

Part No.	Type	Length
106C-1566	Splined	19.125"
106C-1550	Keyed	16.375"
106C-1558	Keyed	19.000"
106C-1578	Splined	19.500"
49-510-1	Keyed	19.120"
97-510-2	Splined	19.313"

**CLUTCH RELEASE YOKES**

CR-7	Forging No.	Used With	Type	J	K	M
105C-64	F105C64	Spicer 15½" SP	Pull	8.000"	6.500"	4.895"
105C-68	F105C99	Spicer 14" SP	Pull	7.125"	5.750"	4.132"
105C-117 ¹	F105C118	Spicer & Others	Push	8.375"	7.000"	4.885"
105C-124	F105C125	Spicer AL & AR	Push	3.750"	2.125"	2.885"
105C-132 ²	F105C118	Spicer & Others	Push	8.375"	7.000"	4.885"
105C-137	F105C138	Spicer 13" and	Pull	8.000"	6.500"	4.895"
	C105C138	14" 2P				
85-509-3 ³	F105C118	Spicer & Others	Push	8.375"	7.000"	4.885"

¹Machined washer surface on yoke front²Machined washer surface on yoke rear (for clearance)³Same as ¹ above except contains spring holes in lugs

■ Use 7743X Clutch Release Bearing

*** CLUTCH RELEASE YOKE ATTACHING PARTS—**

Use one KEY 10-30, two SCREWS 330231 and two LOCK WASHERS 500356-12

NOTE: When changing from a two plate to single plate clutch or vice versa, a different bearing cap will be required.

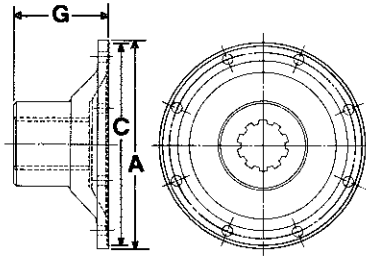
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MODEL 1372

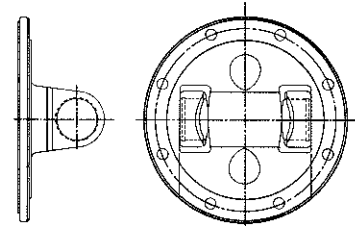
COMPANION FLANGES, FLANGE YOKES AND END YOKES



T210-1372



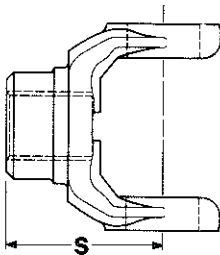
COMPANION FLANGE



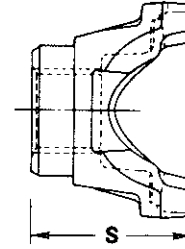
FLANGE YOE

Companion Flanges and Flange Yokes

A Joint Series	Flange Diameter	Companion Flange Assembly	Companion Flange	G to Flange Face Length	C Pilot Diameter F-Female M-Male	Mates With	
						Flange Yoke	Series
1710	8"	—	6-1-4881	3"	F-7 3/4"	6-2-749	1710
1710	8"	—	6-1-4571	3"	F-7 3/4"	6-2-749	1710
1810	8"	—	6.5-1-1981	3"	F-7 3/4"	6.5-2-329	1810
1810	8"	—	6.5-1-1991	3"	F-7 3/4"	6.5-2-329	1810
1810	8"	—	6.5-1-2151	2 3/4"	F-7 3/4"	6.5-2-329	1810



Full Round



U-Bolt—Brg. Strap—Half Round

End Yokes

Series	Yoke Style	S End Yoke Part Number	End of Hub to Center Line Length	Momentary Joint Angle	Brake Size
1610	Half Round	5-4-65-31	5 1/16"	21 1/2°	—
1710	Full Round	6-4-5351	5 3/16"	21°	—
1710	Half Round	6-4-5351-1	5 3/16"	21°	—
1710	Full Round	6-4-7691	5 3/16"	20°	—
1710	Half Round	6-4-7691-1	5 3/16"	20°	—
1760	Full Round	6.3-4-41	5 9/16"	30°	—
1760	Half Round	6.3-4-41-1	5 9/16"	30°	—
1760	Full Round	6.3-4-1251	5 9/16"	30°	—
1760	Half Round	6.3-4-1251-1	5 9/16"	30°	—
1810	Full Round	6.5-4-3021	5 9/16"	30°	—
1810	Full Round	6.5-4-3821	5 9/16"	30°	—
1810	Half Round	6.5-4-3821-1	5 9/16"	30°	—

SPICER®

MODEL 1372

SERVICE PARTS OVERHAUL KITS

T210-1372

Part No.	Part Description	313400-43X	313400-47X	313400-72X	313400-73X	313400-74X	313400-75X
	Major Overhaul Kits						
	For 1372A (Base B/M 301271)	1					
	For 1372A (Base B/M 301398) 1-3/4" drive gear .306 Pilot			1			
	For 1372A (Base B/M 301398) 1-3/4" drive gear .205 Pilot				1		
	For 1372A (Base B/M 301398) 2" drive gear .306 Pilot						1
	For 1372B (Base B/M 301325)		1				
	For 1372B (Base B/M 301405)			1			
	Found Only In Major Overhaul Kits						
500010-2	Woodruff Key #129—counter shaft gear	10	10	12	12	12	12
500010-4	Woodruff Key #29—counter shaft drive gear	2	2				
545065	Nut—mainshaft (1-3/4" -16 S.A.E. Thd.)	1	1	1	1	1	1
97-35-86	Input Shaft (1-3/4" -10 spline .306 pilot)			1			
97-35-87	Input Shaft (1-3/4" -10 spline .205 pilot)					1	
97-35-82	Input Shaft (2" -10 spline .306 pilot)						1
313432-2X	Minor Overhaul Kit (Included in Major Overhaul Kit) (Base B/M 301271)	1					
313432-12X	Minor Overhaul Kit (Included in Major Overhaul Kit) (Base B/M 301325)		1				
313432-32X	Minor Overhaul Kit (Included in Major Overhaul Kit) (Base B/M 301398 & 301405)			1	1	1	1
313429-4X	Kit—shifter housing small parts (Base B/M 301271 & 301325)	1	1				
313429-8X	Kit—shifter housing small parts (Base B/M 301398 & 301405)			1	1	1	1
313401-19X	Kit—thrust washer (Base B/M 301271 & 301398)	1		1		1	1
313401-25X	Kit—thrust washer (Base B/M 301325 & 301405)		1		1		

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL 1372**SPICER®****T210-1372****SERVICE PARTS OVERHAUL KITS**

Part No.	Part Description	313400-43X	313400-47X	313400-72X	313400-73X	313400-74X	313400-75X
	(Included in Major Overhaul Kits)						
313429-4X	Shifter Housing Repair—small parts	1	1	—	—	—	—
313478X	Kit—plunger ball and spring	1	1	—	—	—	—
50-80-9	Ball—6th & 7th shift bracket plunger	1	1	—	—	—	—
97-438-20	Pin—spring pilot	1	1	—	—	—	—
97-438-17	Plunger—6th & 7th shift bracket	1	1	—	—	—	—
97-72-28	Spring—6th & 7th shift bracket plunger	1	1	—	—	—	—
2785	Bulletin—shift bracket installation instructions	1	1	—	—	—	—
50-80-4	Ball—neutral safety switch/road speed governor	1	1	—	—	—	—
97-12-1	Interlock	3	3	—	—	—	—
194-SP	Pin—interlock	3	3	—	—	—	—
330739-1	Pin—reverse switch	1	1	—	—	—	—
545010	Pin—1st & reverse blocker (forward control)	1	1	—	—	—	—
545000	Pin—1st & reverse blocker (center control)	1	1	—	—	—	—
500593-6	Pin—1st & reverse shift bracket plunger	1	1	—	—	—	—
97-438-16	Plunger—neutral safety switch/road speed governor	1	1	—	—	—	—
97-438-1	Plunger—1st & reverse shift bracket	1	1	—	—	—	—
85-438-1	Poppet—shift rod	4	4	—	—	—	—
97-72-16	Spring—interlock plunger	1	1	—	—	—	—
71-72-1	Spring—shift rod poppet	4	4	—	—	—	—
97-72-2	Spring—1st & reverse shift bracket plunger	1	1	—	—	—	—
97-72-12	Spring—1st & reverse shift bracket plunger	1	1	—	—	—	—
97-72-17	Spring—1st & reverse shift bracket plunger (Freightliner)	1	1	—	—	—	—
313429-8X	Shifter Housing Repair—small parts	—	—	1	1	1	1
97-12-2	Interlock—shift rod poppet	—	—	3	3	3	3
97-438-19	Pin—interlock poppet	—	—	3	3	3	3
330739-1	Pin—reverse switch	—	—	1	1	1	1
545010	Pin—1st & reverse blocker (forward control)	—	—	1	1	1	1
545000	Pin—1st & reverse blocker (center control)	—	—	1	1	1	1
500593-6	Pin—1st & reverse shift bracket plunger	—	—	1	1	1	1
NP-201	Plate—warrant (shifter housing)	—	—	1	1	1	1
97-438-1	Plunger—1st & reverse shift bracket	—	—	1	1	1	1
97-12-4	Poppet—6th & 7th shift rod	—	—	1	1	1	1
97-72-29	Spring—shift rod poppet interlock	—	—	1	1	1	1
97-72-2	Spring—1st & reverse shift bracket plunger	—	—	1	1	1	1
313401-19X	Thrust Washer Kit	1	—	1	—	1	1
330814	Mainshaft Thrust Washer External (20T)	3	—	3	—	3	3
330810	Mainshaft Thrust Washer External (24T)	4	—	4	—	4	4
330815	Mainshaft Thrust Washer Internal (15T)	3	—	3	—	3	3
330869	Mainshaft Thrust Washer Internal—large (18T)	5	—	5	—	5	5
313401-25X	Thrust Washer Kit	—	1	—	1	—	—
330806	Mainshaft Thrust Washer External (17T)	—	1	—	1	—	—
330814	Mainshaft Thrust Washer External (20T)	—	2	—	2	—	—
330810	Mainshaft Thrust Washer External (24T)	—	4	—	4	—	—
330813	Mainshaft Thrust Washer Internal (13T)	—	1	—	1	—	—
330815	Mainshaft Thrust Washer Internal (15T)	—	2	—	2	—	—
330869	Mainshaft Thrust Washer Internal—large (18T)	—	5	—	5	—	—

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.



MODEL 1372

SERVICE PARTS OVERHAUL KITS

T210-1372

Part No.	Part Description	313432-2X (B/M 301271)	313432-12X (B/M 301325)	313432-32X (B/M 301398 & 405)
MINOR OVERHAUL KITS (Included in Major Overhaul Kits)				
313407-1X	Kit—countershaft rear bearing and backing ring	1	—	—
550959	Bearing—countershaft rear	2	—	—
97-381-34	Ring—countershaft rear bearing backing (Not Needed After S/N—J840523002)	2	—	—
2762	Bulletin—countershaft rear bearing replacement instructions	1	—	—
550031	Bearing—countershaft front	2	2	2
550924	Bearing—drive gear/input shaft front	1	—	—
550944	Bearing—drive gear/input shaft front	—	1	—
550992	Bearing—drive gear/input shaft front	—	—	1
550959	Bearing—countershaft rear	—	2	2
550889	Bearing—drive gear/input shaft pocket roller	1	—	1
550953	Bearing—drive gear/input shaft pocket	—	1	—
550925	Bearing—mainshaft rear (auxiliary output)	1	1	1
550886	Bearing—reverse idler gear roller assembly	4	4	4
97-463-32	Oil Seal—drive gear bearing cap	1	1	—
97-463-36-1X	Oil Seal—drive gear bearing cap assembly (includes 2815 installation bulletin)	—	—	1
97-463-33	Oil Seal—mainshaft rear bearing cap	1	1	1
545077	Packet—#2 moly grease	1	1	1
545080-1	Adhesive—M/S nut anaerobic sealant	1	1	1
312475-33X	Gasket Kit (Included in Major and Minor Overhaul Kits)	1	1	1
545056-9	Anaerobic Sealant—(1) 24CC tube	1	1	1
97-155-12	Gasket—control housing (center control)	1	1	1
97-155-13	Gasket—control housing (forward control)	1	1	1
97-223-1	Gasket—drive gear bearing cap	1	1	1
97-223-2	Gasket—mainshaft rear bearing cap	1	1	1
82-118-1	Gasket—remote control aperture cover	1	1	1

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

MODEL 1372**SPICER®****T210-1372****SERVICE PARTS OVERHAUL KITS**

Part No.	Part Description	313024-11X (B/M 301271)	313024-15X (B/M 301325)	313024-25X (B/M 301398 & 405)
MINOR OVERHAUL KITS (Cont'd) (Included In Major Overhaul Kits)				
313024-11X	Snap Ring Kit (Included in Major and Minor Overhaul Kits)	1	—	—
313024-15X	Snap Ring Kit (Included in Major and Minor Overhaul Kits)	—	1	—
313024-25X	Snap Ring Kit (Included in Major and Minor Overhaul Kits)	—	—	1
97-381-34	Snap Ring—countershaft rear bearing backing plate	2	—	—
97-381-6	Snap Ring—drive gear bearing	1	—	—
97-381-35	Snap Ring—mainshaft external	—	1	1
97-381-2	Snap Ring—mainshaft internal	—	1	—
97-381-30	Snap Ring—countershaft front bearing retainer	—	—	2
97-381-42	Snap Ring—input shaft bearing retainer	—	—	1
97-381-41	Snap Ring—input shaft bearing cap retainer	—	—	1
54-381-1	Snap Ring—countershaft rear bearing retainer	1	2	2
98-381-1	Snap Ring—mainshaft external (large)	5	5	5
97-381-4	Snap Ring—mainshaft external (small)	3	2	4
98-381-2	Snap Ring—mainshaft internal (large)	3	3	3
97-381-32	Snap Ring—mainshaft internal (reverse gear)	2	2	2
97-381-1	Snap Ring—mainshaft internal (small)	3	2	3
2770	Bulletin—pocket bearing lube instructions	1	1	1
2783	Bulletin—mainshaft nuts—anaerobic application	1	1	1
2775	Bulletin—pocket bearing installation instructions	1	1	1
2753	Bulletin—countershaft drive gear installation	1	1	1
2762	Bulletin—countershaft replacement instructions	1	1	1
2350	Maintenance Manual	1	1	1

PARTS LISTED IN THIS CATALOG MAY NO LONGER BE AVAILABLE, USE WITH TRANSMISSION SUPERSEDING LIST.

NOTES

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301271								
-1	Service	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-2	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-3	Ford	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-4	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-5	Service	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-6	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-7	GMC	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-8	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-9	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★†-10	Spicer UK	Pull Type	1	97-518-51-1X	110	97-35-30	312983X	97-15-56-1X
-11	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-12	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-30	97-19-1-1X	97-15-56-1X
-13	Never released for production							
◀-14	Ford	Pull Type	1	97-518-51-1X	111	97-35-30	97-19-1-1X	97-15-56-1X
-15	Never released for production							
★◀-16	Service	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-17	Peterbilt	Pull Type	1	97-518-51-1X	99	97-35-30	97-19-1-1X	97-15-56-1X
-18	Ford	Pull Type	2	97-518-52-1X	111	97-35-30	97-19-1-1X	97-15-56-1X
§-19	Service	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
§-20	Service	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-21	Australia	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-22	GMC	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-23	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-24	Ford	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
◀-25	Navistar	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-26	Ford	Pull Type	1	97-518-51-1X	111	97-35-30	97-19-1-1X	97-15-56-1X
-27	Service	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-28	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
•-29	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-30	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-31	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-32	Never released for production							
-33	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-34	Never released for production							
-35	Never released for production							
-36	Never released for production							
-37	Never released for production							
-38	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★-39	Crane	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-40	Never released for production							
-41	Ford	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-42	Ford	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-43	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-44	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-45	Never released for production							
-46	Navistar	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-47	Marmon	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-48	Never released for production							
-49	Duplex Truck	Pull Type	2	97-518-52-1X	105	97-35-30	97-19-1-1X	97-15-56-1X
-50	Never released for production							

★ Clutch Brake Assembly 125237

† Upshift Brake Assembly included in Bearing Cap Assembly 312983X

◀ With Countershaft P.T.O. provisions both sides

§ Short Box

• Includes P.T.O. Assembly 308667



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-A (Cont'd)							
301271							
-1	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-2	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-3	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-4	97-19-32-2X	—	—	—	97-16-69-3X	—	—
-5	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-6	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-7	97-19-32-2X	97-452-2	—	—	97-16-69-2X	—	—
-8	97-19-46-1X	97-452-2	97-453-1	6-4-5351	97-16-68-2X	—	—
-9	97-19-46-1X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	—
-10	97-19-32-2X	97-452-6	97-453-8	6.5-1-2151	97-16-68-2X	—	—
-11	97-19-32-2X	97-452-2	—	—	97-16-69-2X	—	—
-12	97-19-46-1X	97-452-14	—	6-4-5351	97-16-69-2X	—	—
-13	Never released for production						
-14	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-68-3X	97-17-1-1X	—
-15	Never released for production						
-16	97-19-32-2X	—	—	6-4-5351	97-16-69-2X	85-16-37-6X	—
-17	97-19-32-2X	—	—	6-4-5351	97-16-69-2X	—	—
-18	97-19-32-2X	97-452-2	97-453-1	—	97-16-68-3X	—	—
-19	97-19-32-2X	—	—	—	—	—	—
-20	97-19-32-2X	—	—	—	—	—	—
-21	97-19-51-1X	97-452-2	97-453-1	6.5-4-3021	97-16-69-2X	—	—
-22	97-19-32-2X	97-452-2	—	—	97-16-68-2X	—	—
-23	97-19-32-2X	97-452-6	—	—	97-16-68-2X	—	—
-24	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-25	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-26	97-19-32-2X	97-452-2	97-453-1	—	97-16-68-3X	97-17-1-1X	—
-27	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-68-2X	97-17-1-1X	—
-28	97-19-32-2X	97-452-6	—	—	97-16-69-2X	—	—
-29	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-30	97-19-46-1X	—	—	—	97-16-69-5X	—	—
-31	97-19-32-2X	97-452-2	97-453-1	—	97-16-69-2X	—	—
-32	Never released for production						
-33	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-34	Never released for production						
-35	Never released for production						
-36	Never released for production						
-37	Never released for production						
-38	97-19-46-1X	—	—	—	97-16-68-4X	—	—
-39	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-3X	—	8049X
-40	Never released for production						
-41	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-42	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-43	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-44	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-45	Never released for production						
-46	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-47	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-3X	—	8049X
-48	Never released for production						
-49	97-19-32-2X	—	—	6-1-4881	97-16-69-2X	—	—
-50	Never released for production						

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301271								
★ -51	Drivetrain	Pull Type	1	97-518-51-1X	99	97-35-30	97-19-1-1X	97-15-56-1X
-52	Never released for production							
-53	Never released for production							
-54	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-55	Australia	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-56	Marmon	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-57	Never released for production							
-58	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-59	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-60	Never released for production							
-61	Never released for production							
-62	Never released for production							
-63	Never released for production							
-64	Never released for production							
-65	Never released for production							
-66	Never released for production							
-67	Never released for production							
-68	Never released for production							
■ -69	GMC	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-70	Never released for production							
-71	Navistar	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -72	Peterbilt	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -73	Cnt. Pow. Prod.	Pull Type	1	97-518-57-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-74	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -75	Pacific Truck	Pull Type	1	97-518-51-1X	100	97-35-30	97-19-1-1X	97-15-56-1X
-76	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-77	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -78	Spicer UK	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-79	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-30	97-19-1-1X	97-15-56-1X
-80	Ford	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -81	Assoc. Pet.	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-82	Mack	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-83	GMC	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -84	Assoc. Pet.	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-85	Ford	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-86	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-87	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-88	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-89	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-90	Navistar	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-91	Navistar	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
◀ -92	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -93	Crane	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
★ -94	DWT	Pull Type	2	97-518-52-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-95	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-96	Mack	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -97	DWT	Pull Type	1	97-518-53-1X	103	97-35-30	97-19-1-1X	97-15-56-1X
-98	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-99	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
◀ -100	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides

■ 97-454-2-1X has one (1) 97-454-2 Speedometer sleeve and one (1) 97-463-34 Seal



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-A (Cont'd)							
301271							
-51	97-19-32-2X	—	—	6.5-1-1991	97-16-69-3X	85-16-37-53X	—
-52	Never released for production						
-53	Never released for production						
-54	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-55	97-19-51-1X	97-452-2	97-453-1	6.5-4-3021	97-16-69-1X	—	—
-56	97-19-32-2X	—	—	6-4-5351	97-16-69-3X	85-16-37-6X	—
-57	Never released for production						
-58	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-59	97-19-46-1X	97-452-14	—	—	97-16-69-3X	—	—
-60	Never released for production						
-61	Never released for production						
-62	Never released for production						
-63	Never released for production						
-64	Never released for production						
-65	Never released for production						
-66	Never released for production						
-67	Never released for production						
-68	Never released for production						
-69	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	—
-70	Never released for production						
-71	97-19-46-1X	—	—	—	97-16-69-16X	—	—
-72	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-73	97-19-32-2X	—	—	6.5-1-1991	97-16-69-2X	85-16-37-2X	—
-74	97-19-32-2X	97-452-6	—	—	97-16-68-8X	—	—
-75	97-19-32-2X	97-452-2	97-453-1	6.5-1-1991	97-16-69-2X	312820-1X	—
-76	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-77	97-19-46-1X	97-452-14	—	—	97-16-69-11X	—	—
-78	97-19-32-2X	97-452-6	97-453-7	6-1-4881	97-16-69-2X	—	—
-79	97-19-46-1X	97-452-14	—	6-4-5351	97-16-69-2X	—	—
-80	97-19-32-2X	97-452-6	—	6-4-5351-1	97-16-68-2X	—	—
-81	97-19-32-2X	—	—	6-1-4881	97-16-69-2X	85-16-37-17X	—
-82	97-19-32-2X	97-452-6	—	—	97-16-69-2X	—	—
-83	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-68-2X	—	—
-84	97-19-32-2X	—	—	6.5-1-1991	97-16-69-2X	85-16-37-17X	—
-85	97-19-32-2X	—	—	—	97-16-69-2X	—	—
-86	97-19-46-1X	97-452-14	—	—	97-16-69-2X	—	97-18-4-2X
-87	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	97-18-6-2X
-88	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	73-16-3-1X
-89	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	312752-2X
-90	97-19-46-1X	—	—	—	97-16-69-16X	—	—
-91	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-92	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-93	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	8049X
-94	97-19-32-2X	97-452-2	97-453-1	6-1-4881	97-16-69-3X	85-16-37-6X	—
-95	97-19-32-2X	97-452-6	—	—	97-16-69-2X	—	—
-96	97-19-46-1X	97-452-14	—	—	97-16-69-2X	—	—
-97	97-19-32-2X	97-452-2	97-453-1	6.5-1-1991	97-16-69-2X	—	85-16-42-2X
-98	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-99	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-100	97-19-46-1X	97-452-14	—	—	97-16-69-3X	—	—

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301271								
-101	DWT	Pull Type	2	97-518-52-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-102	Freightliner	Pull Type	1	97-518-53-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
★ -103	Marmon	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-104	Marmon	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-105	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-106	Ford	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-107	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-108	GMC	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -109	Crane	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-110	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-111	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-112	Service	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-113	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-114	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-30	97-19-1-1X	97-15-56-1X
-115	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -116	Crane	Pull Type	1	97-518-51-1X	102	97-35-30	97-19-1-1X	97-15-56-1X
-117	Navistar	Pull Type	2	97-518-52-1X	—	97-35-78	97-19-1-1X	97-15-56-1X
-118	GMC	Pull Type	2	97-518-56-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-119	Ford	Pull Type	2	97-518-54-1X	—	97-35-55	97-19-1-1X	97-15-56-1X
-120	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-121	Freightliner	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-122	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-123	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-124	Navistar	Pull Type	2	97-518-52-1X	—	97-35-78	97-19-1-1X	97-15-56-1X
-125	Mack	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-126	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -127	Crown C.	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-128	Mack	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-129	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-130	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-131	Ford	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-132	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-133	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-134	Kenworth	Pull Type	1	97-518-53-1X	100	97-35-30	97-19-1-1X	97-15-56-1X
-135	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-136	GMC	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-137	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-138	Ford	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-139	Navistar	Pull Type	2	97-518-52-1X	—	97-35-78	97-19-1-1X	97-15-56-1X
-140	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-141	Service	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
★ -142	T.S.P.	Pull Type	1	97-518-51-1X	69	97-35-30	97-19-1-1X	97-15-56-1X
-143	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-144	Ford	Pull Type	2	97-518-54-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-145	Ford	Pull Type	2	97-518-52-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-146	Ford	Pull Type	1	97-518-53-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-147	Ford	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-148	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-30	97-19-1-1X	97-15-56-1X
-149	Volvo	Pull Type	1	97-518-51-1X	—	97-35-30	97-19-1-1X	97-15-56-1X
-150	Ford	Pull Type	1	97-518-55-1X	—	97-35-30	97-19-1-1X	97-15-56-1X

★ Clutch Brake Assembly 125237



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-A (Cont'd)							
301271							
-101	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	85-16-37-59X	—
-102	97-19-46-1X	97-452-16	—	6-4-5351	97-16-69-3X	—	—
-103	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-69-3X	—	8049X
-104	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-69-3X	85-16-37-6X	—
-105	97-19-32-2X	97-452-2	—	—	97-16-69-2X	—	—
-106	97-19-46-1X	97-452-14	—	6-4-5351	97-16-68-2X	—	—
-107	97-19-46-1X	97-452-16	—	6.3-4-41	97-16-69-2X	—	—
-108	97-19-46-1X	97-452-14	—	—	97-16-68-2X	—	—
-109	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	—
-110	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	97-18-6-2X
-111	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	—
-112	97-19-32-2X	—	—	—	—	—	—
-113	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	—
-114	97-19-46-1X	97-452-14	—	—	97-16-69-2X	—	—
-115	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-68-2X	—	—
-116	97-19-32-2X	97-452-2	97-453-1	—	97-16-69-2X	—	—
-117	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-118	97-19-46-1X	97-452-14	—	—	97-16-68-2X	—	—
-119	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-120	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	—
-121	97-19-46-1X	97-452-14	—	—	97-16-69-3X	—	—
-122	97-19-46-1X	97-452-16	—	6-4-5351	97-16-69-2X	—	—
-123	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	—
-124	53-19-9-2X	—	—	—	97-16-68-2X	—	—
-125	97-19-46-1X	97-452-14	—	—	97-16-69-2X	—	—
-126	97-19-46-1X	97-452-14	—	—	97-16-68-2X	—	—
-127	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-69-3X	—	8049X
-128	97-19-46-1X	97-452-14	—	—	97-16-69-2X	—	—
-129	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-130	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-131	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-132	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-68-2X	—	—
-133	97-19-46-1X	—	—	—	97-16-69-19X	—	—
-134	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-69-2X	—	—
-135	97-19-51-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	—
-136	97-19-51-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	97-18-6-2X
-137	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-68-2X	—	—
-138	97-19-46-1X	97-452-16	—	6-4-5351-1	97-16-68-2X	—	—
-139	97-19-46-1X	—	—	—	97-16-69-1X	—	—
-140	97-19-51-1X	97-452-14	—	6.3-4-41	97-16-68-2X	—	—
-141	97-19-32-2X	97-452-2	97-453-1	6.3-4-41	97-16-68-2X	97-17-1-1X	—
-142	97-19-32-2X	97-452-6	97-453-7	6.5-4-3021	97-16-69-2X	—	311890-1X
-143	97-19-46-1X	97-452-14	—	—	97-16-68-2X	—	—
-144	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-145	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-146	97-19-46-1X	—	—	—	97-16-69-2X	—	—
-147	97-19-46-1X	—	—	—	97-16-68-2X	—	—
-148	97-19-46-1X	97-452-14	—	6-4-5351	97-16-69-2X	—	—
-149	97-19-46-1X	97-452-14	—	—	97-16-68-2X	—	—
-150	97-19-46-1X	97-452-16	—	6-4-5351-1	97-16-68-2X	—	—

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301398								
-1	Service	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-2	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-3	Ford	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-4	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-5	Service	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-6	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-7	GMC	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-8	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-9	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-10	Never released for production							
-11	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-12	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-13	Never released for production							
◀-14	Ford	Pull Type	1	97-518-51-1X	111	97-35-82	97-19-52-1X	97-15-56-1X
-15	Never released for production							
★◀-16	Service	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
★-17	Peterbilt	Pull Type	1	97-518-51-1X	99	97-35-82	97-19-52-1X	97-15-56-1X
-18	Ford	Pull Type	2	97-518-52-1X	111	97-35-82	97-19-52-1X	97-15-56-1X
§-19	Service	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
§-20	Service	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
■-21	Australia	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-22	GMC	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-23	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-24	Ford	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
◀-25	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-26	Ford	Pull Type	1	97-518-51-1X	111	97-35-82	97-19-52-1X	97-15-56-1X
-27	Service	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-28	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
•-29	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-30	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-31	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-32	Never released for production							
-33	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-34	Never released for production							
-35	Never released for production							
-36	Never released for production							
-37	Never released for production							
-38	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★-39	Crane	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-40	Never released for production							
-41	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-42	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-43	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-44	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-45	Never released for production							
-46	Navistar	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-47	Marmon	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-48	Never released for production							
★-49	Duplex Truck	Pull Type	2	97-518-52-1X	105	97-35-82	97-19-52-1X	97-15-56-1X
-50	Never released for production							

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides

§ Short Box

• Includes P.T.O. Assembly 308667



Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear	Driven Gear		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
	H-2	B-24	H-7				
Model 1372-A (Cont'd)							
301398							
-1	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-2	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-3	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-4	97-19-32-2X	—	—	—	97-16-83-5X	—	—
-5	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-6	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-7	97-19-32-2X	97-452-2	—	—	97-16-83-2X	—	—
-8	97-19-46-1X	97-452-2	97-453-1	6-4-5351	97-16-82-2X	—	—
-9	97-19-46-1X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	—	—
-10	Never released for production						
-11	97-19-32-2X	97-452-2	—	—	97-16-83-2X	—	—
-12	97-19-46-1X	97-452-14	—	6-4-5351	97-16-83-2X	—	—
-13	Never released for production						
-14	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-82-4X	97-17-1-1X	—
-15	Never released for production						
-16	97-19-32-2X	—	—	6-4-5351	97-16-83-2X	85-16-37-6X	—
-17	97-19-32-2X	—	—	6-4-5351	97-16-83-2X	—	—
-18	97-19-32-2X	97-452-2	97-453-1	—	97-16-82-4X	—	—
-19	97-19-32-2X	—	—	—	—	—	—
-20	97-19-32-2X	—	—	—	—	—	—
-21	97-19-51-1X	97-452-2	97-453-1	6.5-4-3021	97-16-69-2X	—	—
-22	97-19-32-2X	97-452-2	—	—	97-16-82-2X	—	—
-23	97-19-32-2X	97-452-6	—	—	97-16-82-2X	—	—
-24	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-25	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-26	97-19-32-2X	97-452-2	97-453-1	—	97-16-82-4X	97-17-1-1X	—
-27	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-82-2X	97-17-1-1X	—
-28	97-19-32-2X	97-452-6	—	—	97-16-83-2X	—	—
-29	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-30	97-19-46-1X	—	—	—	97-16-69-5X	—	—
-31	97-19-32-2X	97-452-2	97-453-1	—	97-16-83-2X	—	—
-32	Never released for production						
-33	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-34	Never released for production						
-35	Never released for production						
-36	Never released for production						
-37	Never released for production						
-38	97-19-46-1X	—	—	—	97-16-68-4X	—	—
-39	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-5X	—	8049X
-40	Never released for production						
-41	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-42	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-43	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-44	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-45	Never released for production						
-46	97-19-46-2X	—	—	—	97-16-82-2X	—	—
-47	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-5X	—	8049X
-48	Never released for production						
-49	97-19-32-2X	—	—	6-1-4881	97-16-83-2X	—	—
-50	Never released for production						

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301398								
★ ◀ -51	Drivetrain	Pull Type	1	97-518-51-1X	99	97-35-82	97-19-52-1X	97-15-56-1X
-52	Never released for production							
-53	Never released for production							
-54	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
■ -55	Australia	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-56	Marmon	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-57	Never released for production							
-58	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-59	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-60	Never released for production							
-61	Never released for production							
-62	Never released for production							
-63	Never released for production							
-64	Never released for production							
-65	Never released for production							
-66	Never released for production							
-67	Never released for production							
-68	Never released for production							
-69	GMC	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-70	Never released for production							
-71	Navistar	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-72	Peterbilt	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ ◀ -73	Cooper Mfg.	Pull Type	1	97-518-57-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-74	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -75	Pacific Truck	Pull Type	1	97-518-51-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-76	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-77	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -78	Spicer UK	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-79	Kenworth	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-80	Ford	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -81	Assoc. Petrlm.	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-82	Mack	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-83	GMC	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -84	Assoc. Petrlm.	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-85	Ford	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-86	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-87	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-88	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-89	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-90	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-91	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
◀ -92	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -93	Crane	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
★ -94	D.W.T.	Pull Type	1	97-518-52-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-95	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-96	Mack	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-97	D.W.T.	Pull Type	1	97-518-53-1X	103	97-35-82	97-19-52-1X	97-15-56-1X
-98	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-99	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
◀ -100	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides

■ 97-454-2-1X has one (1) 97-454-2 Speedometer sleeve and one (1) 97-463-34 Seal



Tab No1	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-A (Cont'd)							
301398							
-51	97-19-32-2X	—	—	6.5-1-1991	97-16-83-5X	85-16-37-53X	—
-52	Never released for production						
-53	Never released for production						
-54	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-55	97-19-51-1X	97-452-2	97-453-1	6.5-4-3021	97-16-69-16X	—	—
-56	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-5X	85-16-37-6X	—
-57	Never released for production						
-58	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-59	97-19-46-1X	97-452-14	—	—	97-16-83-5X	—	—
-60	Never released for production						
-61	Never released for production						
-62	Never released for production						
-63	Never released for production						
-64	Never released for production						
-65	Never released for production						
-66	Never released for production						
-67	Never released for production						
-68	Never released for production						
-69	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	—	—
-70	Never released for production						
-71	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-72	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-73	97-19-32-2X	—	—	6.5-1-1991	97-16-83-2X	85-16-37-2X	—
-74	97-19-32-2X	97-452-6	—	—	97-16-68-8X	—	—
-75	97-19-32-2X	97-452-2	97-453-1	6.5-1-1991	97-16-83-2X	312820-1X	—
-76	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-77	97-19-46-1X	97-452-14	—	—	97-16-69-11X	—	—
-78	97-19-32-2X	97-452-6	97-453-1	6-1-4881	97-16-83-2X	—	—
-79	97-19-46-1X	97-452-14	—	6-4-5351	97-16-83-2X	—	—
-80	97-19-32-2X	97-452-6	—	6-4-5351	97-16-82-2X	—	—
-81	97-19-32-2X	—	—	6-1-4881	97-16-83-2X	85-16-37-17X	—
-82	97-19-32-2X	97-452-6	—	—	97-16-83-2X	—	—
-83	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-82-2X	—	—
-84	97-19-32-2X	—	—	6.5-1-1991	97-16-83-2X	85-16-37-17X	—
-85	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-86	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-83-2X	—	97-18-4-2X
-87	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-83-2X	—	97-18-6-2X
-88	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-83-2X	—	73-16-3-1X
-89	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-83-2X	—	312752-2X
-90	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-91	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-92	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-93	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	—	8049X
-94	97-19-32-2X	97-452-2	97-453-1	6-1-4881	97-16-83-5X	85-16-37-6X	—
-95	97-19-32-2X	—	—	—	97-16-83-2X	—	—
-96	97-19-46-1X	97-452-14	—	—	97-16-69-10X	—	—
-97	97-19-32-2X	97-452-2	97-453-1	6.5-1-1991	97-16-83-2X	—	85-16-42-2X
-98	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-99	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-100	97-19-46-1X	97-452-14	—	—	97-16-83-5X	—	—

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301398								
-101	D.W.T.	Pull Type	2	97-518-52-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-102	Freightliner	Pull Type	1	97-518-53-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
★ -103	Marmon	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
★ -104	Marmon	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-105	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-106	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-107	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-108	GMC	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -109	Crane	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-110	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-111	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
§ -112	Service	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-113	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-114	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-115	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -116	Crane	Pull Type	1	97-518-51-1X	102	97-35-82	97-19-52-1X	97-15-56-1X
-117	Navistar	Pull Type	2	97-518-52-1X	—	97-35-87	97-19-52-1X	97-15-56-1X
-118	GMC	Pull Type	2	97-518-56-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-119	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-120	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-121	Freightliner	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-122	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-123	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-124	Navistar	Pull Type	2	97-518-52-1X	—	97-35-87	97-19-52-1X	97-15-56-1X
-125	Mack	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-126	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -127	Crown Coach	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-128	Mack	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-129	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-130	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-131	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-132	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-133	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-134	Kenworth	Pull Type	1	97-518-53-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-135	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-136	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-137	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-138	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-139	Navistar	Pull Type	2	97-518-52-1X	—	97-35-87	97-19-52-1X	97-15-56-1X
-140	Ford	Pull Type	1	97-518-55-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-141	Service	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -142	TSP	Pull Type	1	97-518-51-1X	69	97-35-82	97-19-52-1X	97-15-56-1X
-143	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-144	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-145	Ford	Pull Type	2	97-518-52-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-146	Ford	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-147	Ford	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
◀ -148	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-149	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-150	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides

§ Short Box



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear	Driven Gear		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
		B-24	H-7				
Model 1372-A (Cont'd)							
301398							
-101	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	85-16-37-59X	—
-102	97-19-46-1X	97-452-16	—	6-4-5351	97-16-83-5X	—	—
-103	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-83-5X	—	8049X
-104	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-83-5X	85-16-37-6X	—
-105	97-19-32-2X	97-452-2	—	—	97-16-83-2X	—	—
-106	97-19-46-1X	97-452-14	—	6-4-5351	97-16-82-2X	—	—
-107	97-19-46-1X	97-452-16	—	6.3-4-41	97-16-83-2X	—	—
-108	97-19-46-1X	97-452-14	—	—	97-16-82-2X	—	—
-109	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	—	—
-110	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-83-2X	—	97-18-6-2X
-111	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	—
-112	97-19-32-2X	—	—	—	—	—	—
-113	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-82-2X	—	—
-114	97-19-46-1X	97-452-14	—	—	97-16-83-2X	—	—
-115	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-82-2X	—	—
-116	97-19-32-2X	97-452-2	97-453-1	—	97-16-83-2X	—	—
-117	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-118	97-19-46-1X	97-452-14	—	—	97-16-82-2X	—	—
-119	97-19-32-2X	—	—	—	97-16-82-2X	—	—
-120	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	—	—
-121	97-19-46-1X	97-452-14	—	—	97-16-83-5X	—	—
-122	97-19-46-1X	97-452-16	—	6-4-5351-1	97-16-83-2X	—	—
-123	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	97-18-4-2X
-124	53-19-9-2X	—	—	—	97-16-82-2X	—	—
-125	97-19-46-1X	97-452-14	—	—	97-16-83-2X	—	—
-126	97-19-46-1X	97-452-14	—	—	97-16-82-2X	—	—
-127	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-83-5X	—	8049X
-128	97-19-46-1X	97-452-14	—	—	97-16-83-2X	—	—
-129	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-130	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-131	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-132	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-82-2X	—	—
-133	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-134	97-19-32-2X	97-452-2	97-453-1	6-4-5351	97-16-83-2X	—	—
-135	97-19-51-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	—
-136	97-19-51-1X	97-452-14	—	6.3-4-41	97-16-69-2X	—	97-18-6-2X
-137	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-82-2X	—	—
-138	97-19-46-1X	97-452-16	—	6-4-5351	97-16-82-2X	—	—
-139	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-140	97-19-51-1X	97-452-14	—	6.3-4-41	97-16-82-2X	—	—
-141	97-19-32-2X	97-452-2	97-453-1	6.3-4-41	97-16-82-2X	97-17-1-1X	—
-142	97-19-32-2X	97-452-6	97-453-7	6.5-4-3021	97-16-83-5X	—	311890-1X
-143	97-19-46-1X	97-452-16	—	—	97-16-82-2X	—	—
-144	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-145	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-146	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-147	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-148	97-19-46-1X	97-452-14	—	6-4-5351	97-16-83-2X	—	—
-149	97-19-46-1X	97-452-14	—	—	97-16-82-2X	—	—
-150	97-19-46-1X	97-452-16	—	6-4-5351-1	97-16-82-2X	—	—

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-A								
301398								
-151	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-152	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-153	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
★ -154	Prevost	Pull Type	1	97-518-51-1X	59	97-35-82	97-19-52-1X	97-15-56-1X
■ -155	Australia	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-156	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-157	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-158	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-159	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
◀ -160	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-161	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
◀ -162	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-163	Kenworth	Pull Type	1	97-518-51-1X	100	97-35-82	97-19-52-1X	97-15-56-1X
-164	Kenworth	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-165	Ford	Pull Type	2	97-518-52-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-166	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-167	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-168	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-169	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-170	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-171	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-172	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-173	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-174	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-175	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-176	Kenworth	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-177	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-178	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-179	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-180	Ford	Pull Type	2	97-518-54-1X	—	97-35-86	97-19-52-1X	97-15-56-1X
-181	Ford	Pull Type	2	97-518-54-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-182	Volvo	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-183	Freightliner	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-184	Australia	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-185	Navistar	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
■ -186	GMC	Pull Type	1	97-518-51-1X	—	97-35-82	97-19-52-1X	97-15-56-1X
-187	Volvo	Pull Type	1	97-518-53-1X	—	97-35-82	97-19-52-1X	97-15-56-1X

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides

■ 97-454-2-1X has one (1) 97-454-2 Speedometer sleeve and one (1) 97-463-34 Seal



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-A (Cont'd)							
301398							
-151	97-19-32-2X	—	—	—	97-16-68-2X	—	—
-152	97-19-32-2X	—	—	—	97-16-74-2X	—	—
-153	97-19-51-1X	97-452-16	—	—	97-16-82-2X	—	—
-154	97-19-32-2X	97-452-2	97-453-1	6.5-4-3021	97-16-69-2X	—	97-18-3-2X
-155	97-19-51-1X	97-452-2	97-453-1	6-1-4881	97-16-69-16X	—	—
-156	97-19-46-1X	97-452-14	—	5-4-6531-1	97-16-82-2X	—	—
-157	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-82-2X	—	—
-158	97-19-46-1X	97-452-14	—	5-4-6531-1	97-16-82-2X	—	—
-159	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-82-2X	—	—
-160	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-161	97-19-46-1X	97-452-14	—	6.5-4-3021	97-16-82-2X	—	—
-162	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-2X	—	—
-163	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-2X	—	—
-164	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-2X	—	—
-165	97-19-46-1X	97-452-14	—	6.5-4-3021	97-16-82-2X	—	—
-166	97-19-46-1X	97-452-14	—	6.5-4-3021	97-16-83-2X	—	—
-167	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-2X	—	—
-168	97-19-46-1X	97-452-14	—	5-4-6531-1	97-16-83-2X	—	—
-169	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-2X	—	—
-170	97-19-46-1X	97-452-14	—	5-4-6531-1	97-16-83-2X	—	—
-171	97-19-51-1X	—	—	—	97-16-82-2X	—	—
-172	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-83-2X	—	—
-173	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-82-2X	—	—
-174	97-19-46-1X	—	—	—	97-16-82-2X	—	—
-175	97-19-46-1X	—	—	—	97-16-83-2X	—	—
-176	97-19-32-1X	97-452-2	—	6-4-5351	97-16-83-2X	—	—
-177	97-19-46-1X	97-452-14	—	6.3-4-41-1	97-16-82-2X	—	—
-178	97-19-46-1X	97-452-14	—	6.3-4-41-1	97-16-83-2X	—	—
-179	97-19-46-1X	97-452-14	—	6.5-4-3021-1	97-16-82-2X	—	—
-180	97-19-46-1X	97-452-14	—	6.5-4-3021-1	97-16-83-2X	—	—
-181	97-19-46-1X	97-452-14	—	6.5-4-3021-1	97-16-82-2X	—	—
-182	97-19-46-1X	97-452-16	—	—	97-16-83-2X	—	—
-183	97-19-46-1X	97-452-14	—	—	97-16-69-2X	—	—
-184	97-19-51-1X	97-452-14	—	6-4-5351-1	97-16-69-16X	—	—
-185	97-19-51-1X	—	—	—	97-16-82-2X	—	—
-186	97-19-46-1X	97-452-2	97-453-1	6.3-4-41	97-16-82-2X	—	—
-187	97-19-51-1X	—	—	—	97-16-69-2X	—	—

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-B								
301325								
-1	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-2	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-3	Navistar	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-4	Freightliner	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
★ -5	Drivetrain	Pull Type	1	97-518-66-1X	99	97-35-88	97-19-36-1X	97-15-56-1X
-6	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-7	Kenworth	Pull Type	1	97-518-66-1X	100	97-35-88	97-19-36-1X	97-15-56-1X
-8	Freightliner	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
★ -9	Peterbilt	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-10	Navistar	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-11	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-12	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-36-1X	97-15-56-1X
-13	Navistar	Pull Type	2	97-518-70-1X	—	97-35-91	97-19-36-1X	97-15-56-1X
-14	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-15	GMC	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-16	Ford	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-17	Service	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-18	Service	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
◀ -19	Hayes Dana	Pull Type	2	97-518-70-1X	102	97-35-88	97-19-36-1X	97-15-56-1X
-20	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-21	Ford	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-22	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-23	Freightliner	Pull Type	1	97-518-71-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
◀ -24	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-36-1X	97-15-56-1X
-25	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
-26	GMC	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-36-1X	97-15-56-1X
◀ -27	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-36-1X	97-15-56-1X

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-B (Cont'd)							
301325							
-1	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-2	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-3	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-4	97-19-46-1X	97-452-14	—	—	97-16-83-6X	—	—
-5	97-19-32-2X	—	—	—	97-16-83-3X	85-16-37-53X	—
-6	97-19-32-2X	—	—	—	97-16-83-3X	—	—
-7	97-19-46-1X	97-452-14	—	6-4-5351	97-16-83-3X	—	—
-8	97-19-46-1X	97-452-14	—	—	97-16-69-15X	—	—
-9	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-10	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-11	97-19-32-2X	97-452-2	—	—	97-16-82-3X	—	—
-12	97-19-32-2X	—	—	—	97-16-82-3X	—	—
-13	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-14	97-19-46-1X	97-452-14	—	6.5-4-3021	97-16-82-3X	—	—
-15	97-19-32-2X	—	—	—	97-16-83-3X	—	—
-16	97-19-32-2X	—	—	—	97-16-82-3X	—	—
-17	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-18	97-19-32-2X	97-452-2	—	—	97-16-83-3X	—	—
-19	97-19-32-2X	97-452-2	97-453-1	—	97-16-82-3X	—	—
-20	97-19-46-1X	97-452-14	—	—	97-16-82-3X	—	—
-21	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-22	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-23	97-19-46-1X	97-452-14	—	—	97-16-82-3X	—	—
-24	97-19-32-2X	—	—	—	97-16-82-3X	—	—
-25	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-26	97-19-32-2X	97-452-2	—	—	97-16-82-3X	—	—
-27	97-19-46-1X	—	—	—	97-16-82-3X	—	—

MODEL 1372

SPICER®



T210-1372

TABULATED BILLS OF MATERIAL

Tab No.	Used By	For Use With Clutch	CLUTCH HOUSING			Main Drive Gear A-1	Drive Gear Bearing Cap F-2	Main Case Assembly G-1
			S A E	Assembly No. E-2	Rel. Code Page 24			
Model 1372-B								
301405								
-1	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-2	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-3	Navistar	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-4	Freightliner	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
★ -5	Drivetrain	Pull Type	1	97-518-66-1X	99	97-35-88	97-19-52-1X	97-15-56-1X
-6	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-7	Kenworth	Pull Type	1	97-518-66-1X	79	97-35-88	97-19-52-1X	97-15-56-1X
-8	Freightliner	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-9	Peterbilt	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-10	Navistar	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-11	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-12	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-13	Navistar	Pull Type	2	97-518-70-1X	—	97-35-91	97-19-52-1X	97-15-56-1X
-14	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-15	GMC	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-16	Ford	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-17	Service	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-18	Service	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-19	Hayes Dana	Pull Type	2	97-518-70-1X	102	97-35-88	97-19-52-1X	97-15-56-1X
-20	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-21	Ford	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-22	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-23	Freightliner	Pull Type	1	97-518-71-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-24	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-25	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-26	GMC	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
◀ -27	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-28	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-29	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-30	Freightliner	Pull Type	1	97-518-71-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-31	Volvo	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-32	Ford	Pull Type	2	97-518-70-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-33	Kenworth	Pull Type	1	97-518-66-1X	100	97-35-88	97-19-52-1X	97-15-56-1X
-34	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-35	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-36	Navistar	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-37	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-38	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-39	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-40	Volvo	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
◀ -41	Ford	Pull Type	2	97-518-70-1X	—	97-35-90	97-19-52-1X	97-15-56-1X
-42	GMC	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-43	Ford	Pull Type	1	97-518-72-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
★ § -44	Service	Pull Type	1	97-518-66-1X	—	97-35-88	97-19-52-1X	97-15-56-1X
-45	Freightliner	Pull Type	1	97-518-71-1X	—	97-35-88	97-19-52-1X	97-15-56-1X

★ Clutch Brake Assembly 125237

◀ With Countershaft P.T.O. provisions both sides

§ Short Box



MODEL 1372

TABULATED BILLS OF MATERIAL

T210-1372

Tab No.	Rear Bearing Cap Assembly Cap, Seal and Bushing H-2	SPEEDOMETER		End Yoke or Companion Flange Page 26	SHIFTER		
		Drive Gear B-24	Driven Gear H-7		Housing Assembly Pages 12-19	Lever & Dome Ass'y Page 23	Remote Control Page 21
Model 1372-B (Cont'd)							
301405							
-1	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-2	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-3	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-4	97-19-46-1X	97-452-14	—	—	97-16-83-6X	—	—
-5	97-19-32-2X	—	—	—	97-16-83-3X	85-16-37-53X	—
-6	97-19-32-2X	—	—	—	97-16-83-3X	—	—
-7	97-19-46-1X	97-452-14	—	6-4-5351	97-16-83-3X	—	—
-8	97-19-46-1X	97-452-14	—	—	97-16-69-15X	—	—
-9	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-10	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-11	97-19-32-2X	97-452-2	—	—	97-16-82-3X	—	—
-12	97-19-32-2X	—	—	—	97-16-82-3X	—	—
-13	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-14	97-19-46-1X	97-452-14	—	6.5-4-3021	97-16-82-3X	—	—
-15	97-19-32-2X	—	—	—	97-16-83-3X	—	—
-16	97-19-32-2X	—	—	—	97-16-82-3X	—	—
-17	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-18	97-19-32-2X	97-452-2	—	—	97-16-83-3X	—	—
-19	97-19-32-2X	97-452-2	97-453-1	—	97-16-82-3X	97-17-1-1X	—
-20	97-19-46-1X	97-452-14	—	—	97-16-82-3X	—	—
-21	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-22	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-23	97-19-46-1X	97-452-2	—	—	97-16-82-3X	—	—
-24	97-19-32-2X	—	—	—	97-16-82-3X	—	—
-25	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-26	97-19-32-2X	97-452-2	—	—	97-16-82-3X	—	—
-27	97-19-46-1X	—	—	—	97-16-82-3X	—	—
-28	97-19-46-1X	97-452-14	—	5-4-6531-1	97-16-82-3X	—	—
-29	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-82-3X	—	—
-30	97-19-46-1X	97-452-14	—	—	97-16-83-3X	—	—
-31	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-32	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-33	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-3X	—	—
-34	97-19-46-1X	97-452-14	—	6-4-5351-1	97-16-83-3X	—	—
-35	97-19-46-1X	97-452-14	—	5-4-6531-1	97-16-83-3X	—	—
-36	97-19-51-1X	—	—	—	97-16-83-3X	—	—
-37	97-19-46-1X	97-452-14	—	6.3-4-41	97-16-82-3X	—	—
-38	97-19-46-1X	97-452-14	—	6.3-4-41-1	97-16-82-3X	—	—
-39	97-19-46-1X	97-452-14	—	6.3-4-41-1	97-16-83-3X	—	—
-40	97-19-46-1X	97-452-16	—	—	97-16-83-3X	—	—
-41	97-19-46-1X	97-452-14	—	6.3-4-41-1	97-16-82-3X	—	—
-42	97-19-32-1X	—	—	—	97-16-82-3X	—	—
-43	97-19-46-1X	—	—	—	97-16-83-3X	—	—
-44	97-19-51-1X	—	—	—	—	—	—
-45	97-19-46-1X	97-452-14	—	—	97-16-69-12X	—	—

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